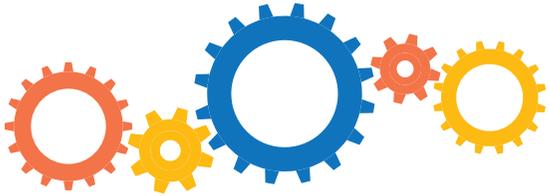




ISCAR  
**INDUSTREALIZE**  
IDEAS BECOME REALITY





ISCAR

# INDUSTREALIZE

IDEAS BECOME REALITY

## TABLE OF CONTENT

AEROSPACE .....	01-14
AUTOMOTIVE .....	15-32
POWER GENERATION .....	33-46
OIL & GAS.....	47-56
RAILWAYS.....	57-66
BEARINGS .....	67-70
MEDICAL .....	71-74
DIE & MOLD.....	75-80
COMPOSITE MATERIAL .....	81-84
IRON & STEEL .....	85-88

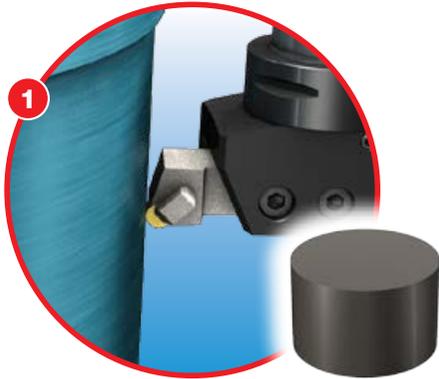




# Jet Engine Case

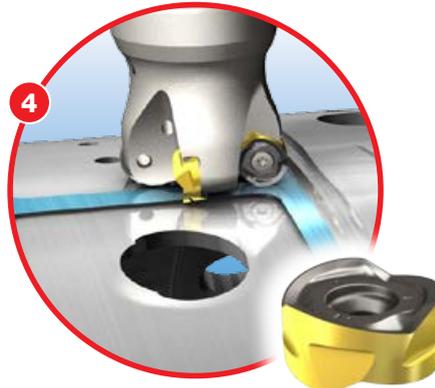


The jet engine case is a pressure chamber designed to carry jet engine inner core components while withstanding drastic temperature changes and mechanical stresses. The inner structure of the jet engine is composed



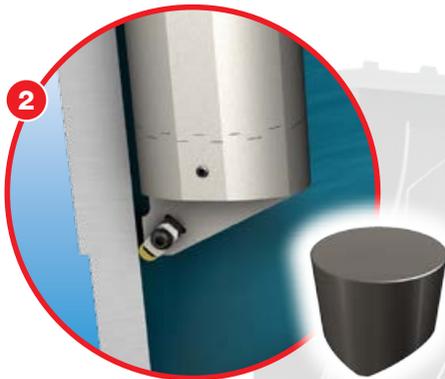
**ISOTURN**

External Rough Turning



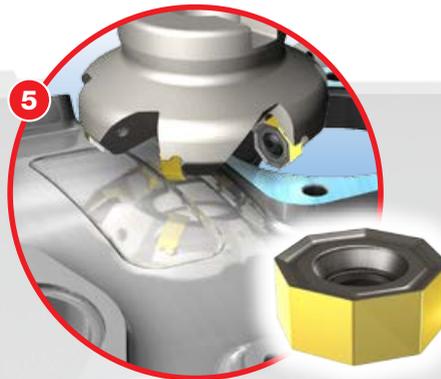
**HELIDO**  
ROUND H606 LINE

Outer Profile Milling



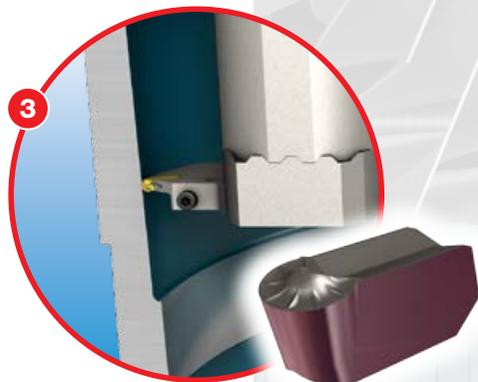
**ISOTURN**

Internal Rough Turning



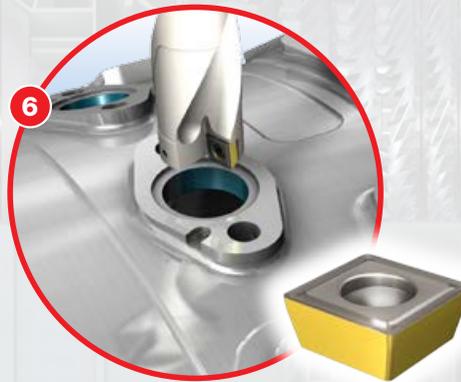
**16MILL**

Face Milling



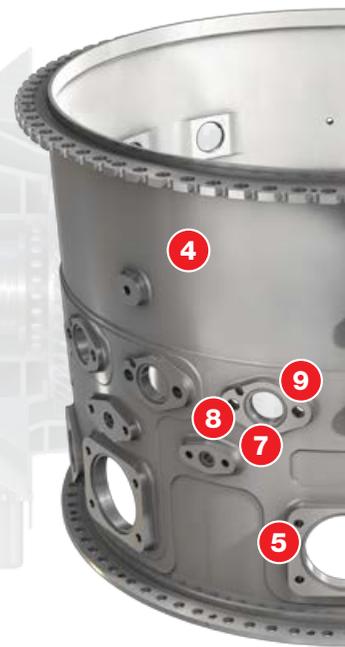
**CUTGRIP**

Internal Groove Turning



**DR-TWIST**  
INDEXABLE DRILL LINE

Drilling

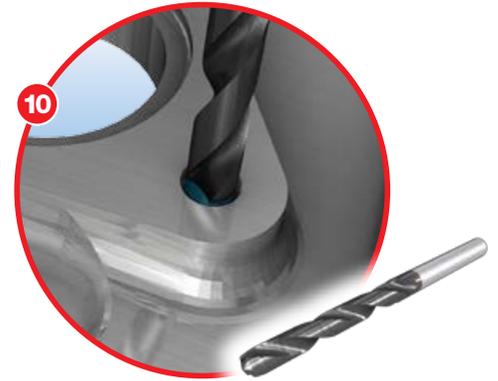


of stationary and rotational parts. The jet engine case is typically manufactured on CNC machining centers for a variety of different materials based on their structural location. The casing is cold and made of Titanium and composite materials

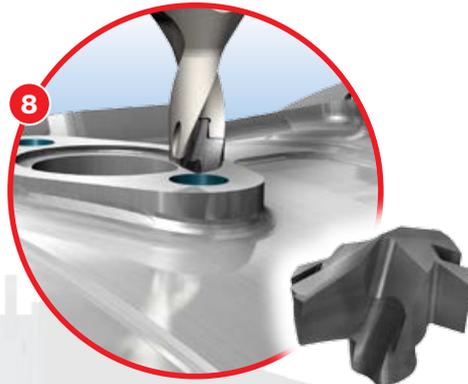
while the hot area is made of superalloys such as Inconel, Hastelloy and Waspalloy which tend to have high strength machinability resistance.



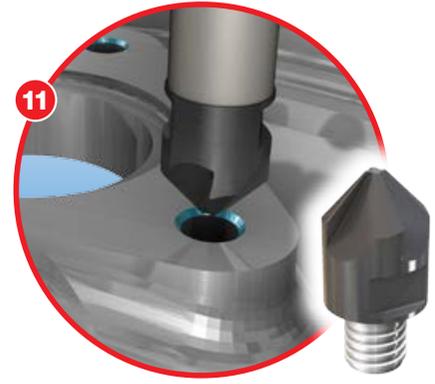
**MULTI-MASTER**  
INDEXABLE SOLID CARBIDE LINE  
Shoulder Milling



**SOLIDDRILL**  
Drilling



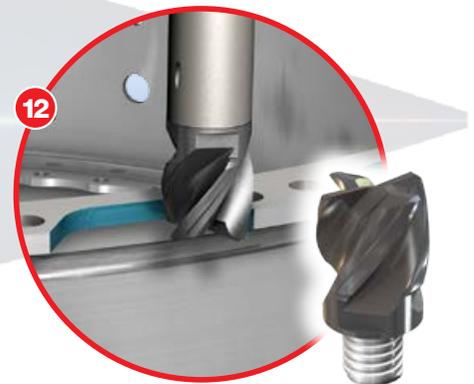
**SUMOCHAM**  
CHAMDRILL LINE  
Drilling



**MULTI-MASTER**  
INDEXABLE SOLID CARBIDE LINE  
Chamfering



**SOLIDH-REAM**  
Reaming



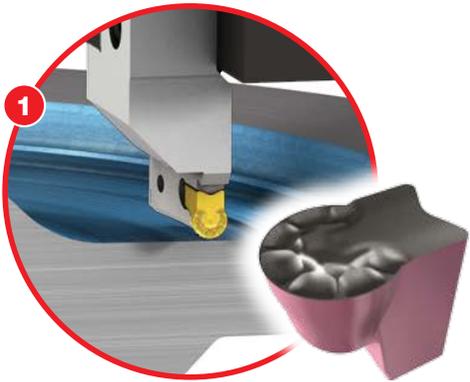
**CHATTERFREE**  
MULTI-MASTER LINE  
Shoulder Milling



# Titanium Blisk

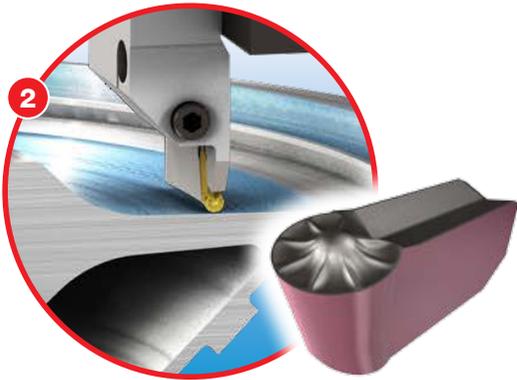


A blisk is a turbomachine component comprising both rotor disks and blades which are made of removable single-part blade rings. Blisks may be integrally cast, machined from a solid piece or made by welding the individual blades to a rotor disk. Each structure requires a different machining



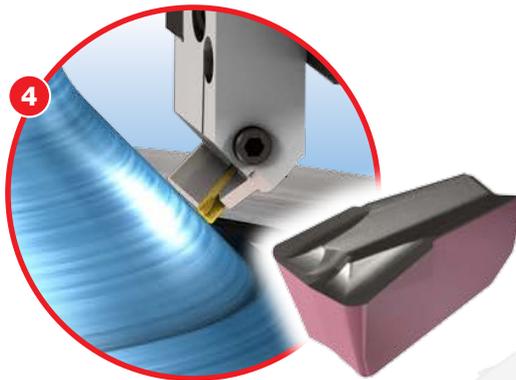
**SUMO-GRIP**  
HEAVY DUTY LINE

Face Pocket Rough  
Zigzag Turning



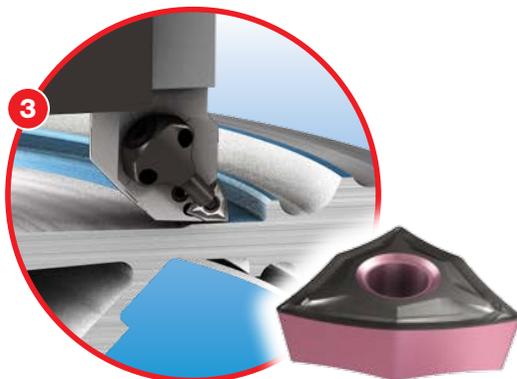
**CUT-GRIP**

Face Profiling



**CUT-GRIP**

Outer Profiling



**ISOTURN**

Face Turning Finishing



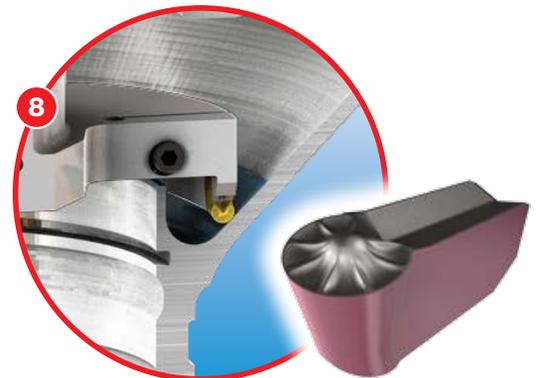
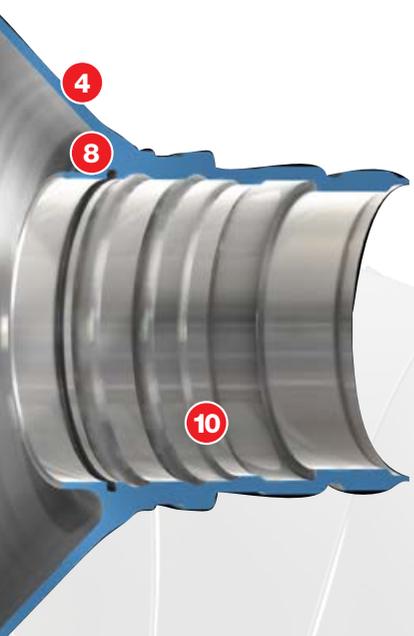
**CUT-GRIP**

Outer Radial Grooving



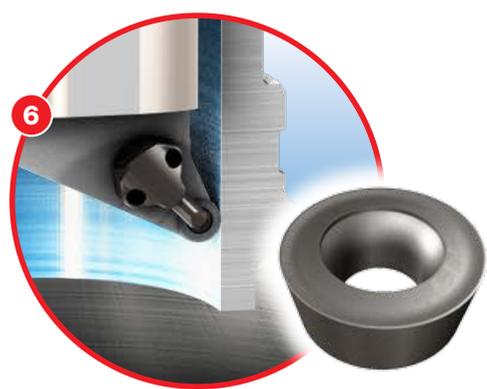


technology. ISCAR has developed a variety of substrate materials for inserts intended to machine and sustain high temperatures. Titanium blisks are used for the fan disk at the front end, while superalloy blisks are made for high temperature and pressure compressor zones.



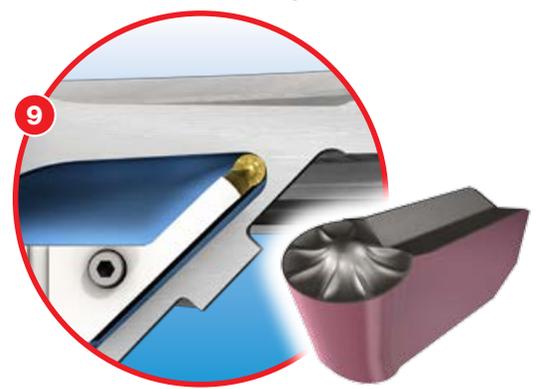
**CUTGRIP**

Inner Pocket Rough Grooving and Finish Profiling



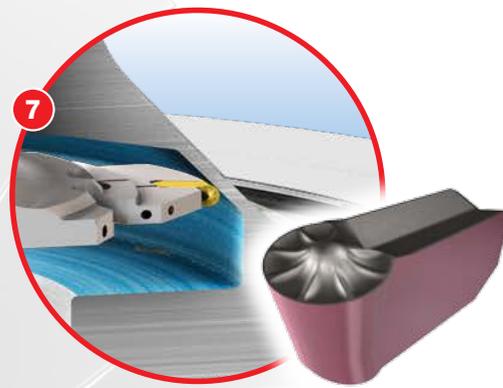
**ISOTURN**

Rough Inner Diameter Machining



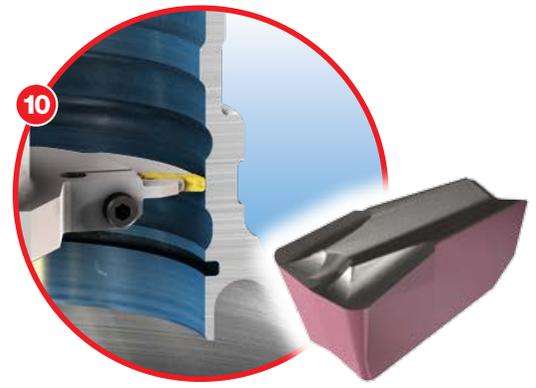
**CUTGRIP**

Inner Pocket Machining Zig Zag Turning and Finish Profiling



**CUTGRIP**

Inner Pocket Rough Zigzag Turning



**CUTGRIP**

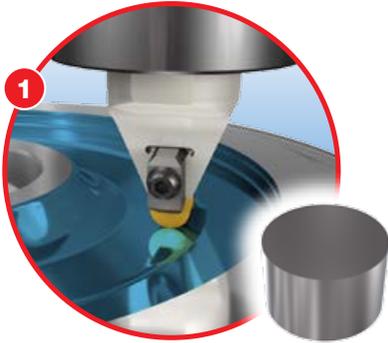
Inner Profiling, Rough Finish and Grooving



# Inconel Blisk

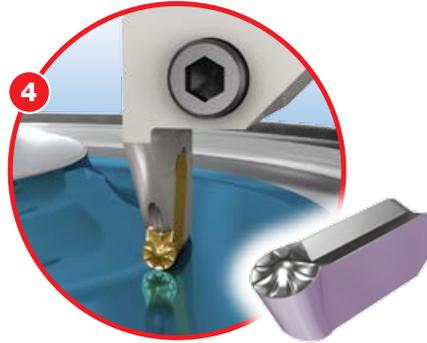


A blisk is a turbomachine component comprising both rotor disks and blades which are made of removable single-part blade rings. Blisks may be integrally cast, machined from a solid piece or made by welding the individual blades to a rotor disk. Each structure requires a different



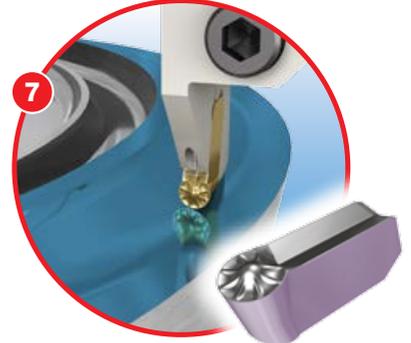
**ISOTURN**

Rough Face Turning



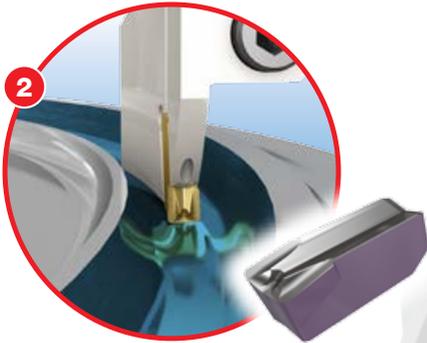
**CUTGRIP**

Face Profile Turn Grooving



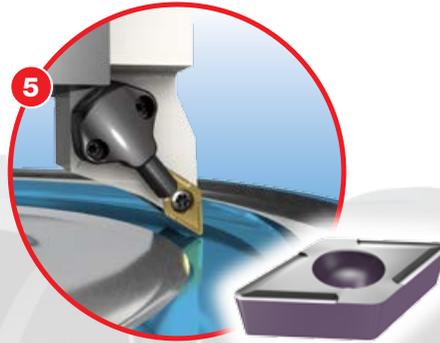
**CUTGRIP**

Rough Blade Profiling



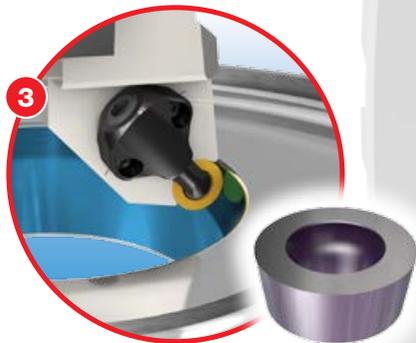
**CUTGRIP**

Rough Face Grooving



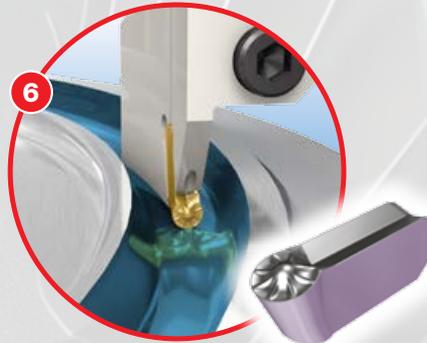
**ISOTURN**

Finish Face Turning



**ISOTURN**

Inner Diameter Turning

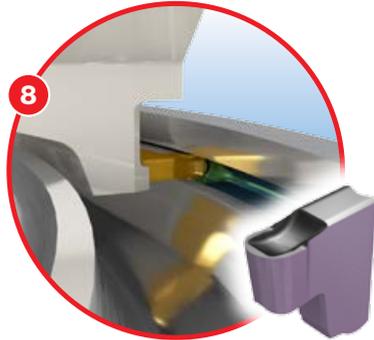


**CUTGRIP**

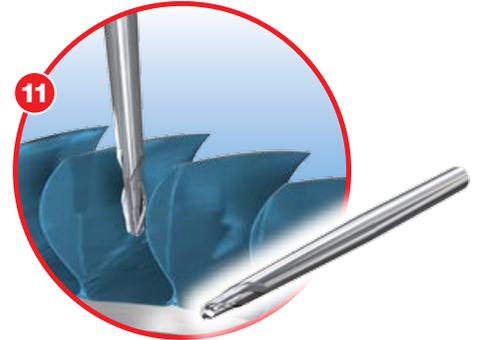
Face Profile Turn Grooving



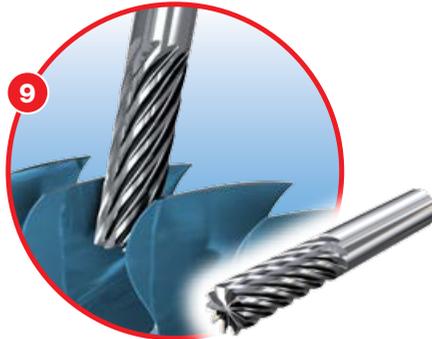
machining technology. ISCAR has developed a variety of substrate materials for inserts intended to machine and sustain high temperatures. Titanium blisks are used for the fan disk at the front end, while superalloy blisks are made for high temperature and pressure compressor zones



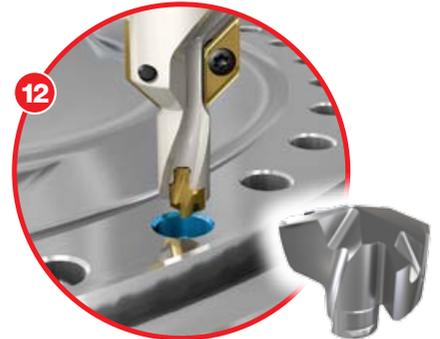
**TANG-GRIP**  
PARTING LINE  
Finish Inner Grooving



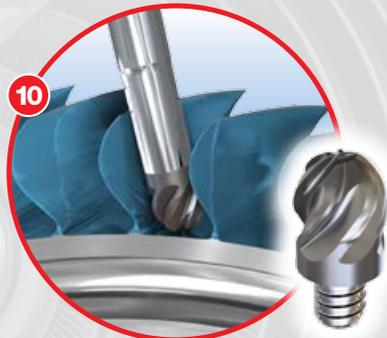
**SOLIDMILL**  
PREMIUM LINE  
Finish and Bottom Radius Milling



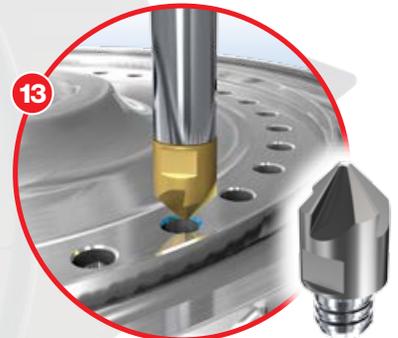
**SOLIDMILL**  
PREMIUM LINE  
Rough Trochoidal Milling



**SUMOCHAM**  
CHAMDRILL LINE  
Drilling and Chamfering



**MULTI-MASTER**  
INDEXABLE SOLID CARBIDE LINE  
Semi Finish Profile Milling



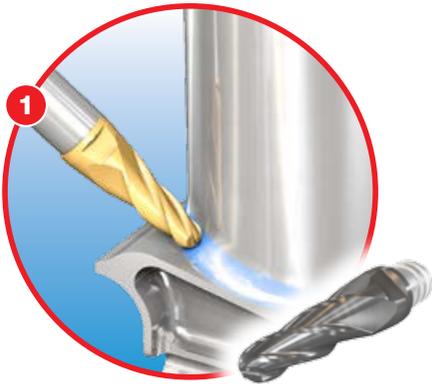
**MULTI-MASTER**  
INDEXABLE SOLID CARBIDE LINE  
Chamfering



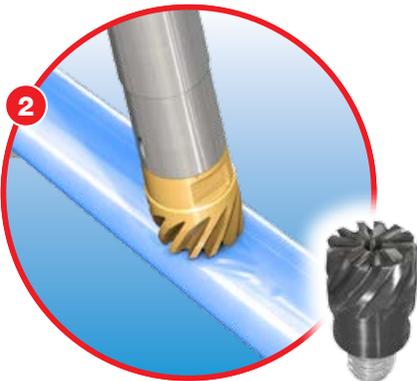
## Turbine Blade



Turbine blades are part of the jet engine's hot section (combustor and turbine) rotational part. The blades extract the energy from the high temperature and high-pressure gas produced by the combustor for rotational propulsion. To



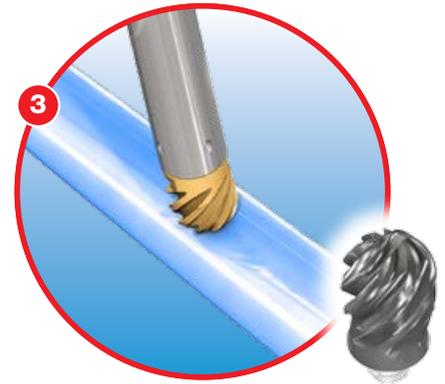
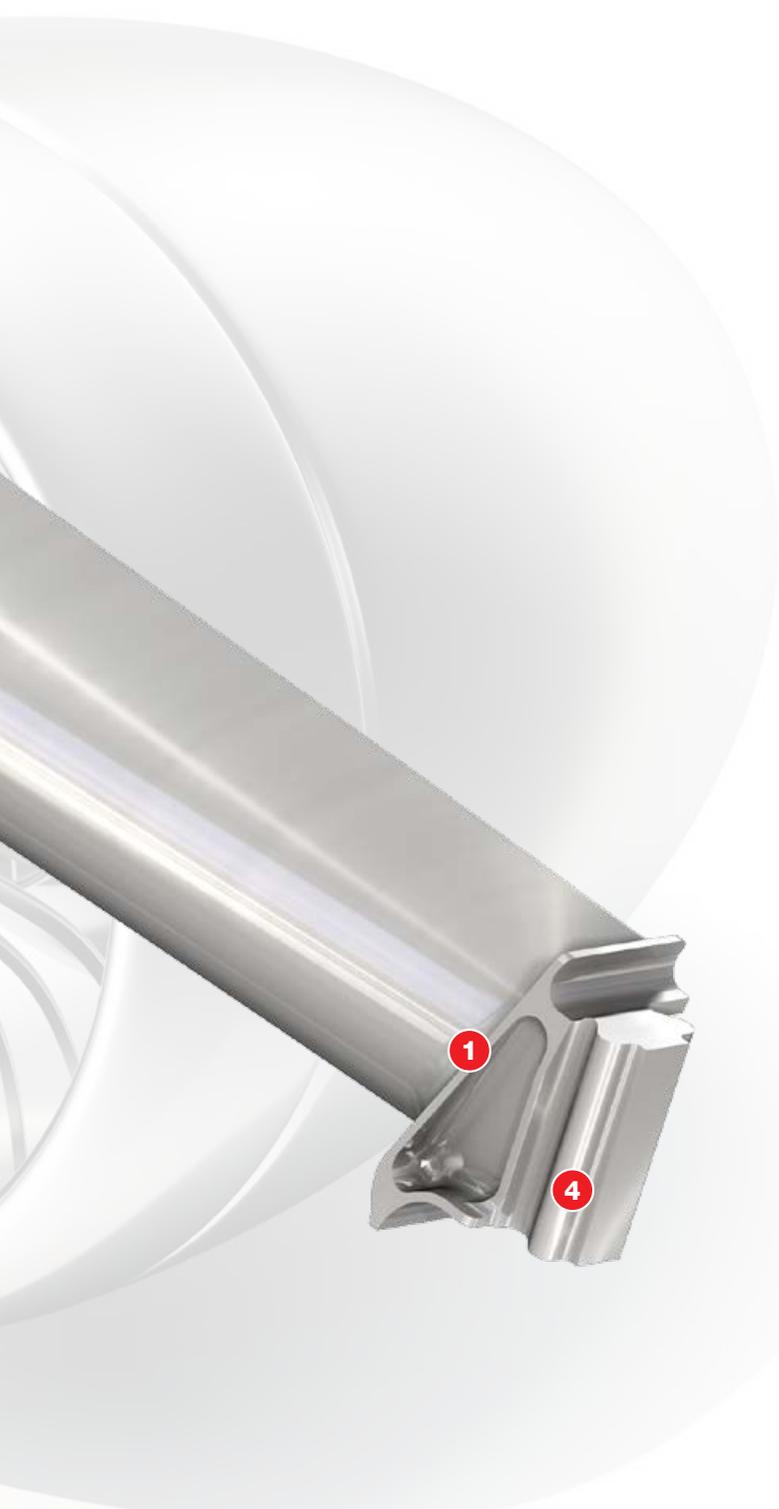
**MULTI-MASTER**  
INDEXABLE SOLID CARBIDE LINE  
Blade Root Radius Milling



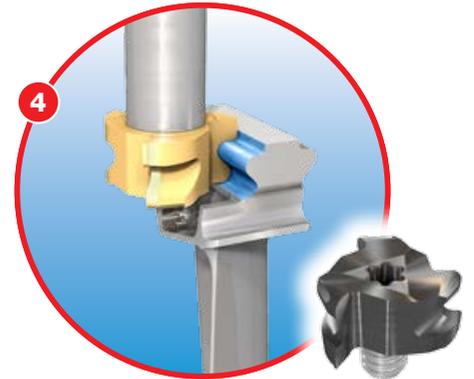
**MULTI-MASTER**  
INDEXABLE SOLID CARBIDE LINE  
Airfoil Rough Milling



survive this difficult environment, turbine blades are made of special Nickel-based super alloy materials. There are few common machining methods to produce blades according to the shape and size they are made of.



**MULTI-MASTER**  
INDEXABLE SOLID CARBIDE LINE  
Airfoil Finish Milling



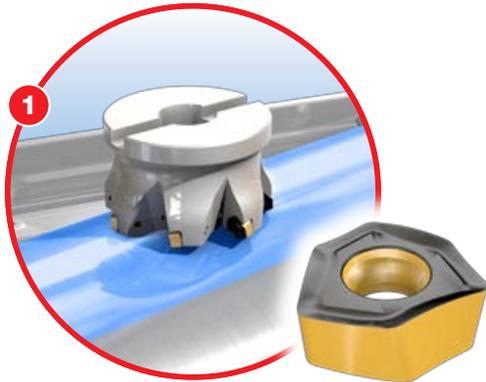
**MULTI-MASTER**  
INDEXABLE SOLID CARBIDE LINE  
Root Profile Milling



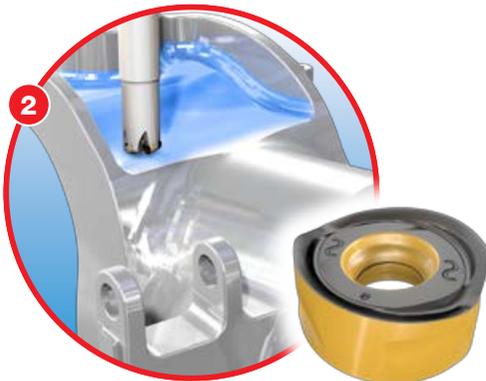
## Landing Gear



Landing gear is categorized in three types; nose, body, and wing landing gear; designed and manufactured to withstand drastic temperature changes, outstanding loads, and mechanical stresses. The majority of landing gear is



**HELIDO**  
600 UPFEED LINE  
High Feed Milling



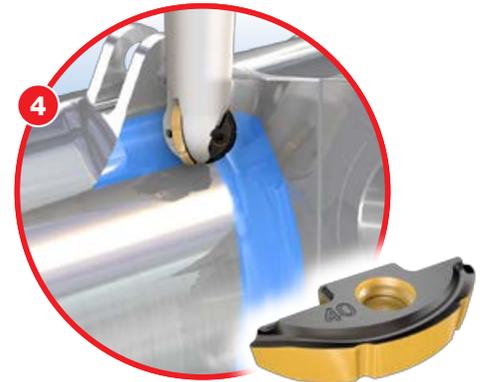
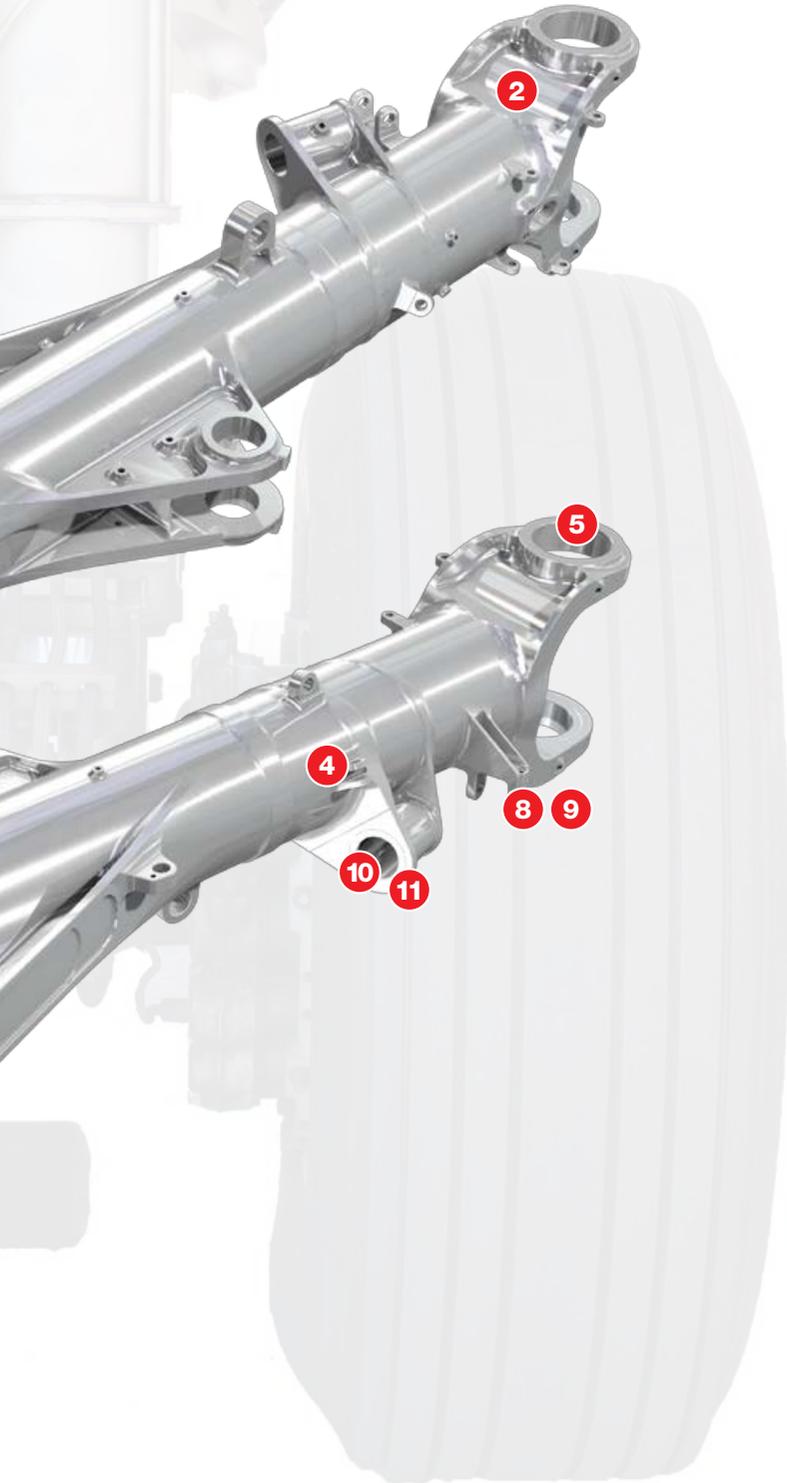
**HELIDO**  
ROUND H400 LINE  
Profile Milling



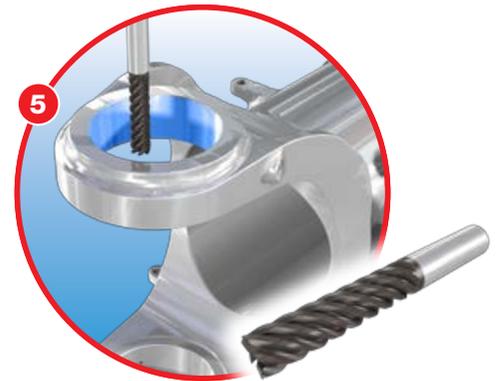
**HELIDO**  
490 LINE  
Pocket Rough Milling



manufactured from high strength steel M300, Ti. 5-5-5-2 and Ti. 10-2-3. There are several methods to produce landing gear, some of which combine dedicated deep drill machining with multi-task or milling center machines.



**DROPMILL**  
3 FLUTE BALL NOSE  
Profile Milling



**SOLIDMILL**  
PREMIUM LINE  
Semi-Finish Milling



**TANGMILL**  
TANGENTIAL LINE  
Slot Milling



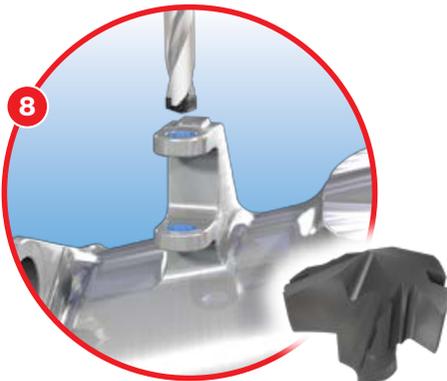
# Landing Gear



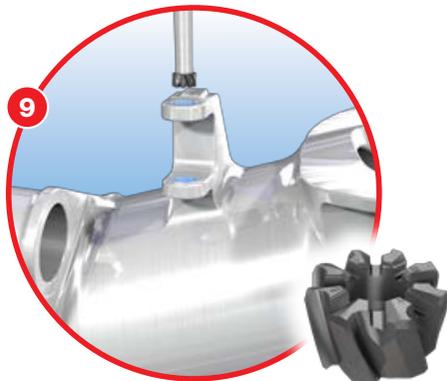
Landing gear is categorized in three types; nose, body, and wing landing gear; designed and manufactured to withstand drastic temperature changes, outstanding loads, and mechanical stresses. The majority of landing gear is



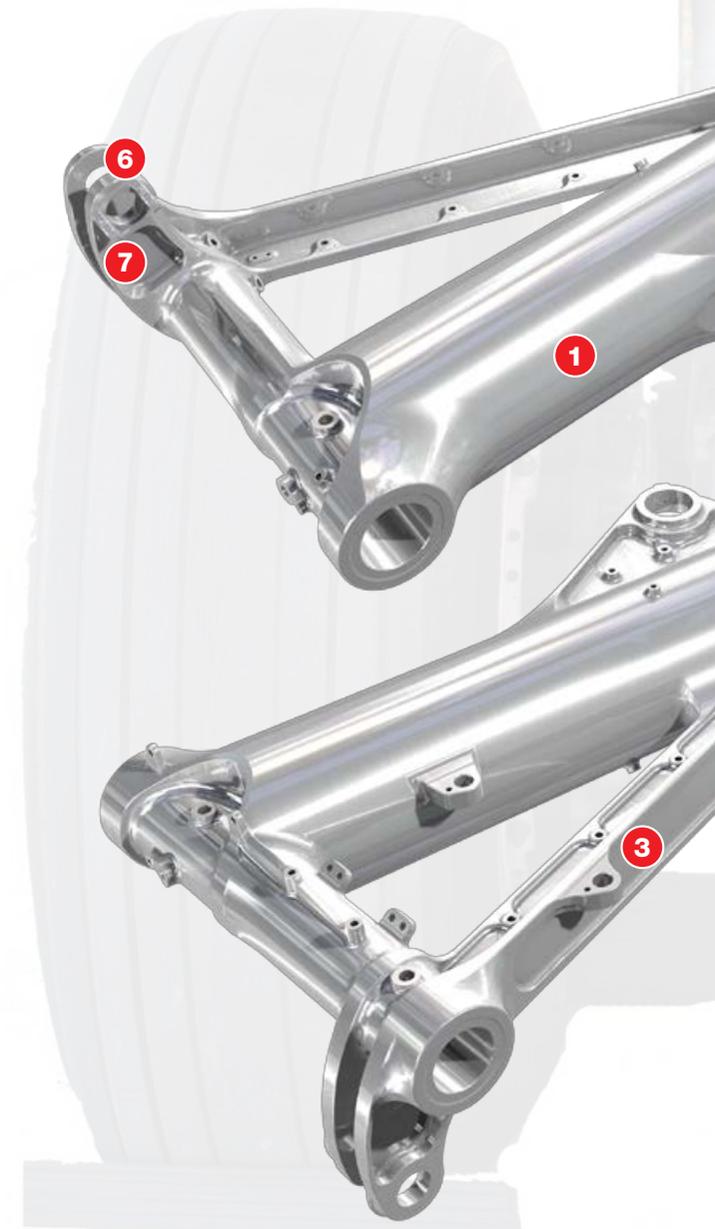
**MULTI-MASTER**  
INDEXABLE SOLID CARBIDE LINE  
Small Pocket Milling



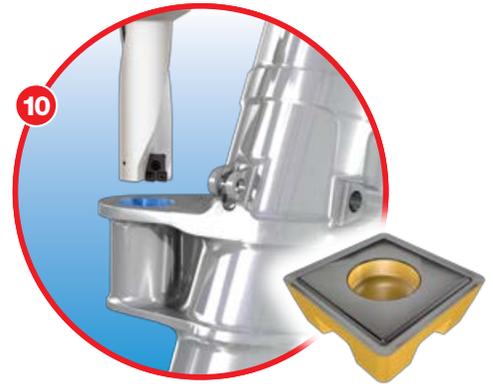
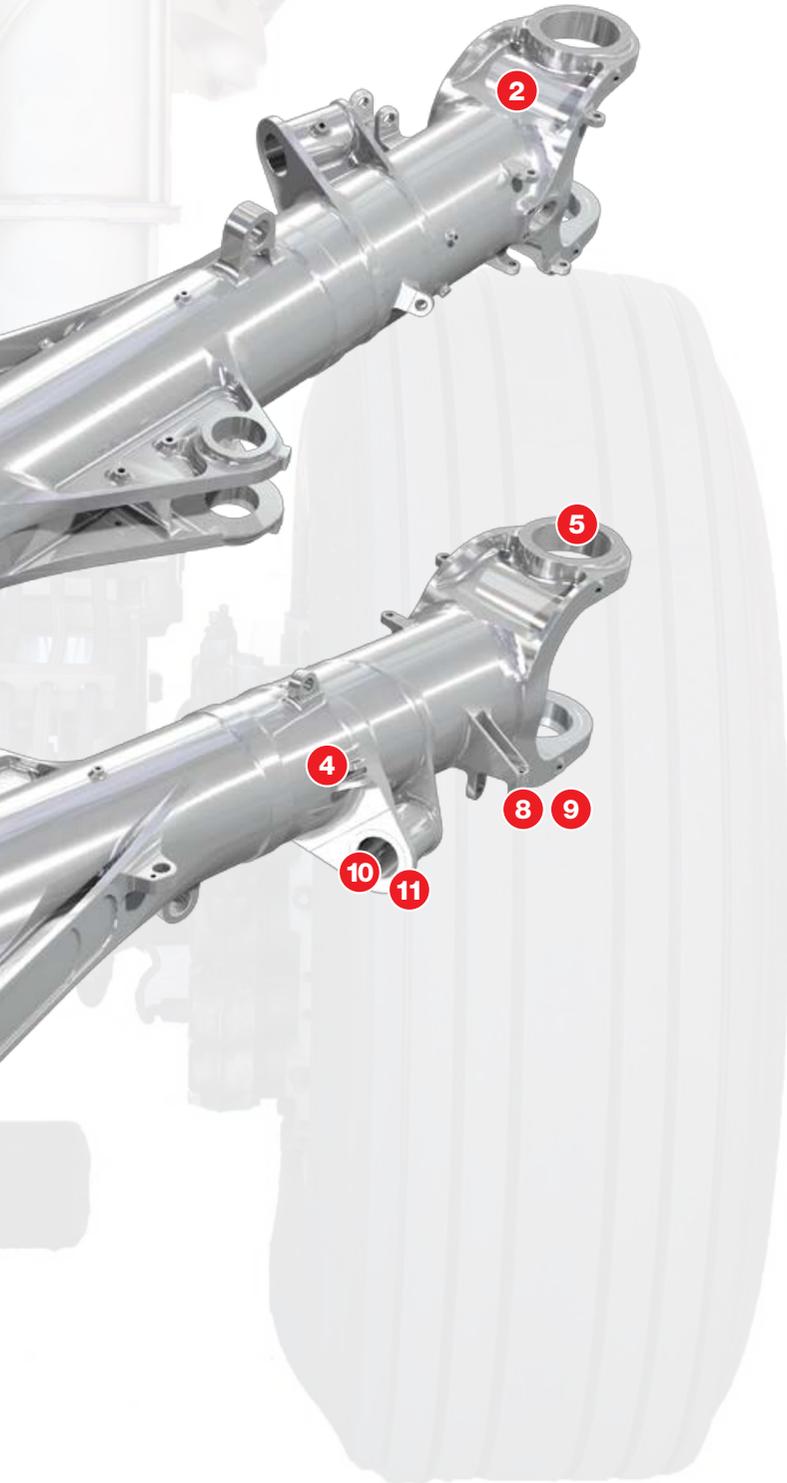
**SUMOCHAM**  
CHAMDRILL LINE  
Drilling



**BAYOT-REAM**  
Reaming



manufactured from high strength steel M300, Ti. 5-5-5-2 and Ti. 10-2-3. There are several methods to produce landing gear, some of which combine dedicated deep drill machining with multi-task or milling center machines.



**DRDRILLS**

Drilling



**ITSBORE**

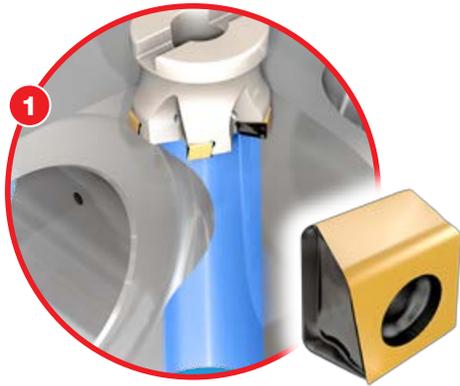
Fine Boring



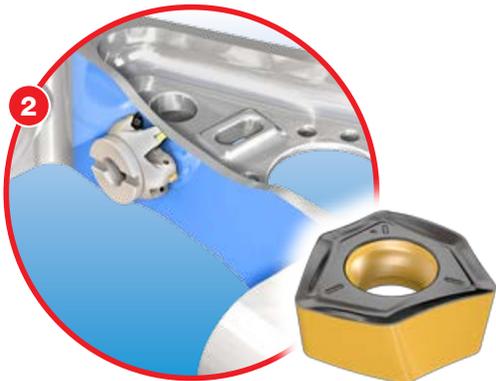
# Torque Link



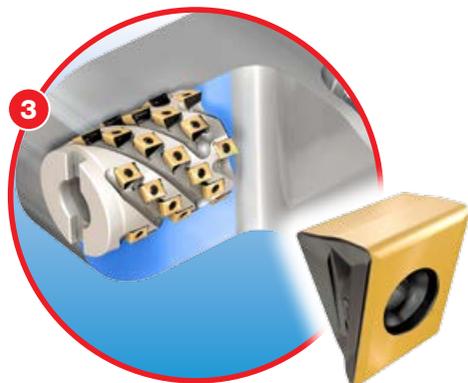
Torsion links are made of Ti alloy frames which couple the inner and outer cylinders of a landing gear strut together. Typically manufactured in machining centers with relatively high metal removal stock.



**TANGPLUNGE**  
PLUNGING LINE  
Plunging

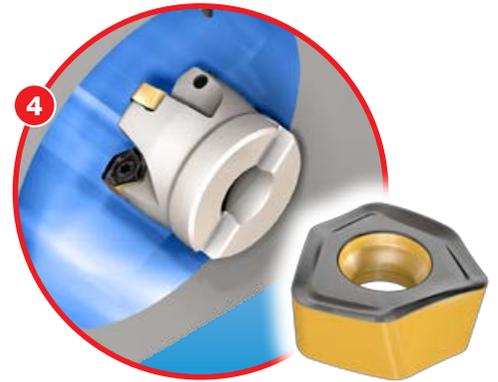
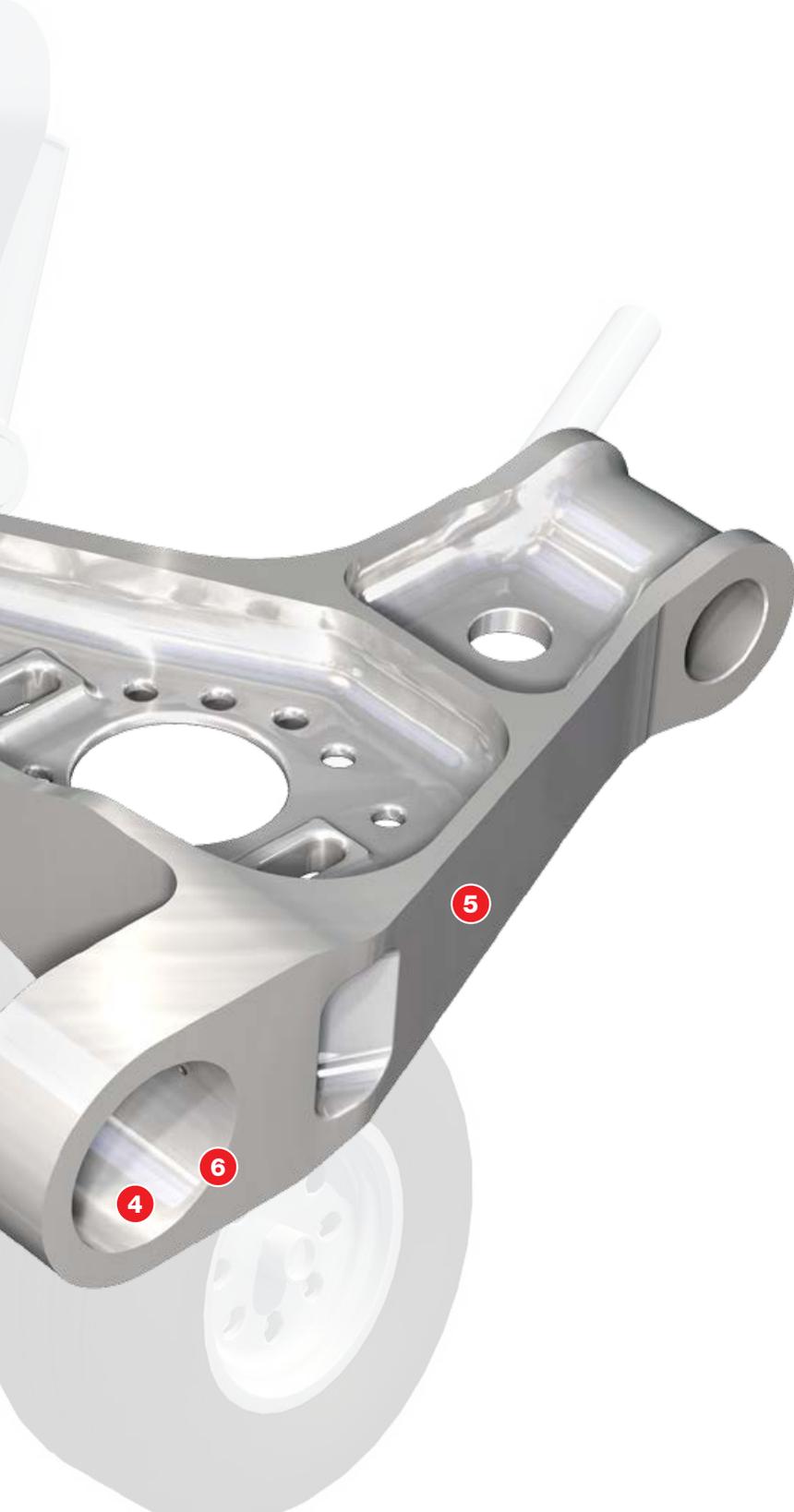


**HELIDO**  
600 UPFEED LINE  
High Feed Milling

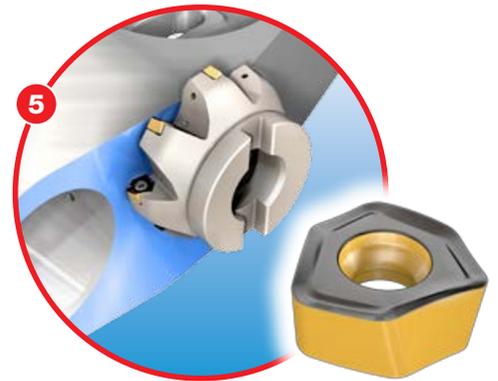


**HELITANG**  
T490 LINE  
Shouldering

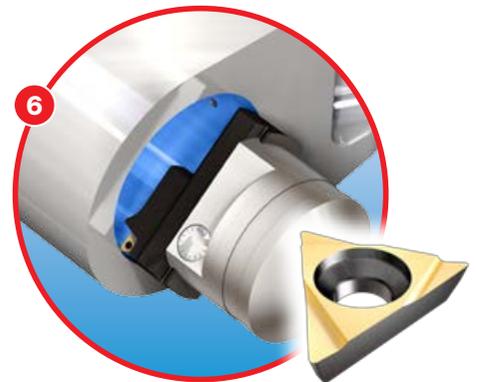




**HELIDO**  
600 UPFEED LINE  
Helical Interpolation Milling



**HELIDO**  
600 UPFEED LINE  
High Feed Milling



**ITSBORE**  
Fine Boring



# Cylinder Block

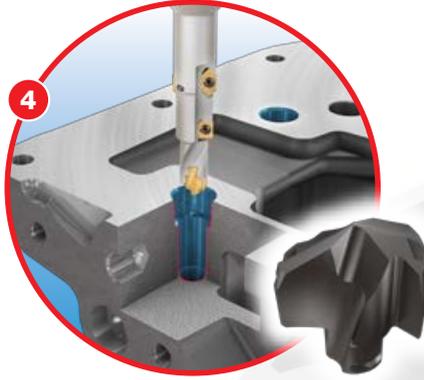


The cylinder block is the supporting structure portion of the engine between the cylinder head and sump (oil pan), traditionally manufactured from cast iron and was upgraded to a bi-metal block design (aluminum block with



**HELIDO**  
800 LINE

Engine Bottom Block  
Face Milling

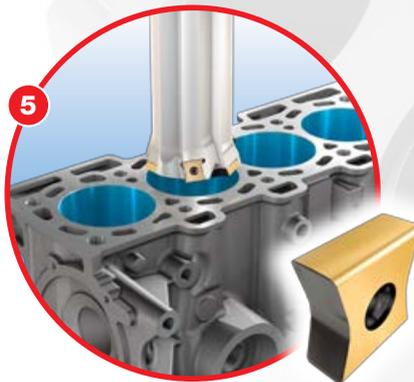


**SUMOCHAM**  
CHAMDRILL LINE

Bush Rods Hole  
Step Drilling and Chamfering

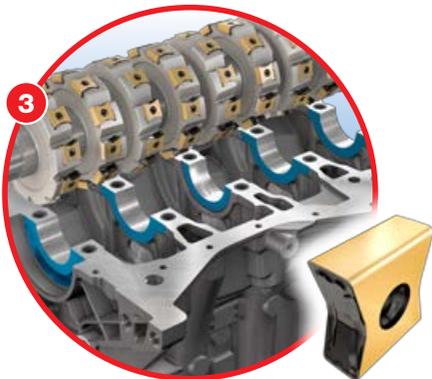


Bearing Seats  
Rough Milling



**TANGMILL**  
TANGENTIAL LINE

Cylinder Bore Rough Boring



**TANGMILL**  
TANGENTIAL LINE

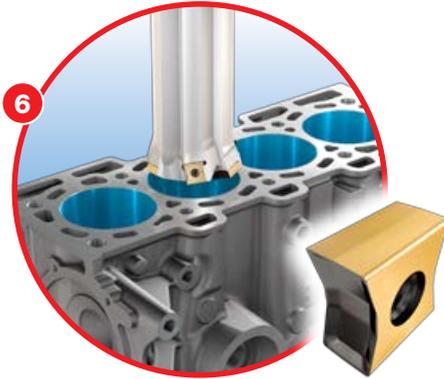
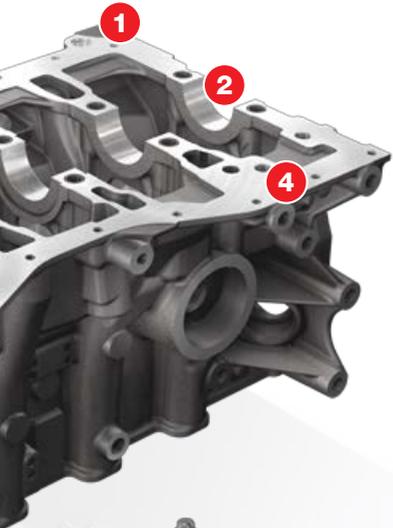
Side Bearing Caps  
Gang Milling



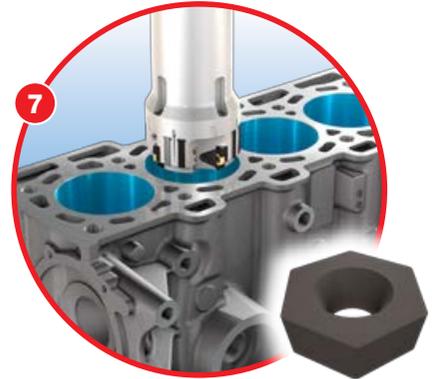


inserted cast iron liners) to reduce weight. Nowadays, newer technology of thermal spray coating processes on the cylinder bore is being used on aluminum blocks.

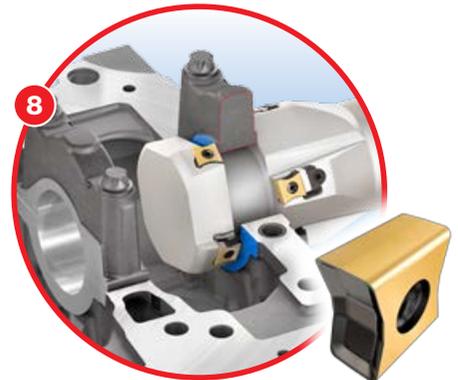
ISCAR provides a wide range of standard and special tooling and machining technology for a variety of block configurations, sizes and materials.



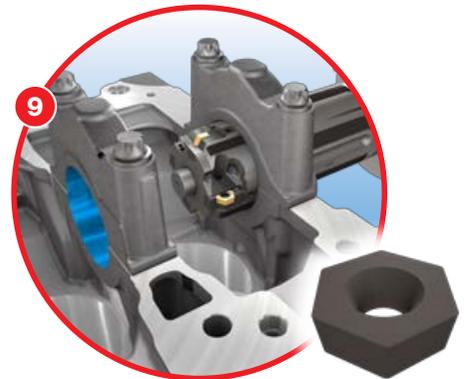
**TANGMILL**  
TANGENTIAL LINE  
Cylinder Bore  
Semi-Finish Boring



**ISCARREAMER**  
Cylinder Bore Finish Boring



**TANGMILL**  
TANGENTIAL LINE  
Thrust Face Milling



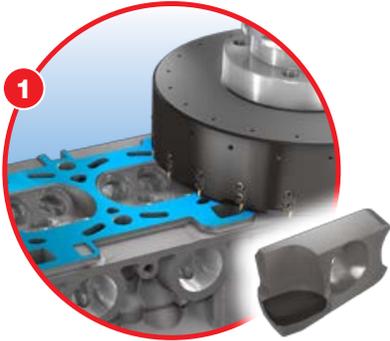
**ISCARREAMER**  
Bearing Seats Pilot Reamer  
and Long Reamer Finishing



# Cylinder Head

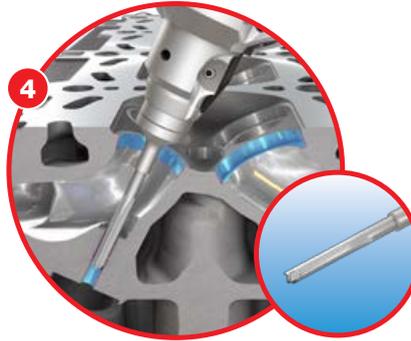


Cylinder heads perform several functions in the car engine. These include housing the exhaust and intake valves, the fuel injector, necessary linkages and passages for the fuel and air mixture. They are commonly produced from gray cast iron or cast aluminum for



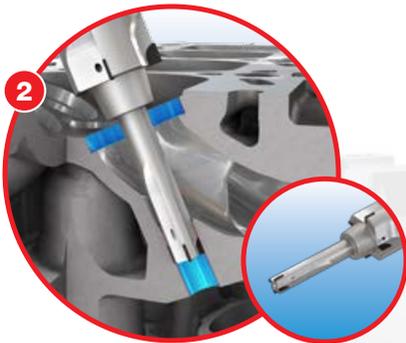
## **ALUFRAISE**

Top and Bottom Face Milling



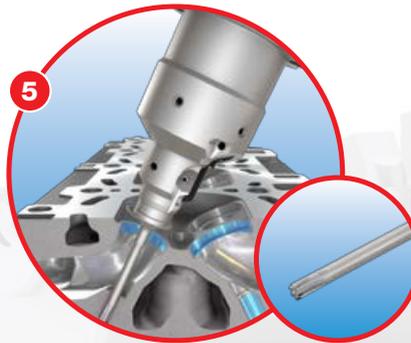
## **ISCARREAMER**

Valve Line Intake and Exhaust Semi-Finish Reaming



## **ISCARREAMER**

Valve Line Intake (before press in) Boring and Spot Facing



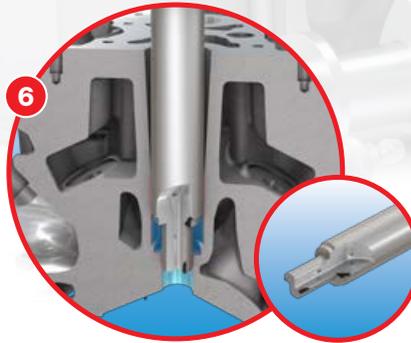
## **ISCARREAMER**

Valve Line Intake and Exhaust Finish Reaming



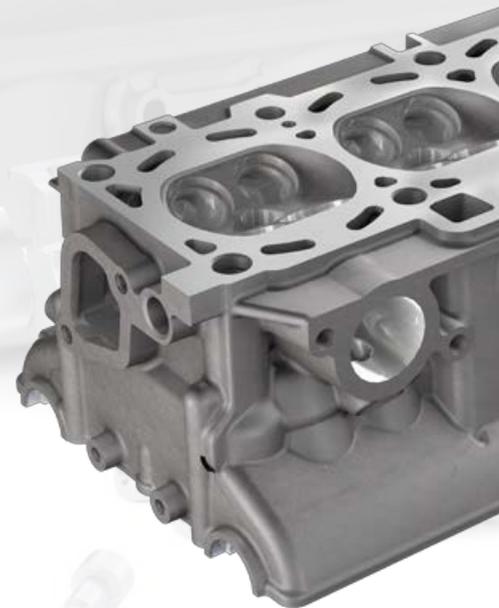
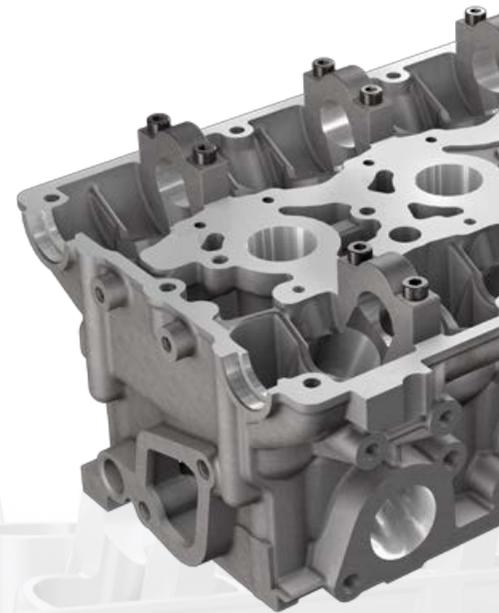
## **ISCARREAMER**

Valve Line Exhaust Boring and Spot Face



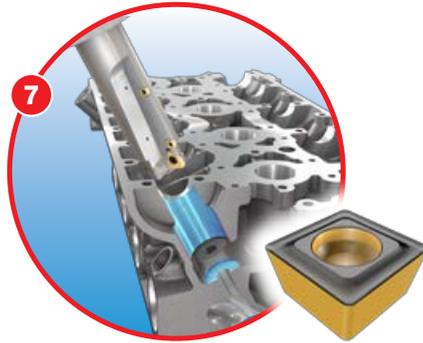
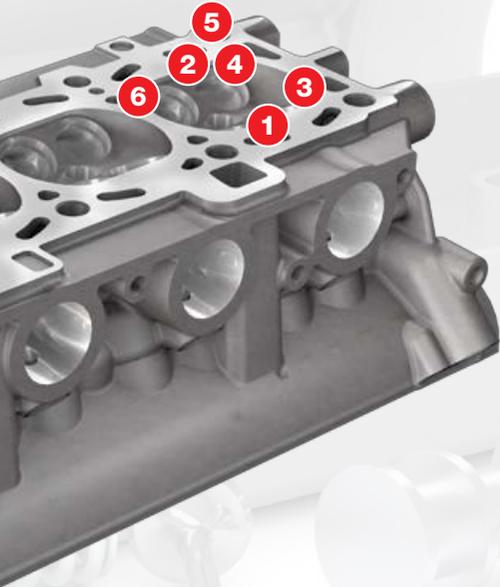
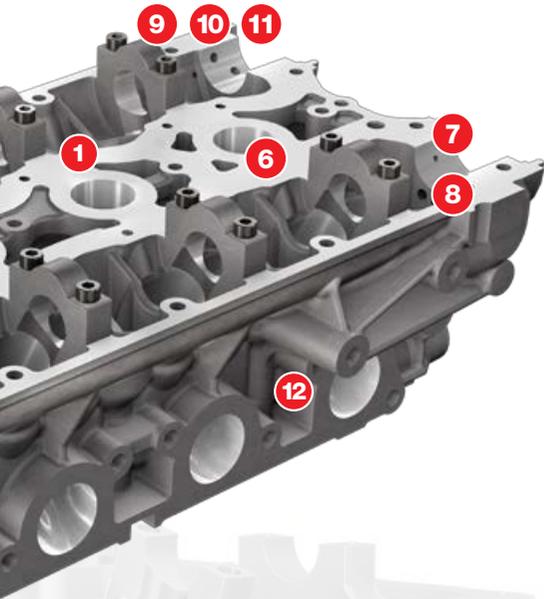
## **ISCARREAMER**

Injector Hole Boring and Spot Face





the newer light weight vehicles.  
ISCAR provides a wide range of standard and special tooling and machining technology for a variety of cylinder head configurations, sizes and materials.



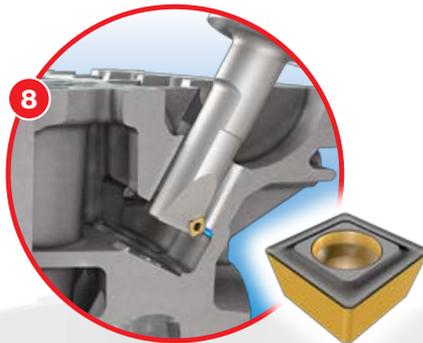
**DR-TWIST**  
INDEXABLE DRILL LINE

Spring Seat Boring and Bottom Facing



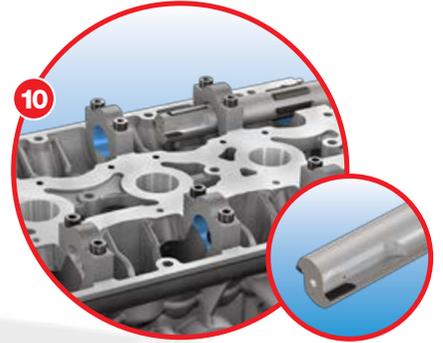
**INDEXH-REAM**

Cam Axis Inlet and Exhaust Reaming



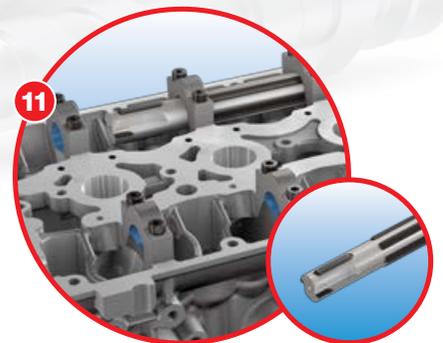
**DR-TWIST**  
INDEXABLE DRILL LINE

Spring Seat Back Chamfering



**ISCARREAMER**

Cam Shaft Axis Pilot Boring



**ISCARREAMER**

Cam Shaft Axis Boring and Spot Facing



# Crank Shaft

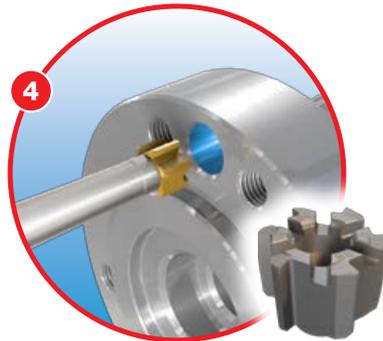


A crankshaft translates the linear reciprocating motion of the piston into the rotational motion. This is accomplished by connecting the pistons to the crank throws, which are then offset from the central axis of the crankshaft to create a rotation of that axis. Crankshafts can be monolithic (made in a single piece) or assembled from several pieces.



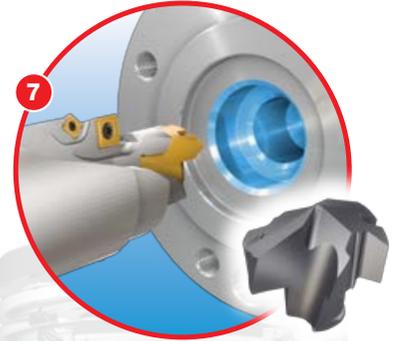
**HELI IQ MILL**  
390 LINE

Shoulder Face Milling



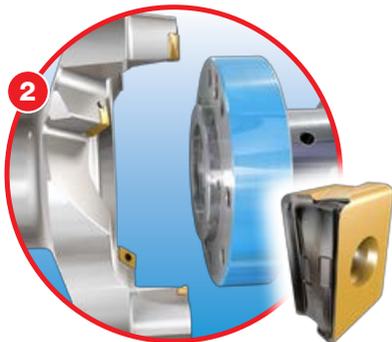
**BAYOT-REAM**

Reaming Locating Pin



**SUMOCHAM**  
CHAMDRILL LINE

Flywheel Mounting  
Flange Step Drilling  
and Chamfering



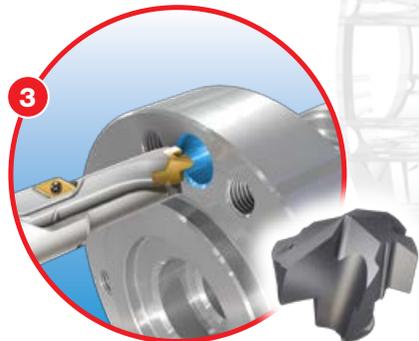
**TANGPLUNGE**  
PLUNGING LINE

Outer Diameter Plunge  
Milling and Chamfering



**SUMOCHAM**  
CHAMDRILL LINE

Flywheel Flange Hole Making  
and Chamfering



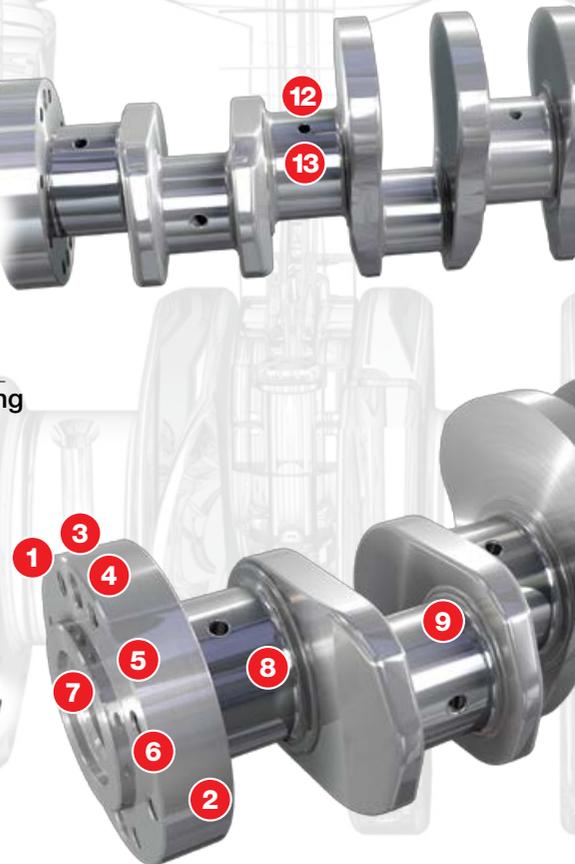
**SUMOCHAM**  
CHAMDRILL LINE

Locating Pin  
Hole Making and Chamfering



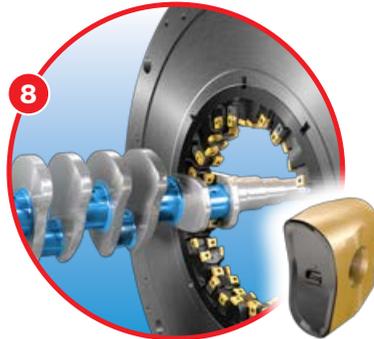
**HSS**

Flywheel Flange Tapping

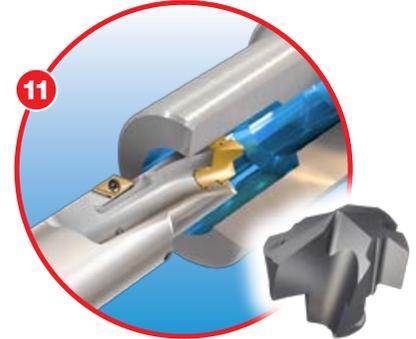


Monolithic crankshafts are most common, but some smaller and larger engines use assembled crankshafts. Crankshafts can be forged from a steel bar usually through roll forging or cast in ductile steel. Today, more and more manufacturers tend to favor the use of forged crankshafts due to their lighter weight. Crankshafts can also be machined out of a billet,

often a bar of high quality vacuum remelted steel. Machining or remanufacturing crankshafts are precision machined to exact tolerances without odd size crankshaft bearings or journals. ISCAR has developed long solid carbide drills for crankshaft oiling holes. For bearings or journal cranks, ISCAR's milling, turning and tooling solutions assure high productivity.



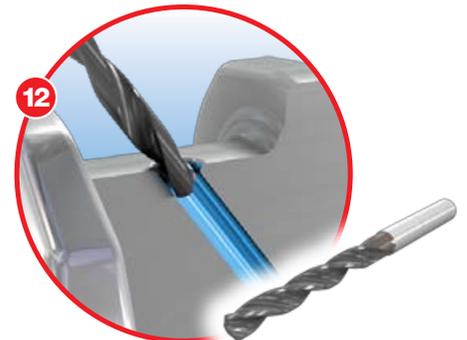
**TANGMILL**  
 TANGENTIAL LINE  
 Internal Milling



**SUMOCHAM**  
 CHAMDRILL LINE  
 Crank Nose Hole Making  
 and Chamfering



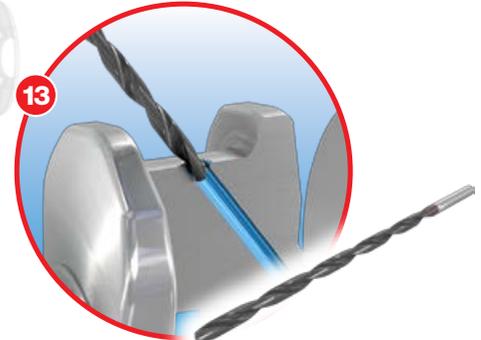
**TANGMILL**  
 TANGENTIAL LINE  
 Crankpin Journals  
 External Milling



**SOLIDDRILL**  
 Oil Hole Pilot  
 for Deep Drill



**MULTI-MASTER**  
 INDEXABLE SOLID CARBIDE LINE  
 Crank Nose Keyway



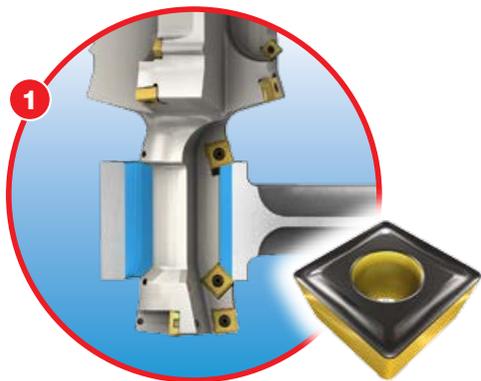
**SOLIDDRILL**  
 Main Journal  
 Oilway Hole Making



## Connecting Rod

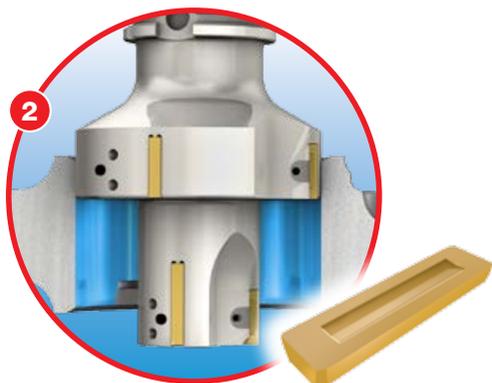


Con-rods are part of the engine component that transfers motion from the piston to the crankshaft and functions as a lever arm. Connecting rods are commonly made from cast aluminum alloys and steel alloys which are designed to withstand dynamic stresses from combustion and piston movement. Connecting rods are produced as one-piece or two-piece components. A rod cap is the



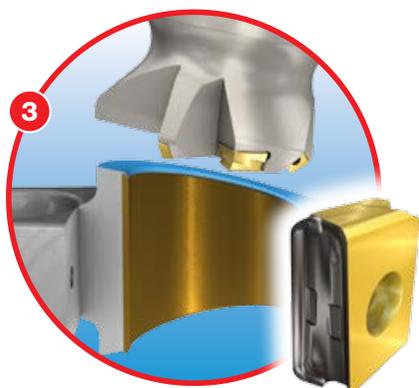
### **ISCARDRILL**

Boring and Chamfering  
(Main and Pin)



### **INDEXH-REAM**

Reaming (Main and Pin)



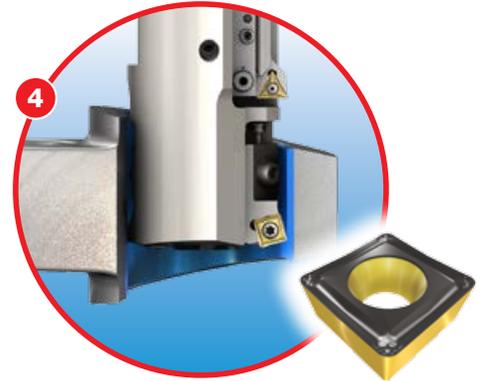
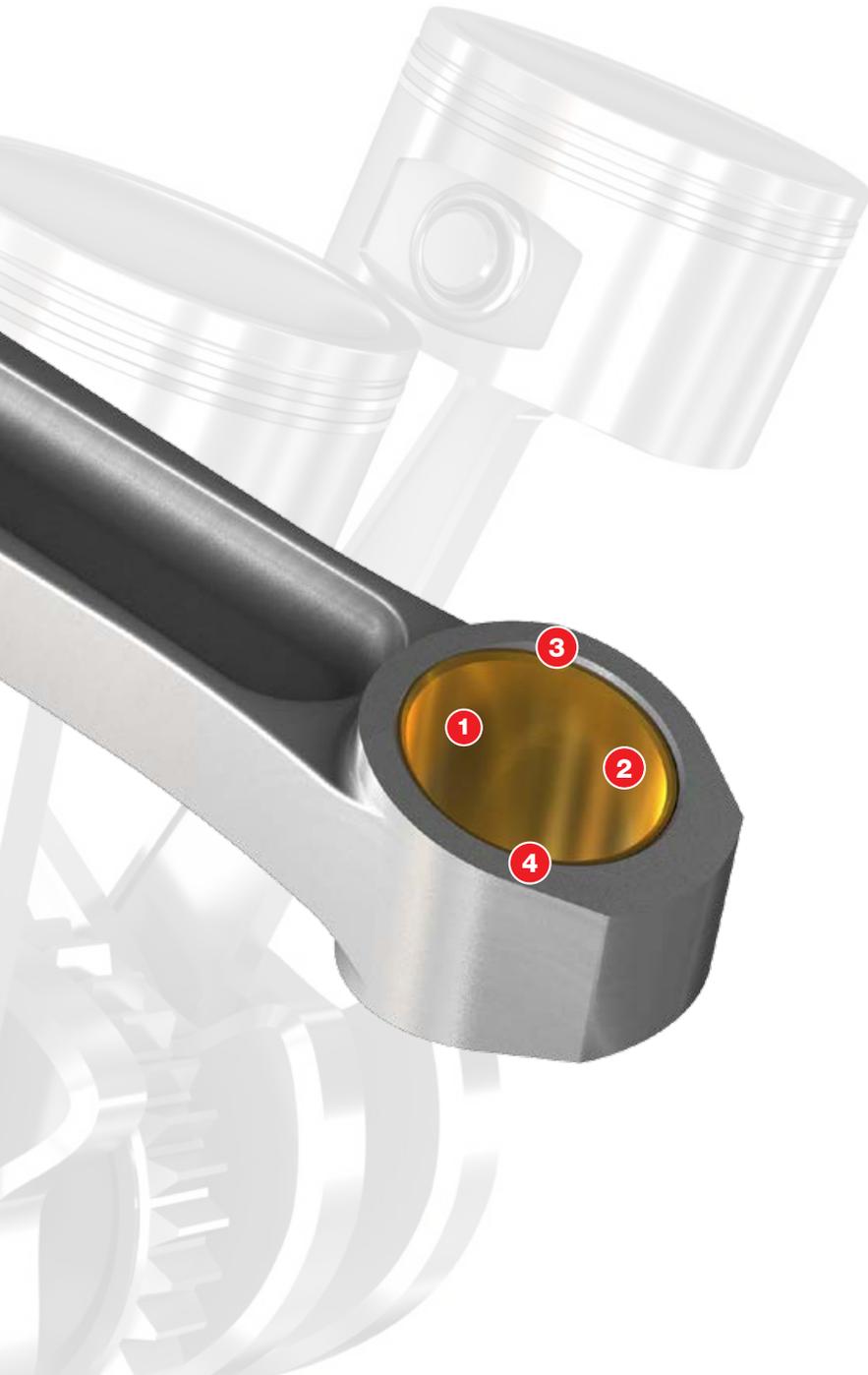
### **TANGPLUNGE** PLUNGING LINE

Spot Facing and  
Chamfering (pin)



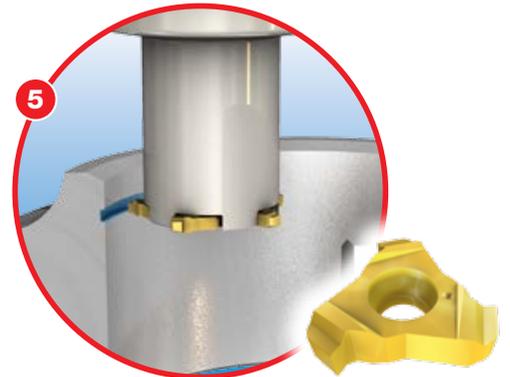


removable section of a two-piece connecting rod that provides a bearing surface for the crankpin journal. The rod cap which is being sawed or cracked is attached to the connecting rod with two cap screws for installation and removal from the crankshaft. ISCAR provides a wide range of standard and special tooling and machining technology for con-rods.



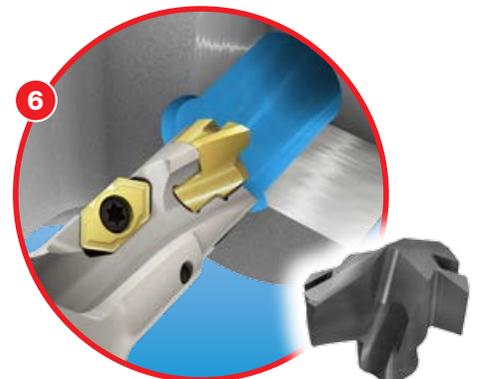
**ISOTURN**

Boring on Brass Bushing  
Semi-Finish and Finishing



**CHAMSLIT**

Slot and Slot Chamfering



**SUMOCHAM**  
CHAMDRILL LINE

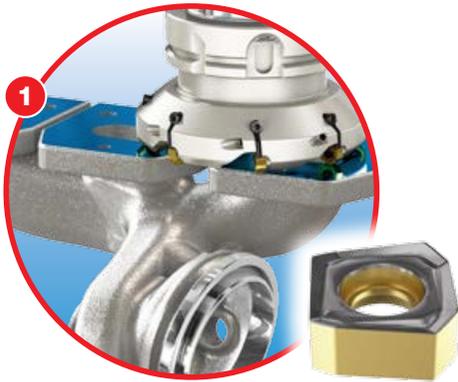
Drilling and Chamfering



# Turbine Housing With Exhaust Manifold

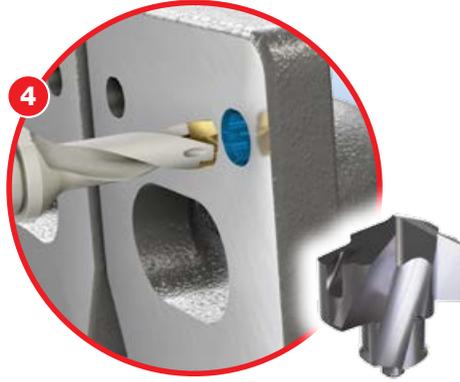


The turbocharger plays a key role in increasing an engine's performance by reutilizing the wasted exhaust gasses into the engine's combustion chambers, resulting in air/fuel mixture which significantly increases the engine's efficiency. An unwelcomed consequence of the



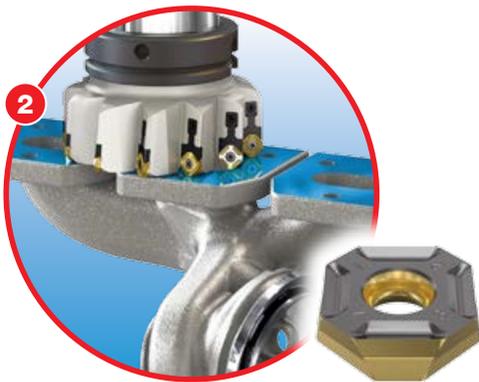
**HELiDO**  
800 LINE

Flange Face Rough Milling



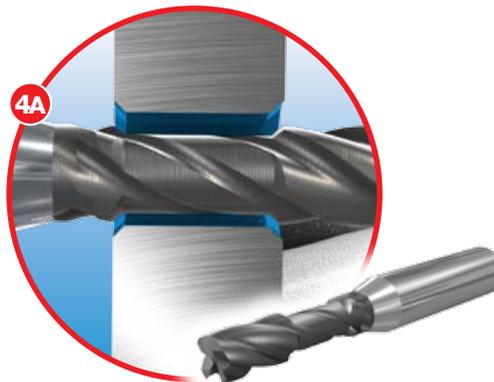
**SUMOCHAM**  
CHAMDRILL LINE

Screw Clamp for Elliptical Hole Drilling



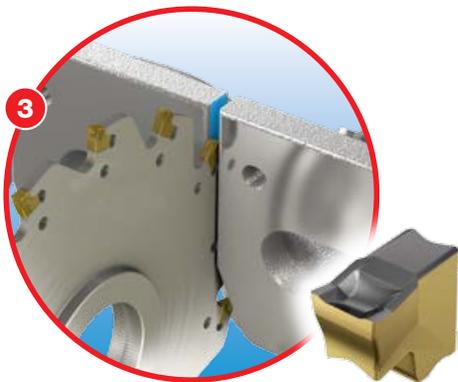
**DOVEIQMILL**  
845 LINE

Flange Face Finish Milling



**SOLIDMILL**  
PREMIUM LINE

Screw Clamp for Elliptical Hole Chamfer Milling and Drilling



**TANGSLIT**

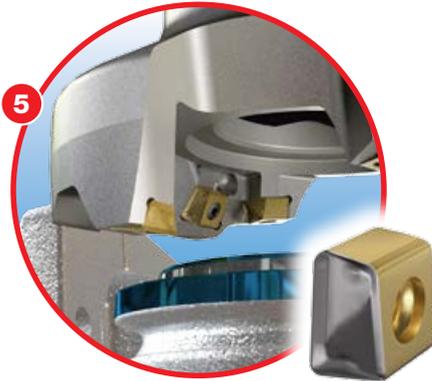
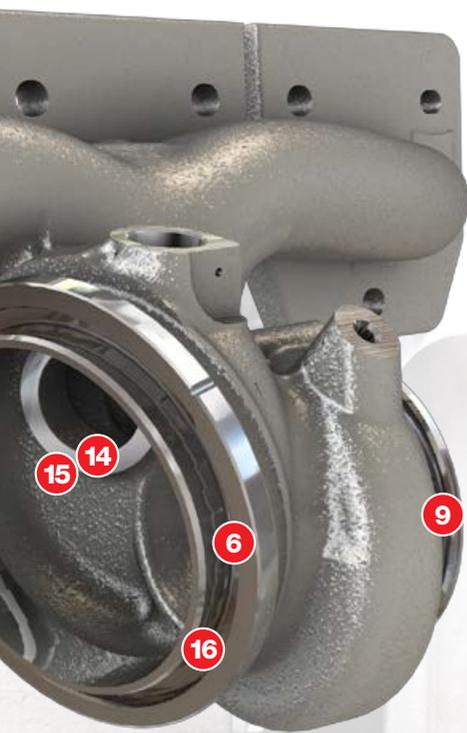
Slot Milling





turbocharger's output is by running the turbine housing temperatures to 900°C in diesel engines, and up to 1100°C in gasoline powered units. To withstand these high temperatures, turbine housings are manufactured from austenitic, heat-resistant cast steels, which have relatively

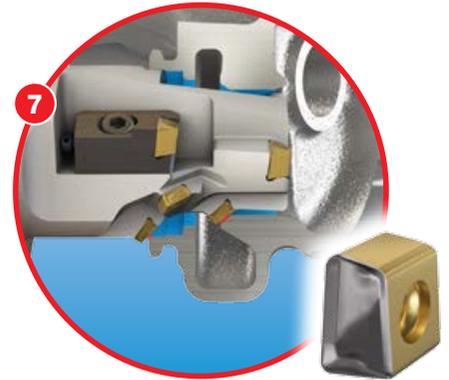
high-creep strength, good thermal stability, and excellent castability. ISCAR developed special combine tools, chipformers and unique coating edge technology to meet the market challenges in producing millions of turbochargers all over the world year by year.



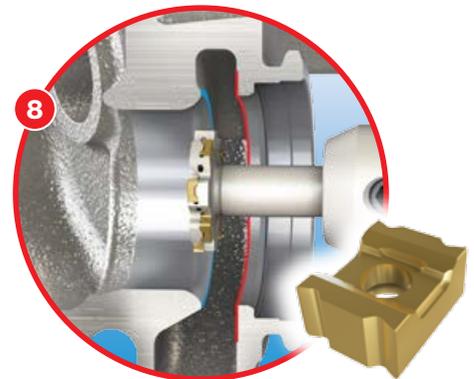
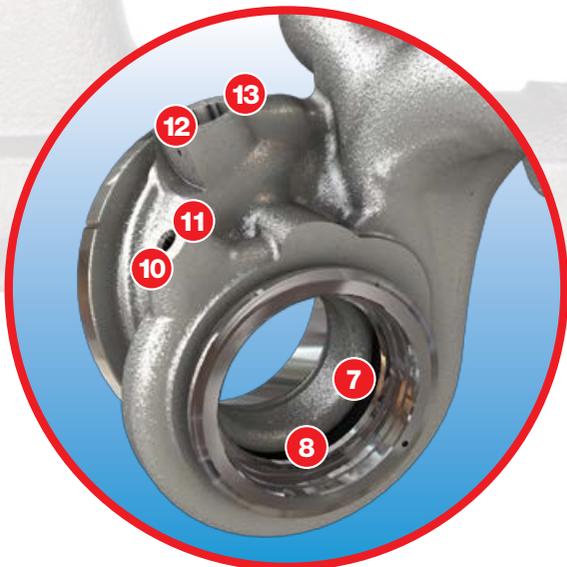
**TANGPLUNGE**  
PLUNGING LINE  
Big V-Band Plunging



**HELIFACE**  
Big V-Band Grooving and Chamfering



**TANGPLUNGE**  
PLUNGING LINE  
Contour Turbine Wheel Plunging, Roughing and Chamfering



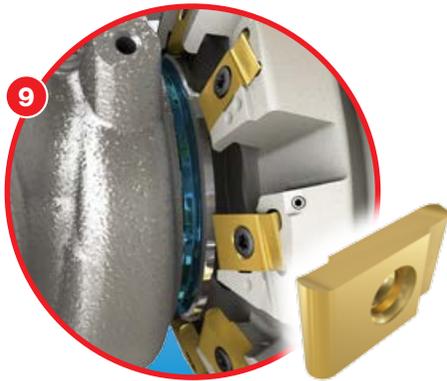
**MINI-TANGSLOT**  
Safety Cut Milling



## Turbine Housing With Exhaust Manifold

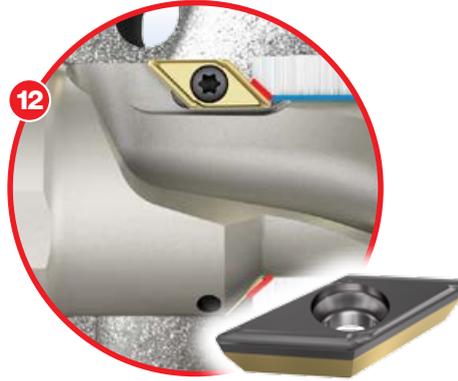


The turbocharger plays a key role in increasing an engine's performance by reutilizing the wasted exhaust gasses into the engine's combustion chambers, resulting in air/fuel mixture which significantly increases the engine's efficiency. An unwelcomed consequence of the



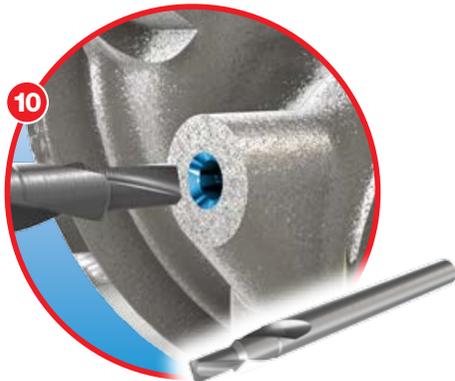
**TANGMILL**  
TANGENTIAL LINE

Small V-Band  
Circular Interpolation Milling



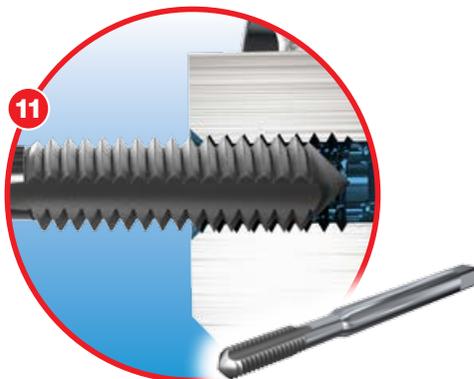
**ISOTURN**

Bush Boring Control Valve  
Drilling and Chamfering



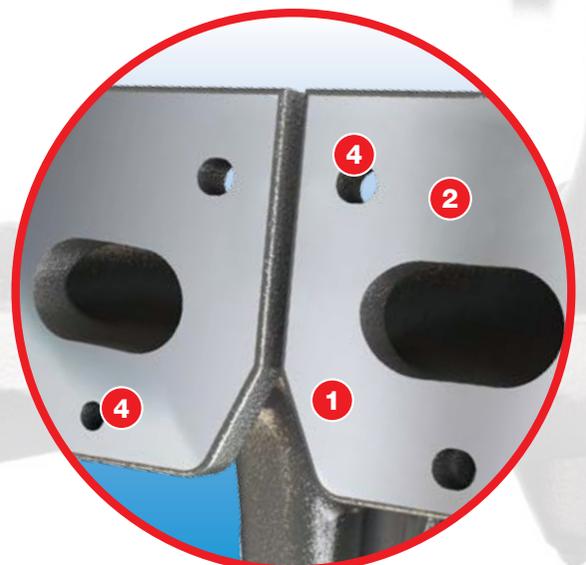
**PRETHREAD**

Pre-Thread  
Solid Carbide Drilling



**HSS**

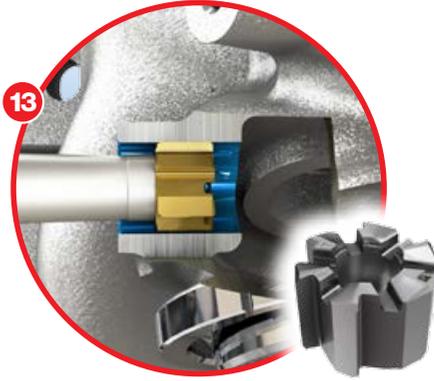
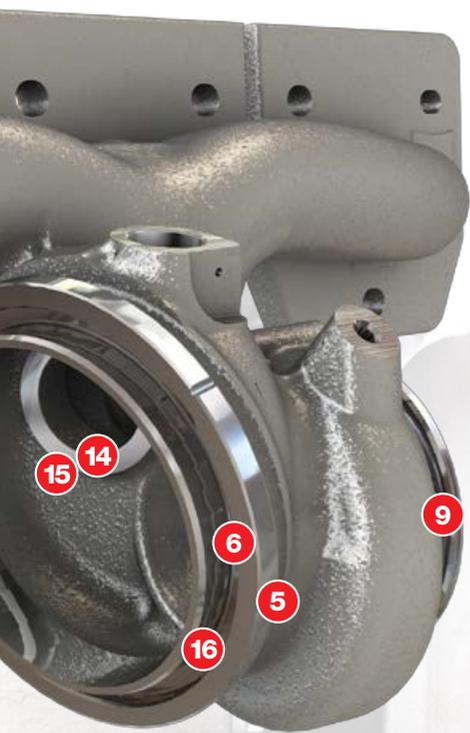
Fixation Hole Tapping





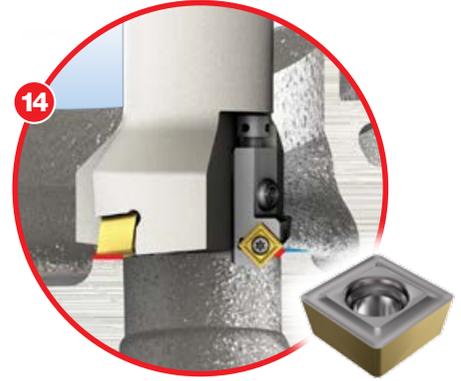
turbocharger's output is by running the turbine housing temperatures to 900°C in diesel engines, and up to 1100°C in gasoline powered units. To withstand these high temperatures, turbine housings are manufactured from austenitic, heat-resistant cast steels, which have relatively

high-creep strength, good thermal stability, and excellent castability. ISCAR developed special combine tools, chipformers and unique coating edge technology to meet the market challenges in producing millions of turbochargers all over the world year by year.



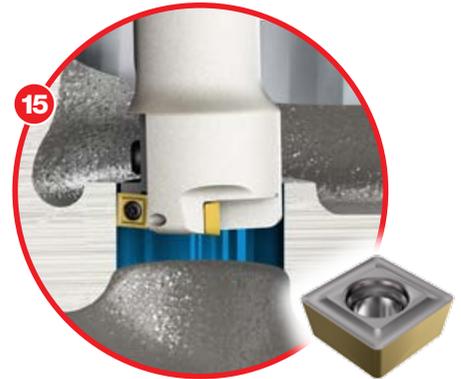
**BAYOT-REAM**

Bush Boring Control  
Valve Reaming



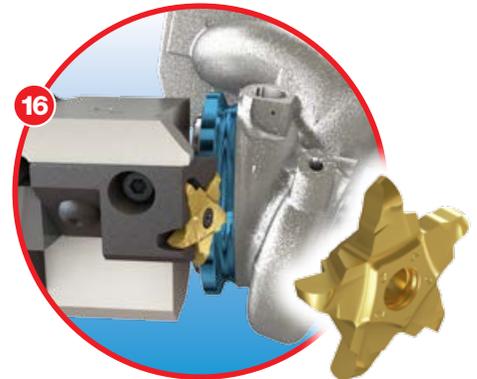
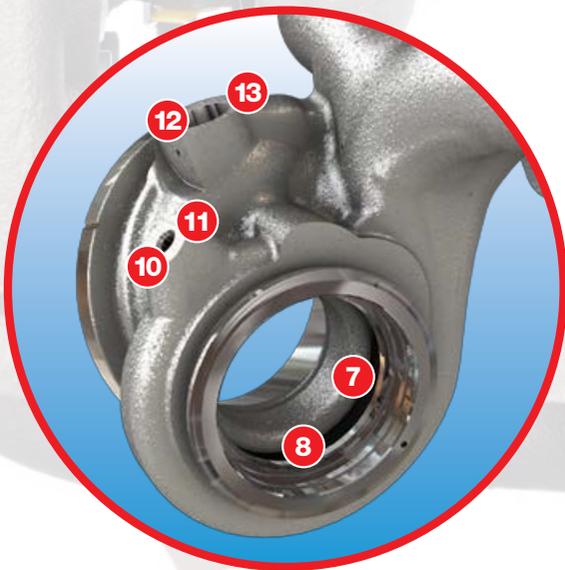
**DR-TWIST**  
INDEXABLE DRILL LINE

Waste Gate Facing  
and Chamfering



**DR-TWIST**  
INDEXABLE DRILL LINE

Waste Gate  
Bore Finishing



**PENTACUT**

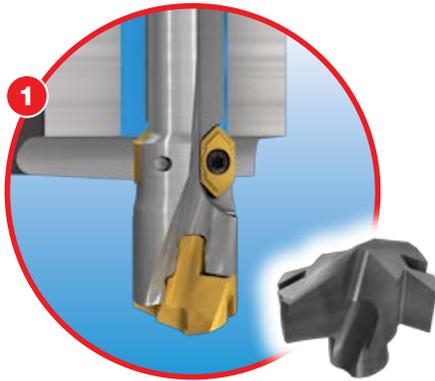
Big V-Band Circular  
Interpolation Milling



# Steering Knuckle

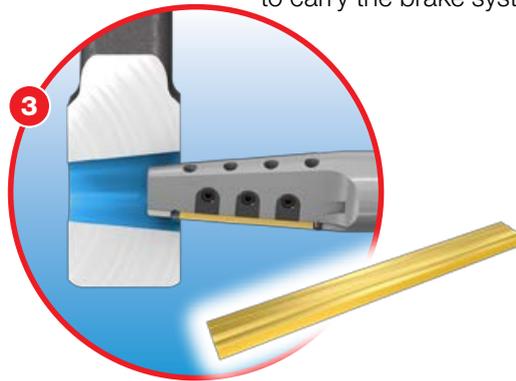


A steering knuckle is a key part of the vehicle suspension system coming in different shapes, depending on the suspension type (McPherson strut, multi-link, trailing-arm, etc). They are designed to link the front wheels to the steering system, strut dampers, and to carry the brake system components.



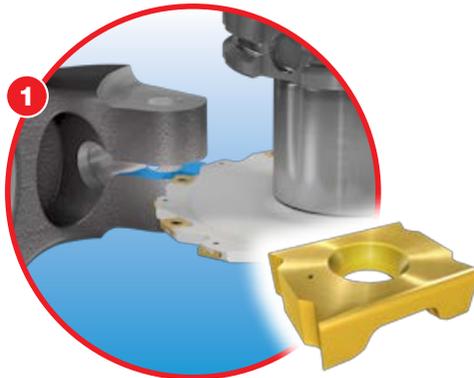
## **SUMOCHAM** CHAMDRILL LINE

Drilling, Chamfering and Back Chamfering



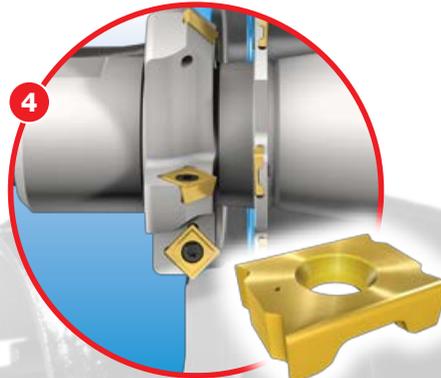
## **INDEXH-REAM**

Conical Reaming



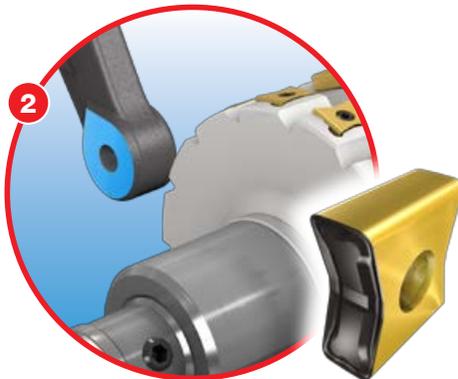
## **MINI-TANGSLOT**

Slotting



## **MINI-TANGSLOT**

Groove Milling and Chamfering



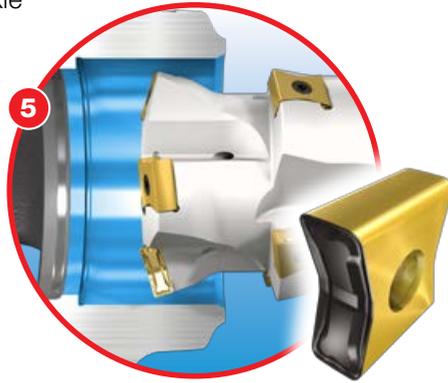
## **TANGMILL** TANGENTIAL LINE

Milling



Traditionally, steering knuckles are made of nodular cast iron and forged steel (rarely). Steering knuckles are also made of aluminum alloy casts for new type vehicles. Aluminum alloy cast parts contribute to low weight vehicles and efficient automotive manufacturing. ISCAR offers a wide range of knuckle

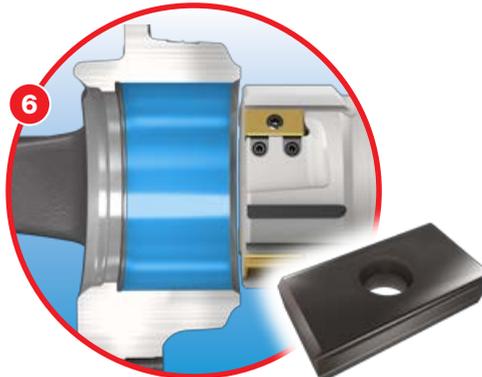
machining technologies depending on the workpiece material, the customer's machine type (transfer line, single-spindled machining centers, tween or triple spindled CNCs, etc.) and part holding fixtures.



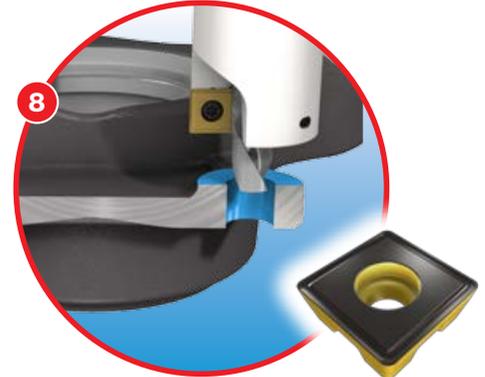
**TANGMILL**  
TANGENTIAL LINE  
Rough Boring and Chamfering



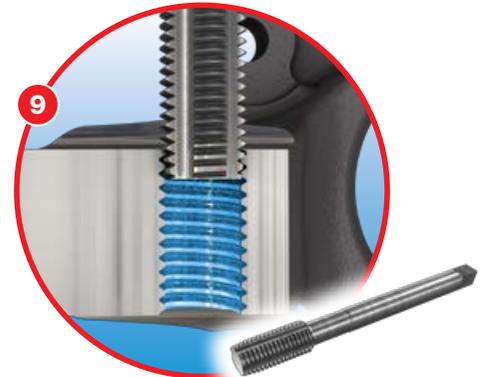
**HELIDO**  
ROUND H400 LINE  
Milling



**ISCARREAMER**  
Tangential Reaming



**DR-TWIST**  
INDEXABLE DRILL LINE  
Spot Face Plunging, Drilling and Chamfering



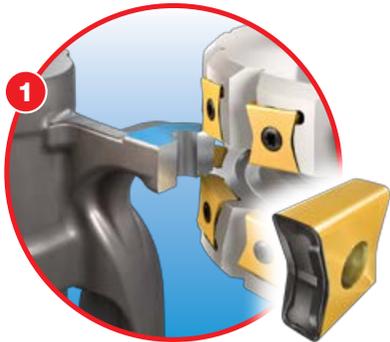
**HSS TAPS**  
Tapping



# Brake Caliper

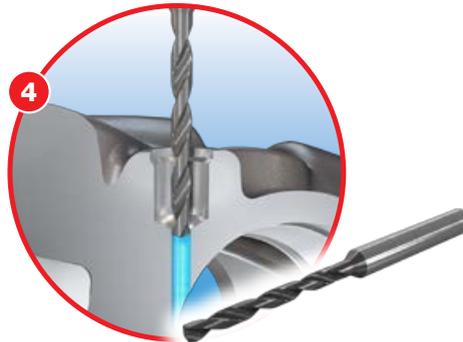


Brake calipers are a vital part of your vehicle's braking system; they squeeze the brake pads against the surface of the brake rotor to slow or stop the vehicle. Brake calipers



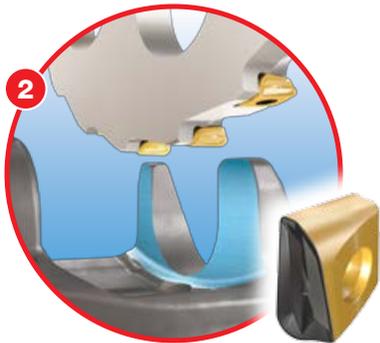
**TANGMILL**  
TANGENTIAL LINE

Cylinder Side Milling



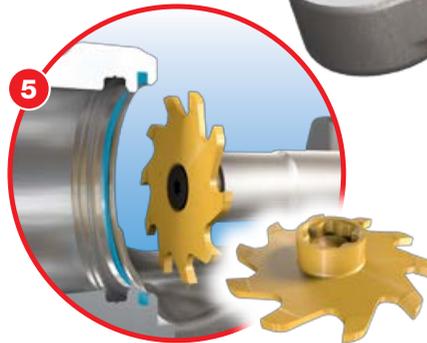
**SOLIDDRILL**  
TEC LINE

Oil Drill On Cylinder  
Side Hole Drilling



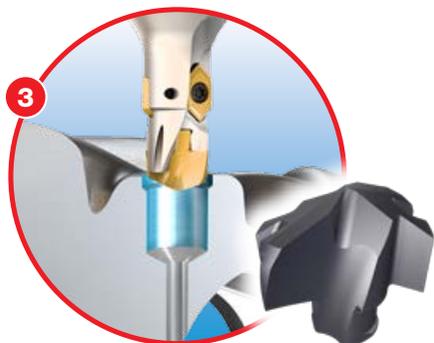
**HELITANG**  
T490 LINE

Caliper Body  
Face Milling



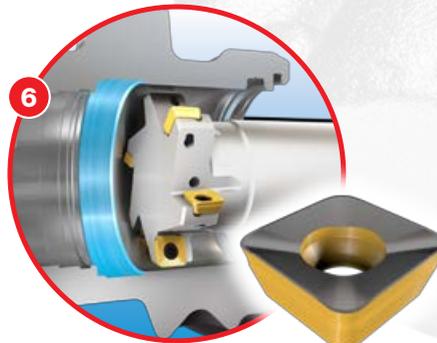
**T-SLOT**

Interpolation Milling  
Spring Retainer Groove



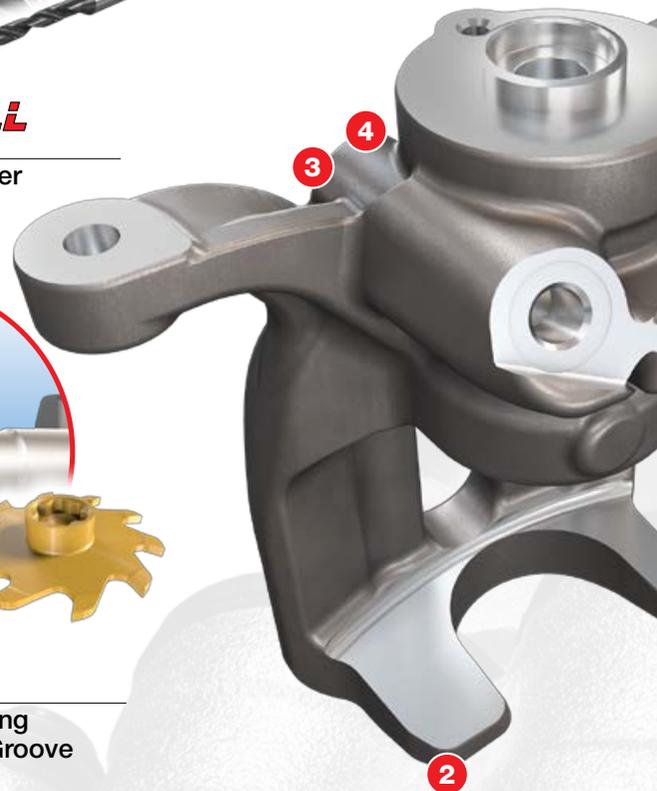
**SUMOCHAM**  
CHAMDRILL LINE

Cylinder Side Hole  
Drilling and Chamfering



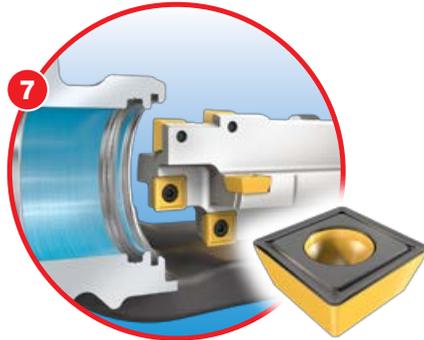
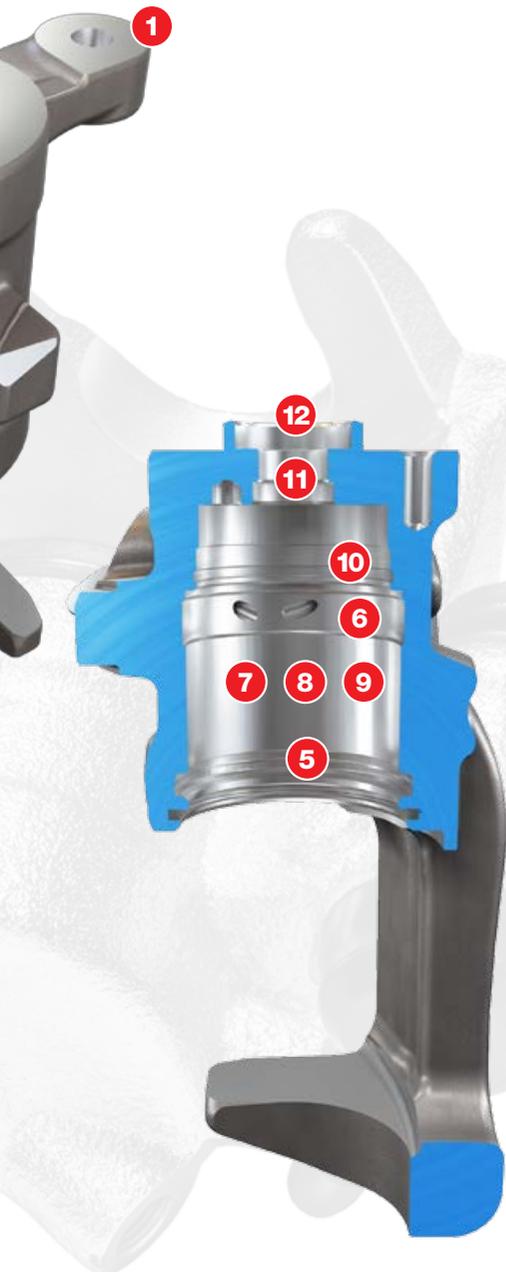
**QUAD2000**

Interpolation Grooving



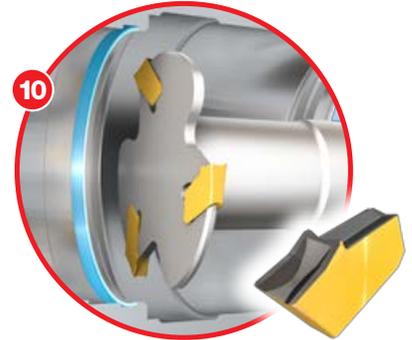


are made of cast iron with inner and outer pistons made from stainless steel. ISCAR offers standard and special tooling and machining technology for brake calipers.



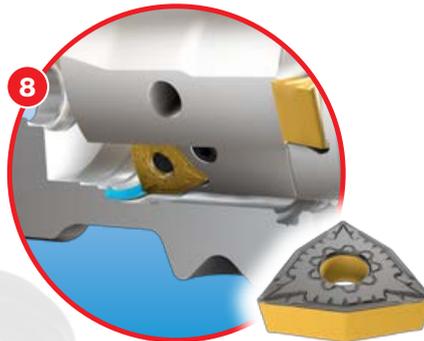
**DR-TWIST**  
INDEXABLE DRILL LINE

Cylinder Area Rough Boring



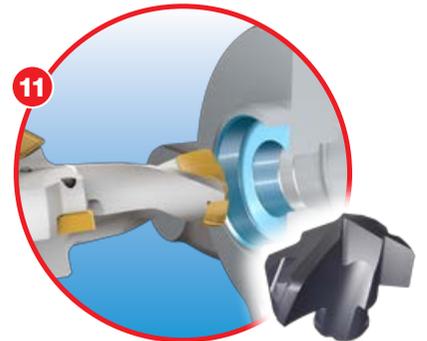
**SELFGRIP**

Internal Slitting Interpolation



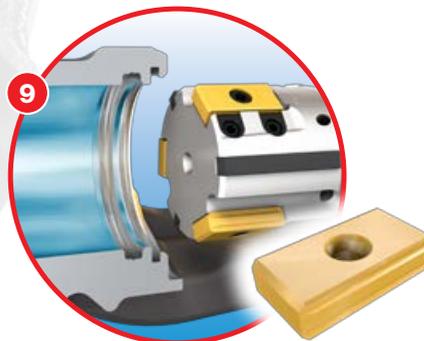
**ISOTURN**

Cylinder Area Plunging, Boring,  
Chamfering and Spot Facing



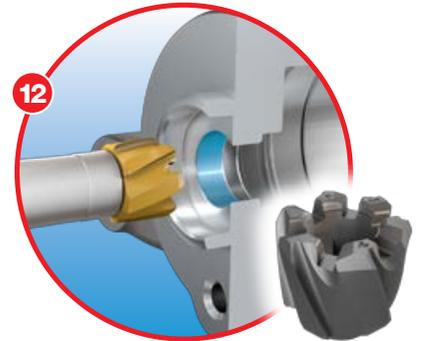
**SUMOCHAM**  
CHAMDRILL LINE

Mounting Bolt Drilling,  
Chamfering and Spot Facing



**INDEXH-REAM**

Cylinder Area Reaming



**BAYOT-REAM**

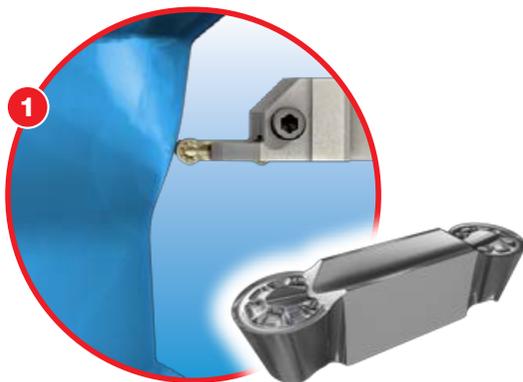
Main Journal  
Oilway Hole Making



## Aluminum Wheels

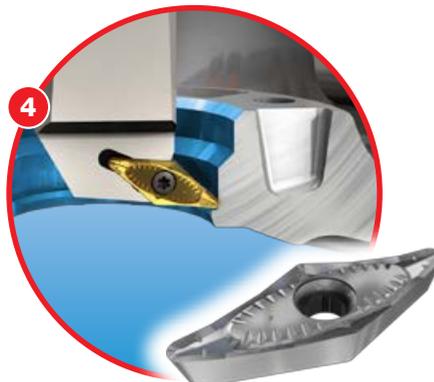


Aluminum wheels are made of magnesium aluminum alloys casting, which typically provides lighter weight with no compromise to structural strength, and are often produced with PCD type



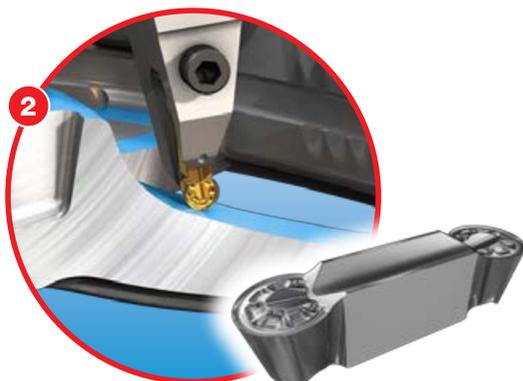
### **FIXGRIP**

Outer Diameter  
Grooving and Turning



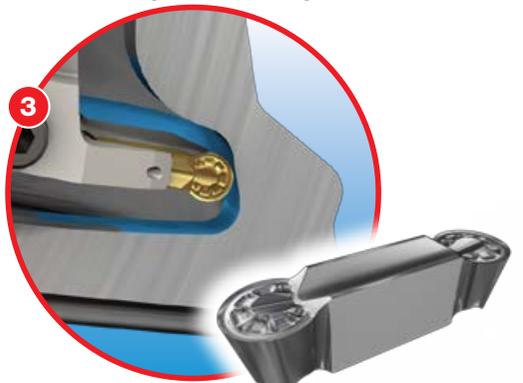
### **ISOTURN**

Bore Turning



### **FIXGRIP**

Inner Diameter  
Grooving and Turning



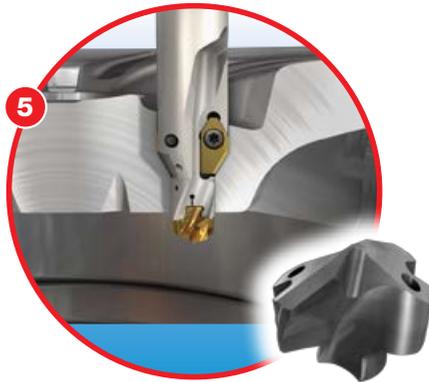
### **FIXGRIP**

Undercutting Grooving and Turning



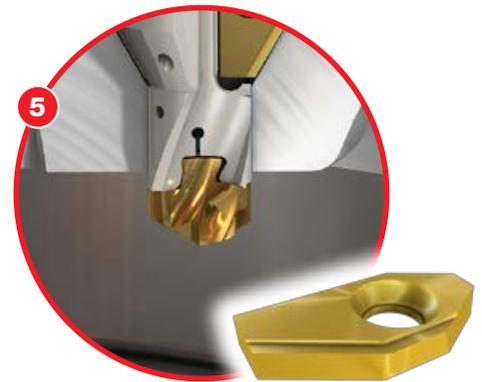


tooling for roughing and finishing operations. ISCAR has developed unique PCD special tools, inserts with chip formers and polished edges for optimized chip formation and prolonged edge life.



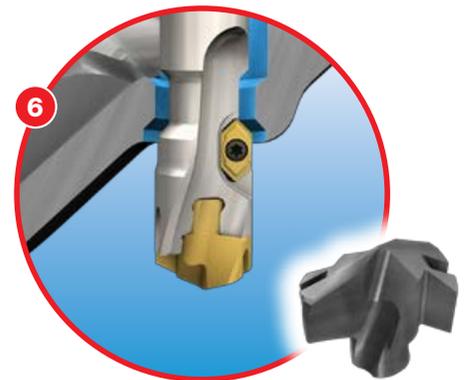
**CHAMDRILLJET**

Lug Hole Drilling



**V-LOCK**

Lug Hole Chamfering



**SUMOCHAM**  
CHAMDRILL LINE

Valve Hole Drilling



**PRETHREAD**

Valve Hole Back Chamfering



## Hydro Pelton Blade

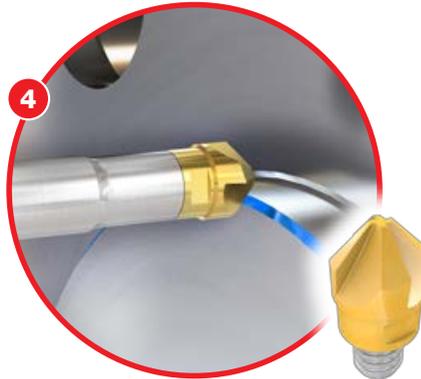


A Pelton blade is an impulse-type water turbine which extracts energy from the impulse of moving water, as opposed to the water's dead weight like the traditional overshot water wheel. The Pelton blade is either produced from stainless steel alloys, cast iron, cast steel



**HELIDO**  
600 UPFEED LINE

Interpolar Face Milling



**MULTI-MASTER**  
INDEXABLE SOLID CARBIDE LINE

Chamfering



**HELIDO**  
ROUND H400 LINE

Profiling and Semi-Finishing

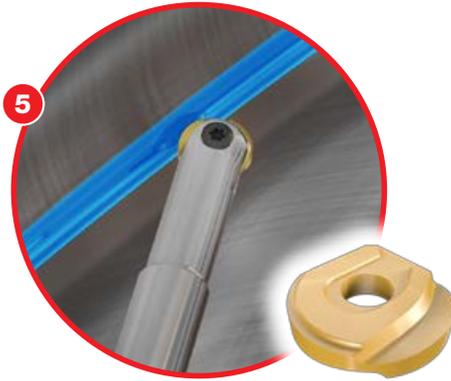


**MILLSHRED**  
ROUND LINE

Blade Profiling and Roughing

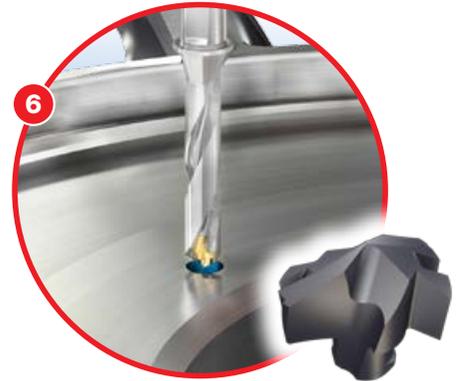


bronze or stainless steel depending upon their design configuration and size. ISCAR offers unique machining technology for Pelton blades based on standard and special turning, drilling and milling tools.



**BALLPLUS**

Radius Profiling and Finishing



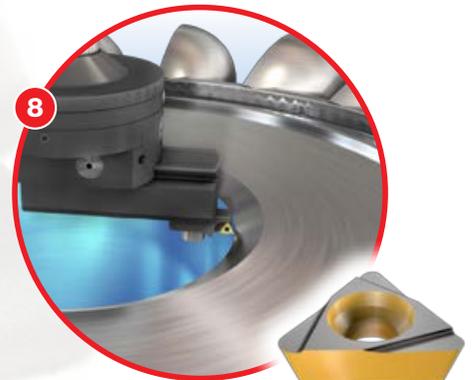
**SUMOCHAM**  
CHAMDRILL LINE

Drilling



**SOLIDTHREAD**

Thread Milling



**ITSCORE**

Fine Boring

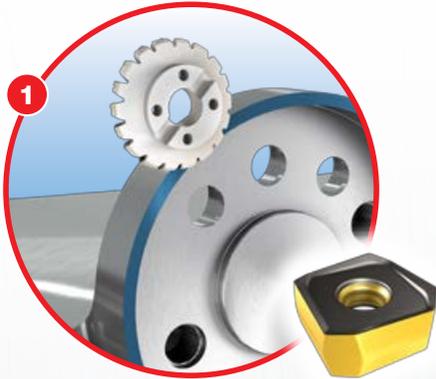




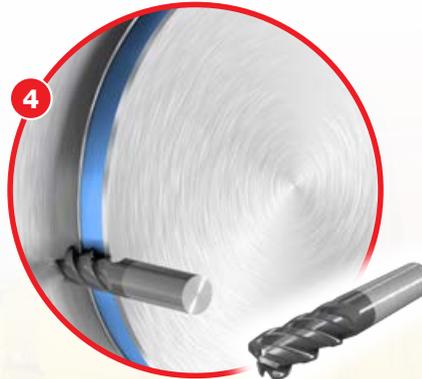
# Kaplan Blade



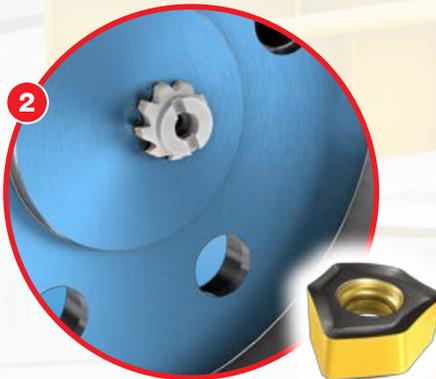
The Hydro Kaplan Blade turbine is a propeller-type water adjustable blade turbine with outward flow reaction. The working fluid changes pressure as it moves through the turbine and gives up its energy. Power



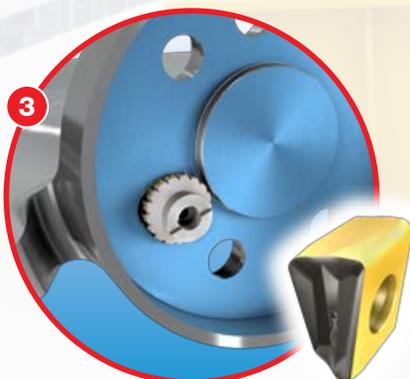
**HELIDO**  
800 LINE  
Face Rough Milling



**CHATTERFREE**  
SOLID MILL LINE  
Shoulder Finishing



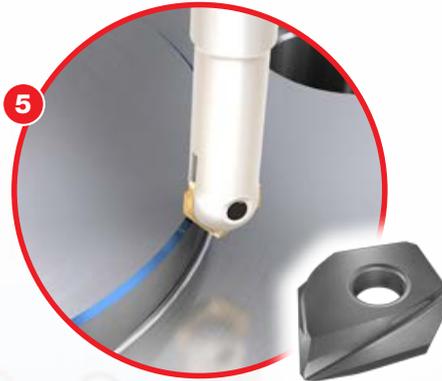
**HELIDO**  
600 UPFEED LINE  
Inner Face Rough Machining



**HELITANG**  
T490 LINE  
Inner Face Finish Machining



is recovered from both the hydrostatic head and from the kinetic energy of the flowing water. ISCAR offers standard milling, drilling, turning and threading tools for the production of casted stainless steel Kaplan blades.



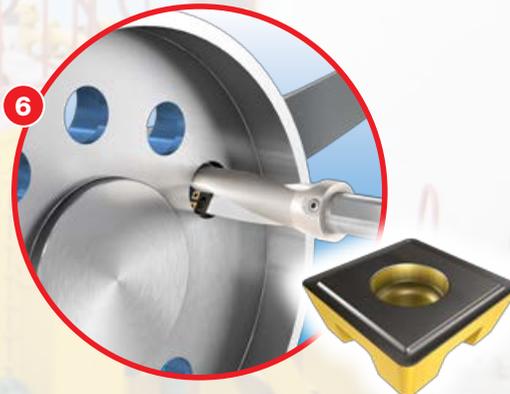
**BALLPLUS**

Chamfering



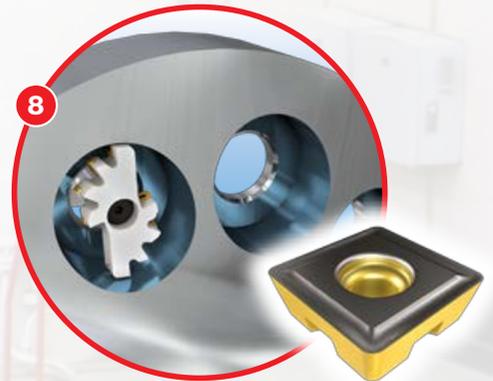
**ITSBORE**

Fine Boring



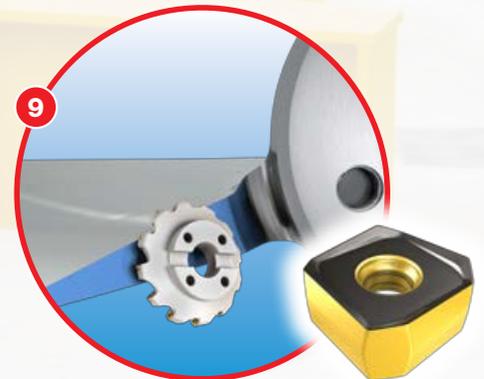
**DR-TWIST**  
INDEXABLE DRILL LINE

Drilling



**DR-TWIST**  
INDEXABLE DRILL LINE

Back Facing By  
Helical Interpolation



**HELIDO**  
845 LINE

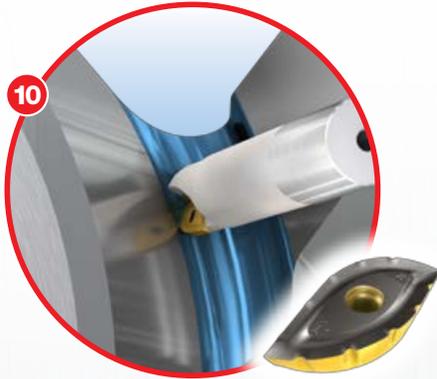
Face Milling



## Kaplan Blade



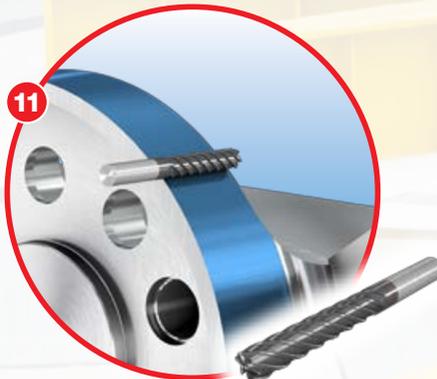
The Hydro Kaplan Blade turbine is a propeller-type water adjustable blade turbine with outward flow reaction. The working fluid changes pressure as it moves through the turbine and gives up its energy. Power



### **DROP**MILL

3 FLUTE BALL NOSE

Interpolar Under Cutting



### **SOLID**MILL

SOLID CARBIDE LINE

Shoulder Finishing



### **HELIDO**

ROUND H400 LINE

Blade Profile Roughing and Finishing

14

12

3

4

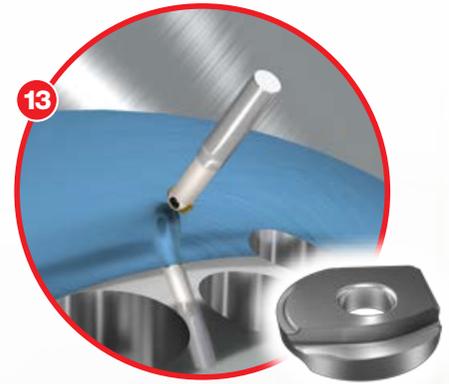
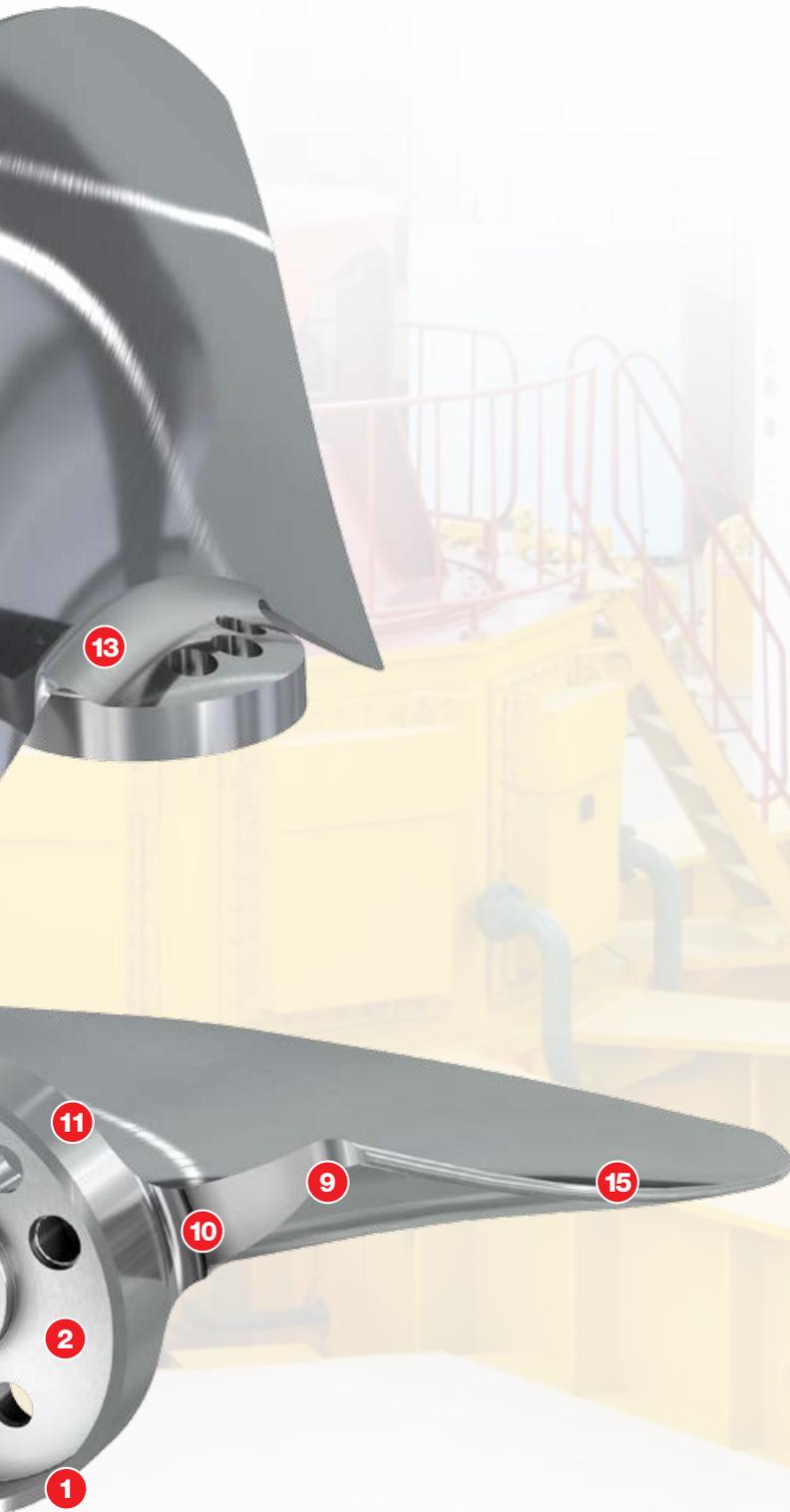
5

6

7

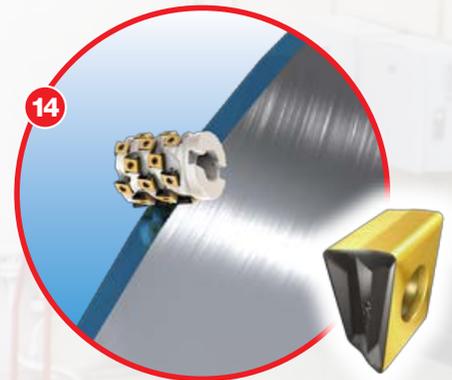
8

is recovered from both the hydrostatic head and from the kinetic energy of the flowing water. ISCAR offers standard milling, drilling, turning and threading tools for the production of casted stainless steel Kaplan blades.



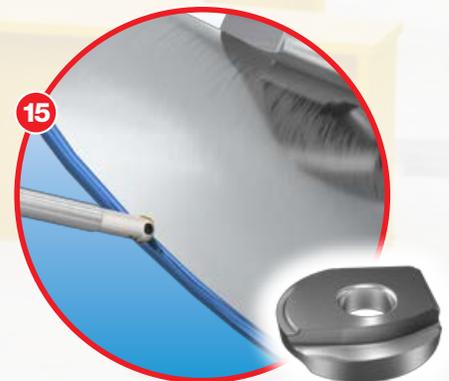
**BALLPLUS**

Radius Finish Profiling



**HELITANG**  
T490 LINE

Rough Shouldering



**BALLPLUS**

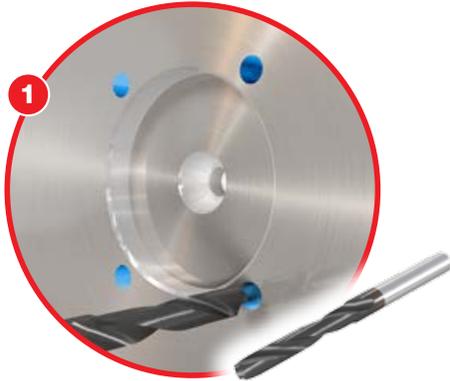
Finish Shouldering



## Steam And Nuclear Turbine Rotor

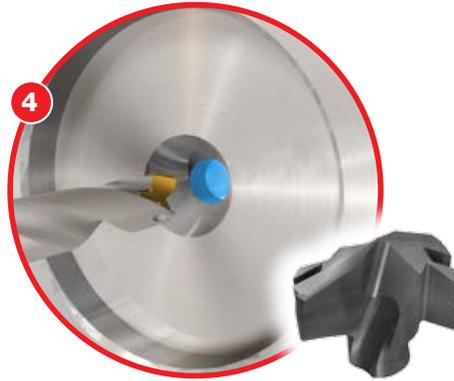


Turbine HP rotors are the rotational part of power generation for either steam, gas or nuclear stations. Steam turbine utilizes the pressure and flow of the steam to rapidly turn the rotor blade assembly, thus generating electricity. High temperature rotors are made of



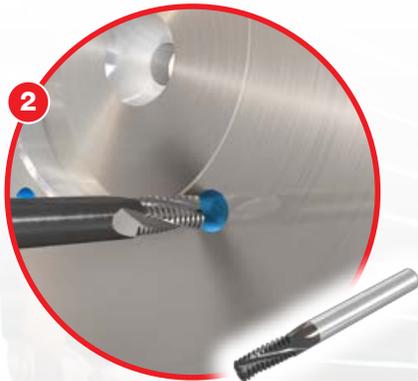
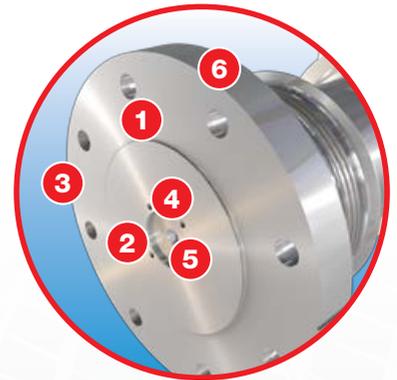
**SOLIDDRILL**

Drilling



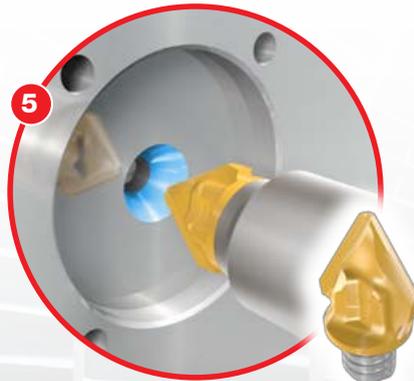
**SUMOCHAM**  
CHAMDRILL LINE

Drilling



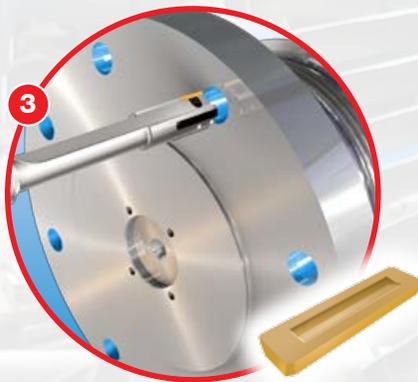
**SOLIDTHREAD**

Thread Milling



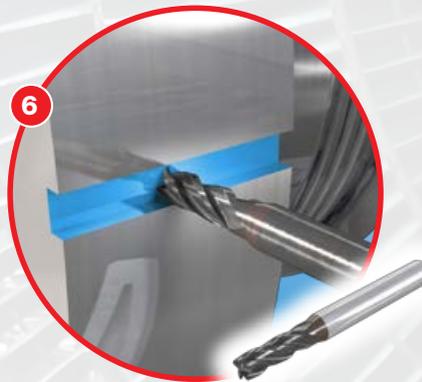
**MULTI-MASTER**  
INDEXABLE SOLID CARBIDE LINE

Chamfering



**INDEXH-REAM**

Reaming

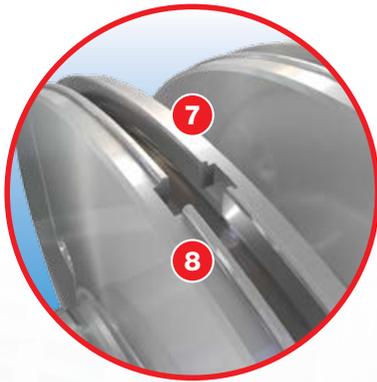


**SOLIDMILL**  
SOLID CARBIDE LINE

Keyway Milling

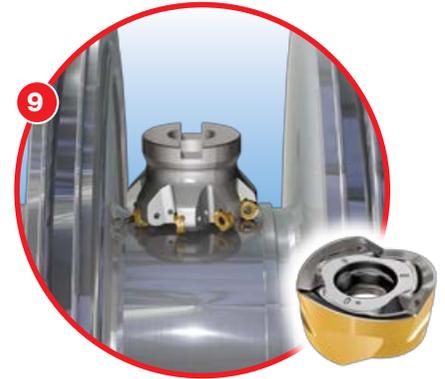


high tensile strength forged Chromium Molybdenum Vanadium steel. (Cr Mo V)  
ISCAR offers a wide range of standard and special turning, deep grooving, drills, deep drills, and milling tools for the production of turbine HP rotors.



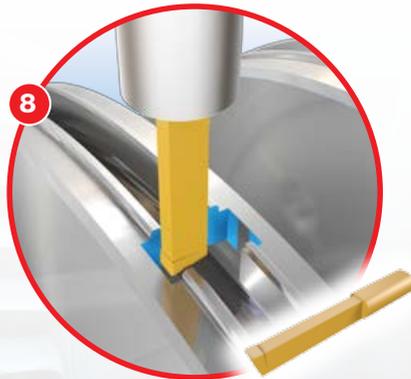
**SOLIDSHRED**

Rough Milling



**HELIDO**  
ROUND H606 LINE

Inner Shaft Circular  
Rough Milling



**ISCARBROACH**

Broaching



**CUTGRIP**

Grooving



**CUTGRIP**

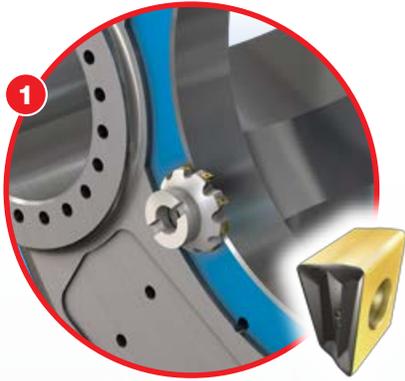
Inner Face Grooving



# Rotor Hub

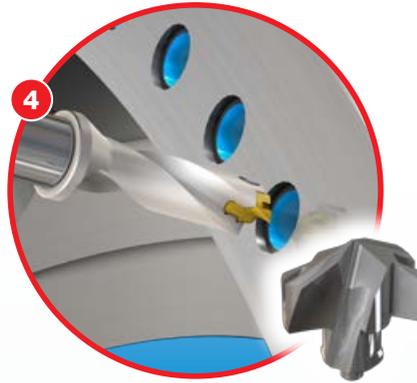


The windmill hub is a huge scale case made of cast iron and functions as the rotational housing. It generally connects the three blade rotational assembly to a linear low speed shaft, which connects to the turbine's gearbox. Most modern turbine hubs contain a pitch



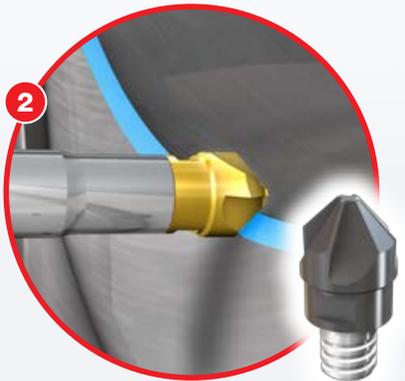
**HELITANG**  
T490 LINE

Shouldering



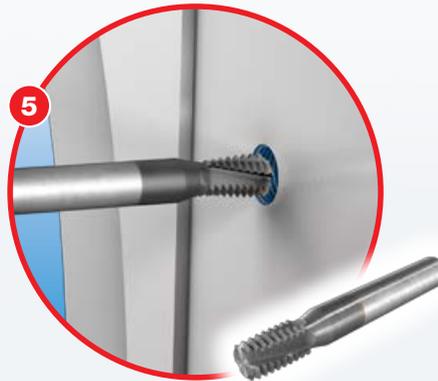
**SUMOCHAM**  
CHAMDRILL LINE

Drilling



**MULTI-MASTER**  
INDEXABLE SOLID CARBIDE LINE

Chamfering



**SOLIDTHREAD**

Mill Threading



**HELIDO**  
600 UPFEED LINE

Rough Pocketing

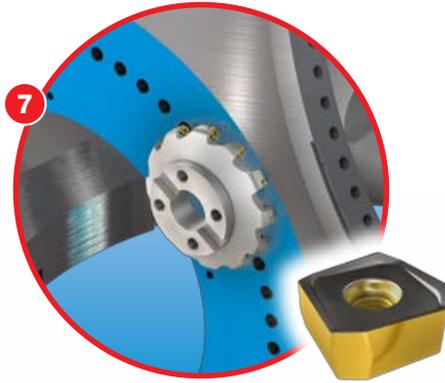


**TANGSLOT**

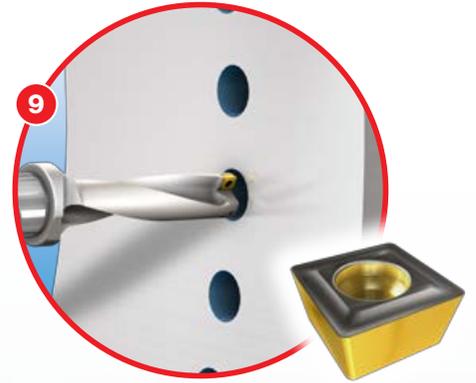
Back Milling



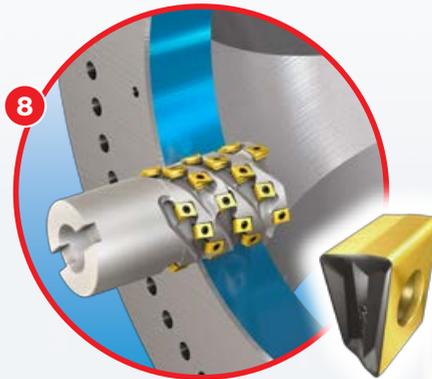
system to adjust the angle of the blades by rotation of a bearing at the root of each blade. This controls the power and slows down the rotor as required. ISCAR offers a wide range of standard mills, drills, boring and thread milling tools for the production of these windmill hubs.



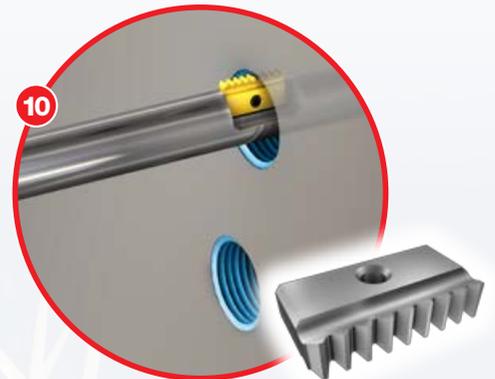
**HELIDO**  
SOF 26 LINE  
Face Milling



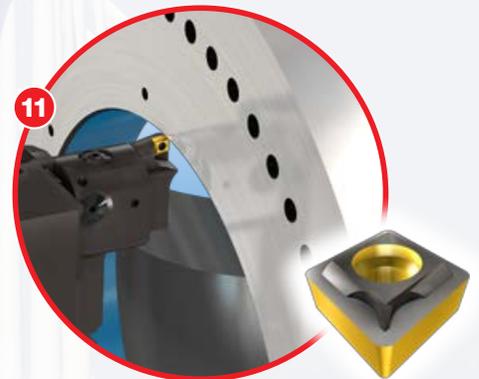
**DR-TWIST**  
INDEXABLE DRILL LINE  
Drilling



**HELITANG**  
T490 LINE  
Helical Interpolation  
Rough Boring



**MILLTHREAD**  
Threading



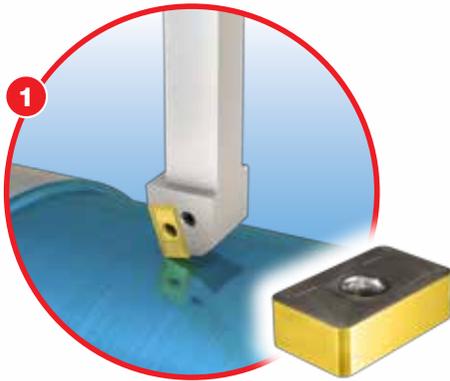
**ITSBORE**  
Fine Boring



# Gear Main Shaft

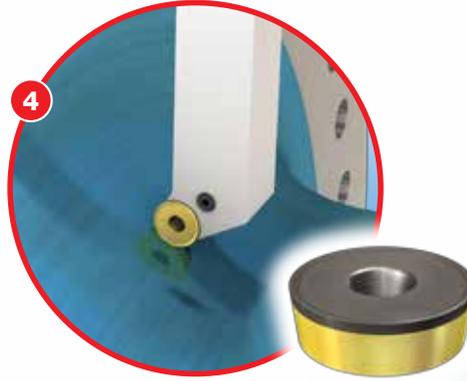


The windmill's main shaft gear is usually made of forged hardened and tempered steel. The main shaft transmits the low speed rotational force from the rotor hub. Kinetic wind energy to the gearbox enables high speed rotation, which



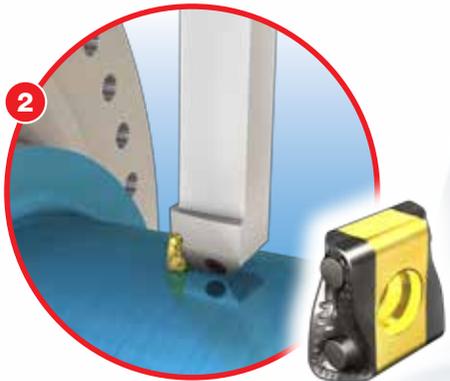
## HEAVY<sup>SUPER</sup>TURN

External Rough Turning



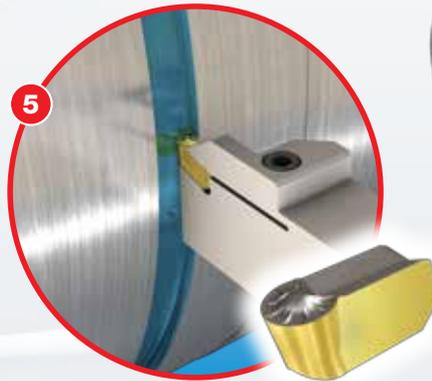
## ISOTURN

External Turning (Finishing)



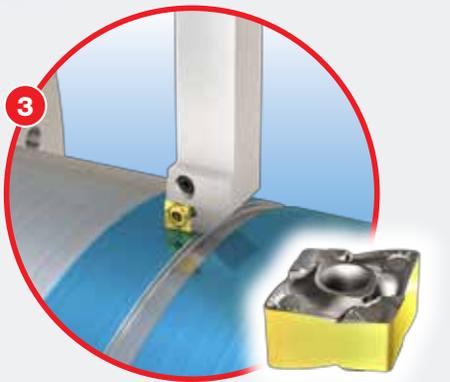
## HELITURN LAYDOWN LINE

Outer Diameter Rough Turning



## CUTGRIP

External Side Turning and Grooving



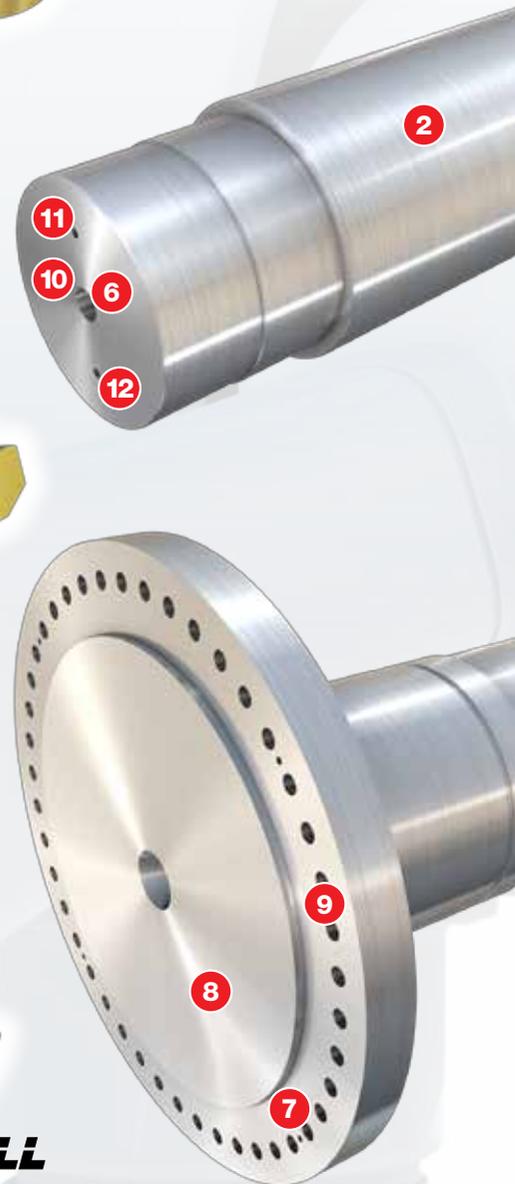
## HELITURN TG

External Rough Turning

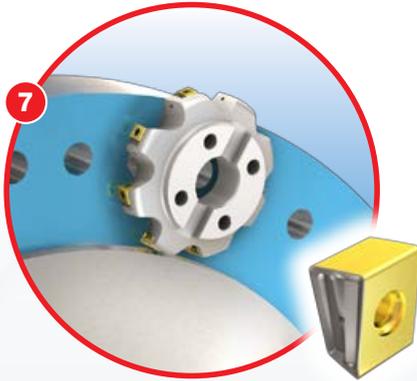
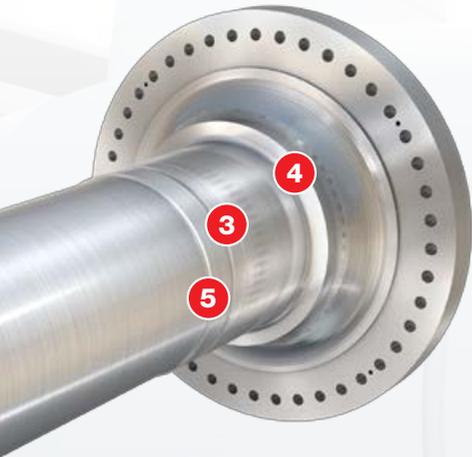


## ISCARDEEPDRILL

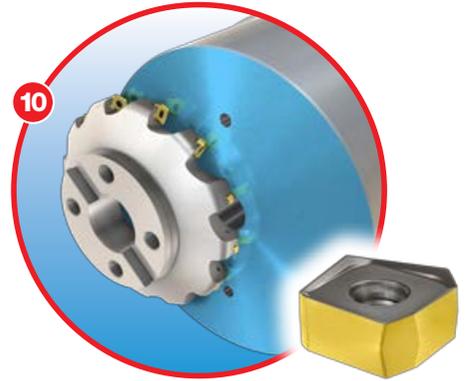
Deep Drilling



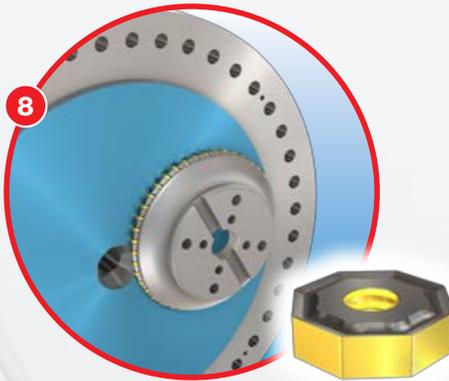
spins the generator and thus creates electrical energy. ISCAR offers a wide range of standard drills, deep drills, turning and thread milling tools for the production of main shaft machinery.



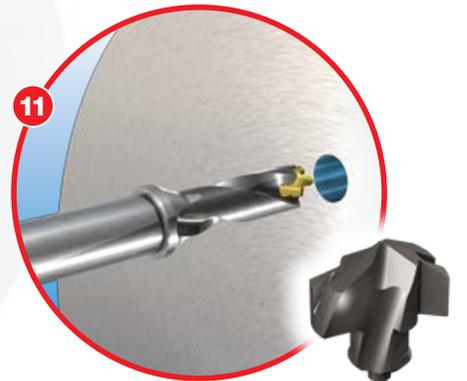
**HELITANG**  
T490 LINE  
Finish Face Milling



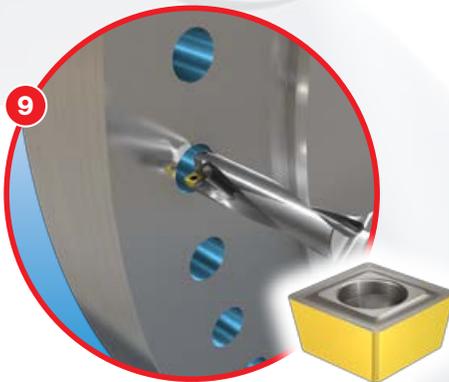
**HELIDO**  
SOF 26 LINE  
Face Milling



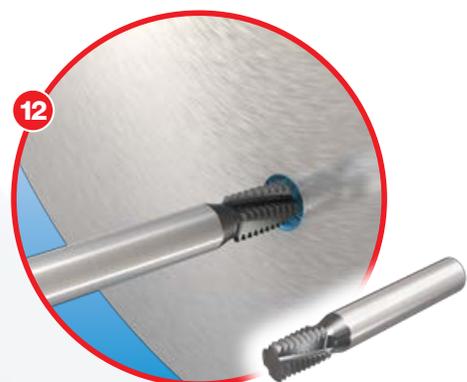
**HELIDO**  
SOF 26 LINE  
Finish Face Milling



**SUMOCHAM**  
CHAMDRILL LINE  
Drilling



**DR-TWIST**  
INDEXABLE DRILL LINE  
Drilling



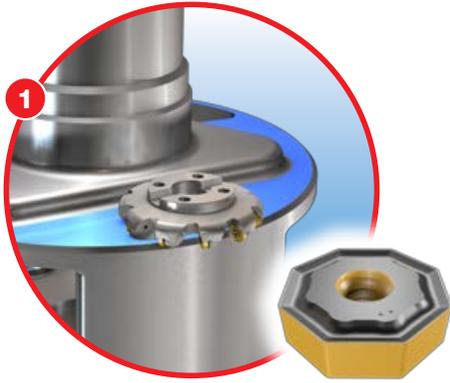
**SOLIDTHREAD**  
Threading



# Planetary Carrier

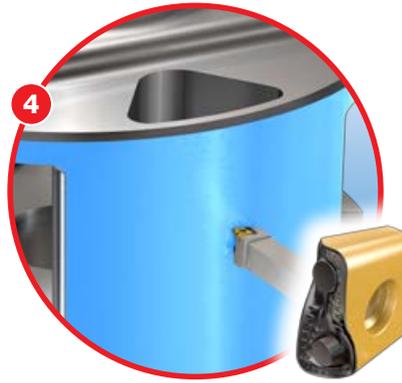


The rotary gear planetary carrier, a part of the gear assembly, is made of nodular cast iron. It functions to increase the slow rotation speed of the main shaft, transferred as higher rotation



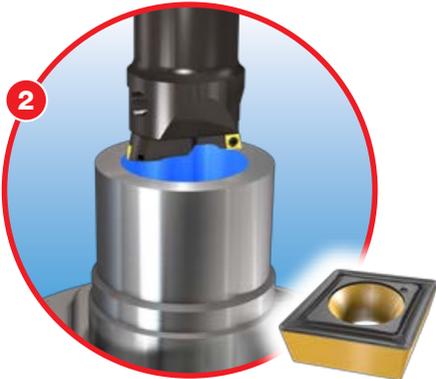
**16MILL**

Face Milling



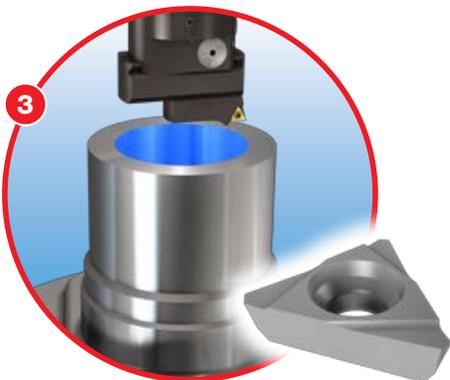
**HELITURN TG**

Turning



**ITSBORE**

Rough Boring

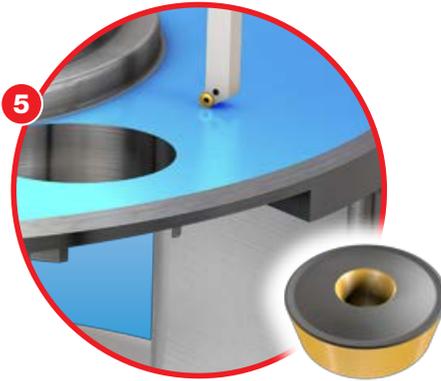


**ITSBORE**

Fine Boring



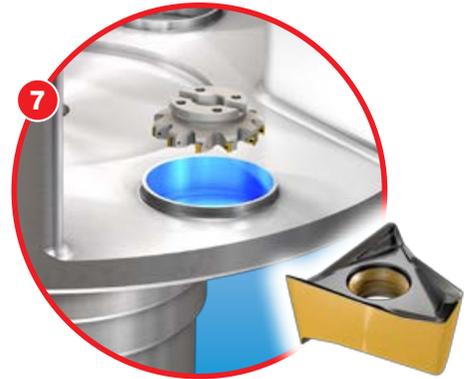
to the generator. ISCAR offers a wide range of standard mills, drills, boring, long extension adaptation, turning and thread milling tools for the production of planetary carriers.



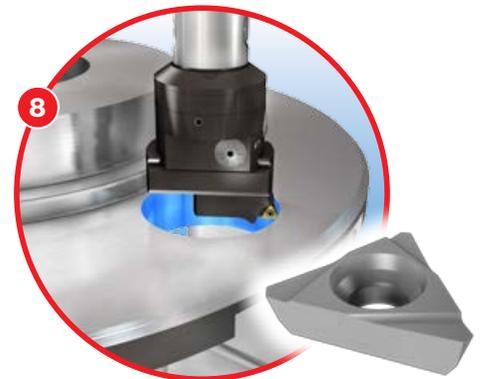
**SUMOTURN**  
HEAVY DUTY LINE  
Turning



**MILLSHRED**  
ROUND LINE  
Rough Helical Interpolation



**HELIDO**  
690 LINE  
Finish Helical Interpolation



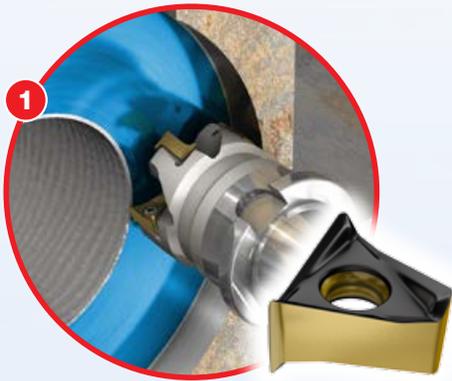
**ITSBORE**  
Fine Boring



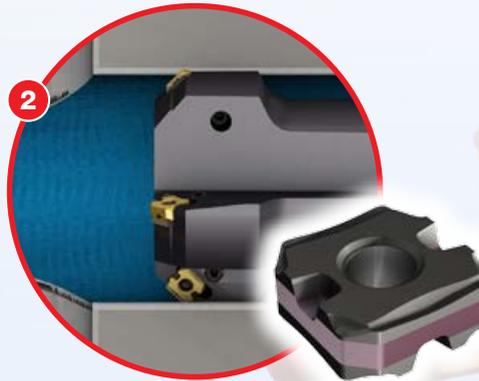
## Wellheads



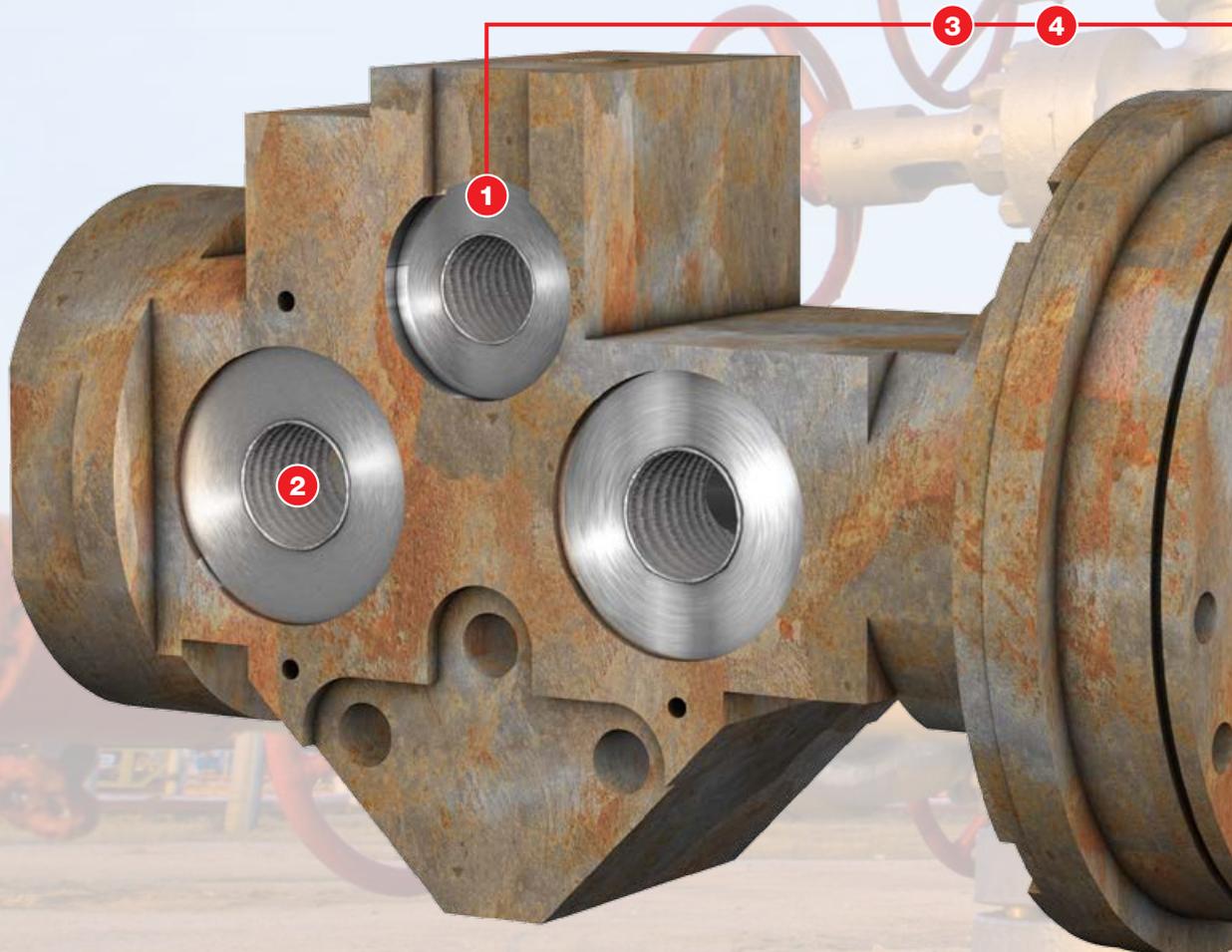
A wellhead christmas tree is the general term used to describe a structure that is installed at the top of an oil and gas well. Its main function is to ensure a safe operation and manage the pressure and flow of oil or gas from the well into the gathering system. It is a system composed of valves, spools and assorted adapters that control the pressure of the production well.



**HELIDO**  
690 LINE  
Face Milling

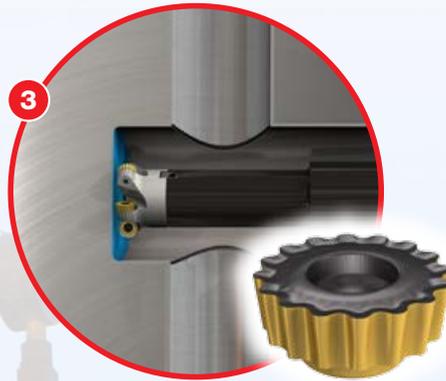


**ISOTURN**  
Rough Boring



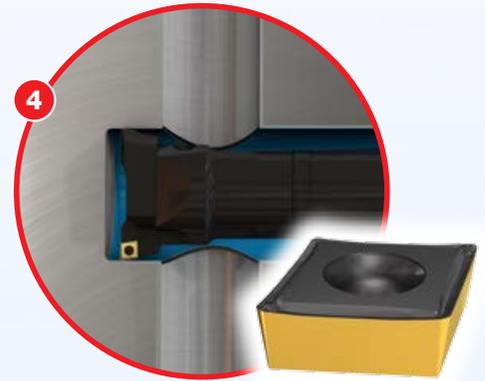
The surface pressure control is provided by a christmas tree, which is installed on top of the wellhead. Wellheads are typically welded onto the first string of casing, which has been cemented in place during drilling operations, to form an integral structure of the well. A tree and wellhead are separate pieces of equipment. The wellhead is used without a

christmas tree during drilling operations. Wellhead components need to be precision engineered out of the very best material such as alloy steels. For the production of well head components, ISCAR offers a wide range of standard and special drills, deep drills, mills, mill threading and boring tools.



**MILL SHRED**  
ROUND LINE

Rough Helical Interpolation



**ITS BORE**

Precise Boring

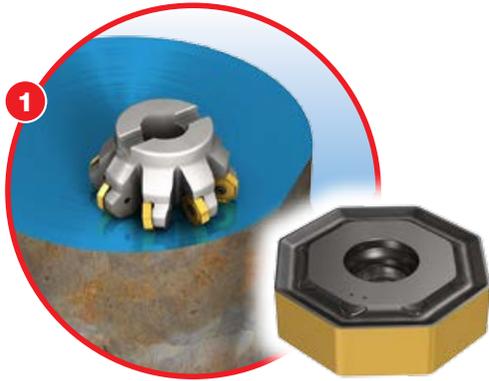




# Pressure Valve

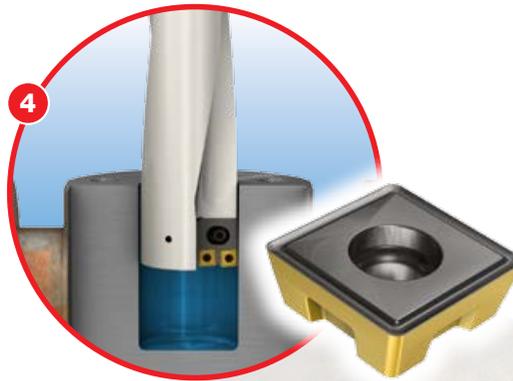


Valves, fittings and pumps are popular components in pressure control systems, providing the requested security at heavy duty conditions for surface and subsea operations. The high strength of stainless steels, duplex and



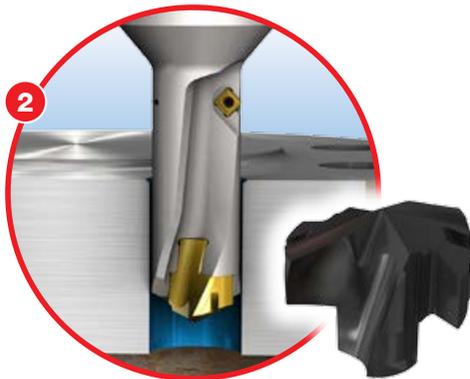
## 16MILL

Face Milling



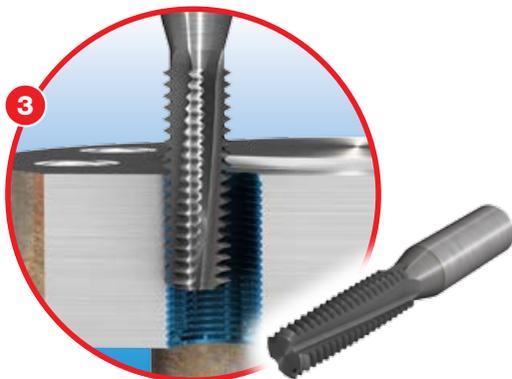
## DR-TWIST INDEXABLE DRILL LINE

Hole Making



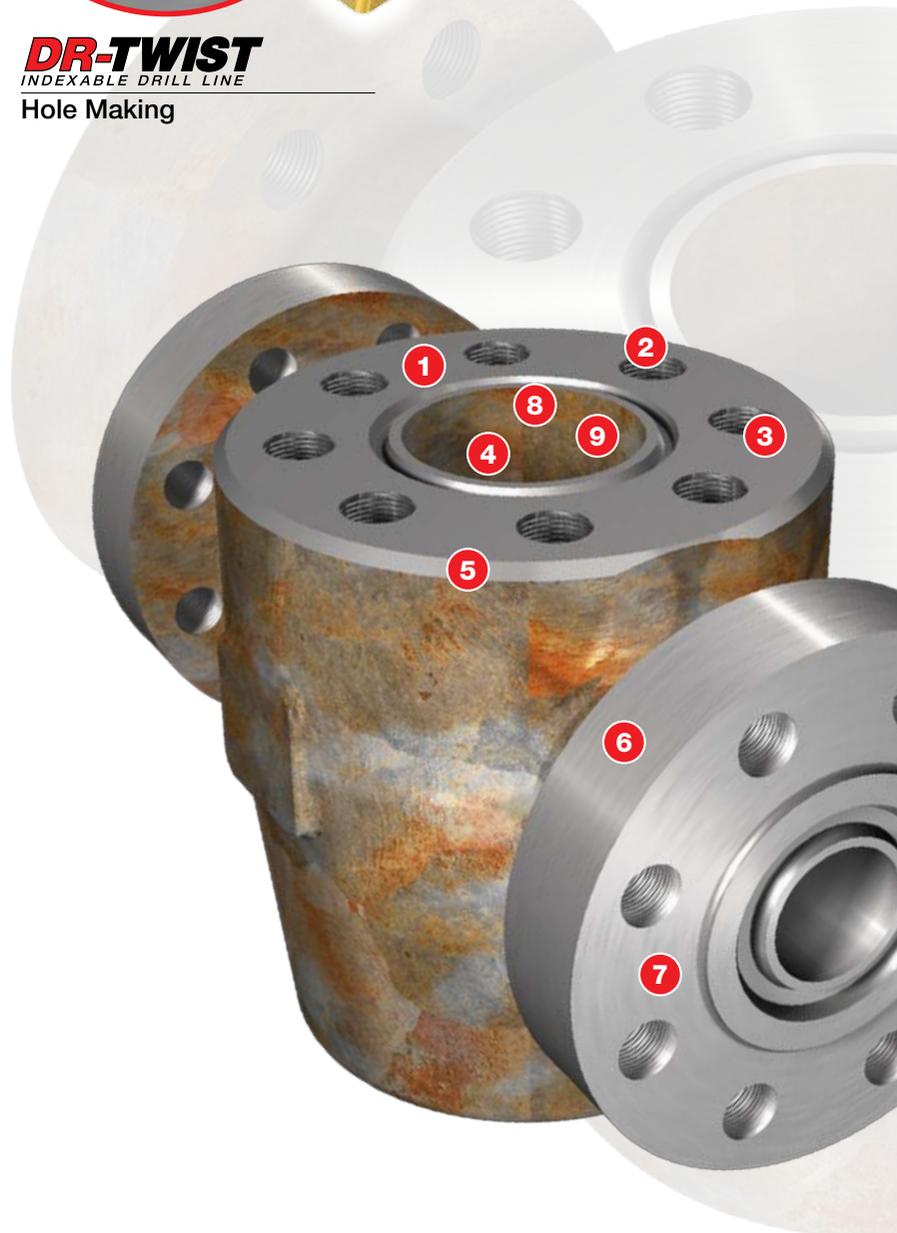
## SUMOCHAM CHAMDRILL LINE

Hole Making and Chamfering



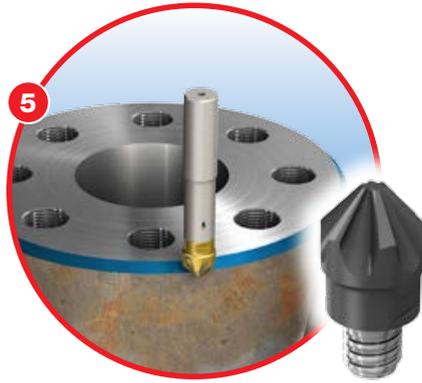
## SOLIDTHREAD

Thread Milling



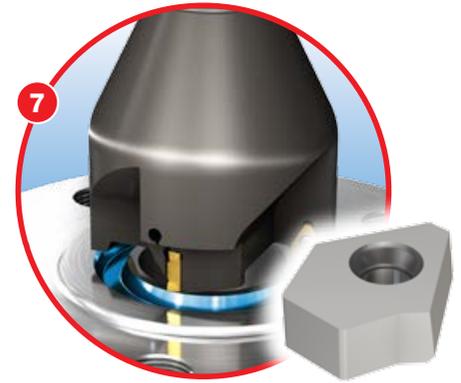
super duplex alloys assure long lasting pressure systems and are very common in the pressure control system field. Other exotic materials such as titanium, Inconel, powder metals and forging are also well-known in this sector.

ISCAR offers a wide range of standard and special drills, deep drills, mills, mill threading and turning and boring tools for the production of pressure valves.



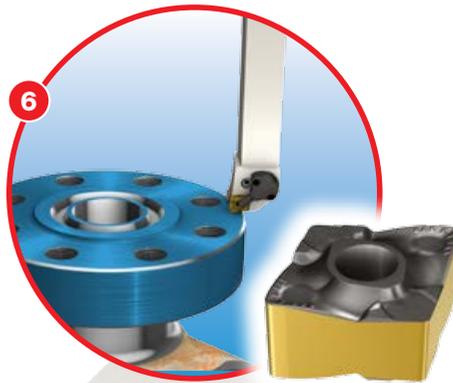
**MULTI-MASTER**  
INDEXABLE SOLID CARBIDE LINE

Internal and External Chamfering



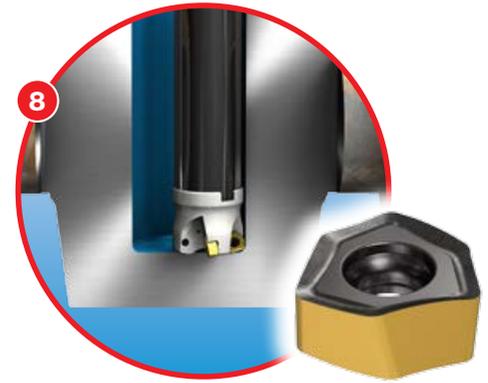
**CUT-GRIP**

Ring Groove Tooling  
Face Trepanning



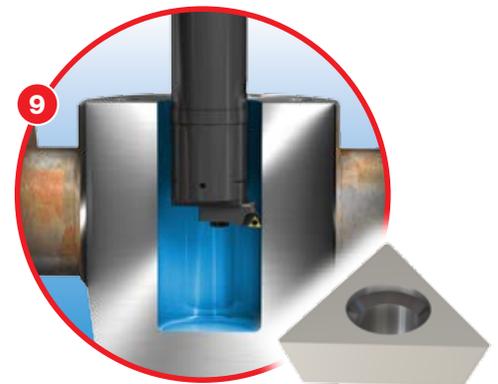
**JETCUT**

Turning Tools for High-Pressure Coolant



**HELIDO**  
600 UPFEED LINE

Rampdown Milling Interpolation



**ITSBORE**

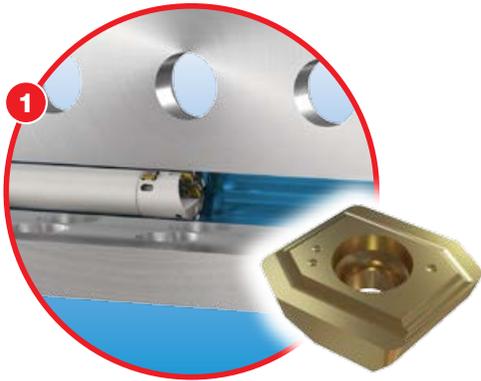
Fine Boring



## Frac Pump

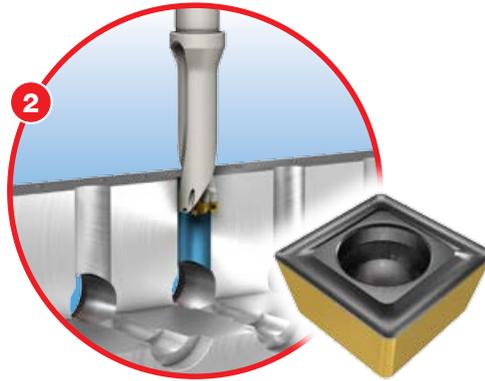


Hydraulic fracturing is the process of injecting liquid at high-pressure into subterranean rocks and boreholes. The process involves high-pressure injection of 'fracking fluid' (primarily water, containing sand or other proppants) into a wellbore



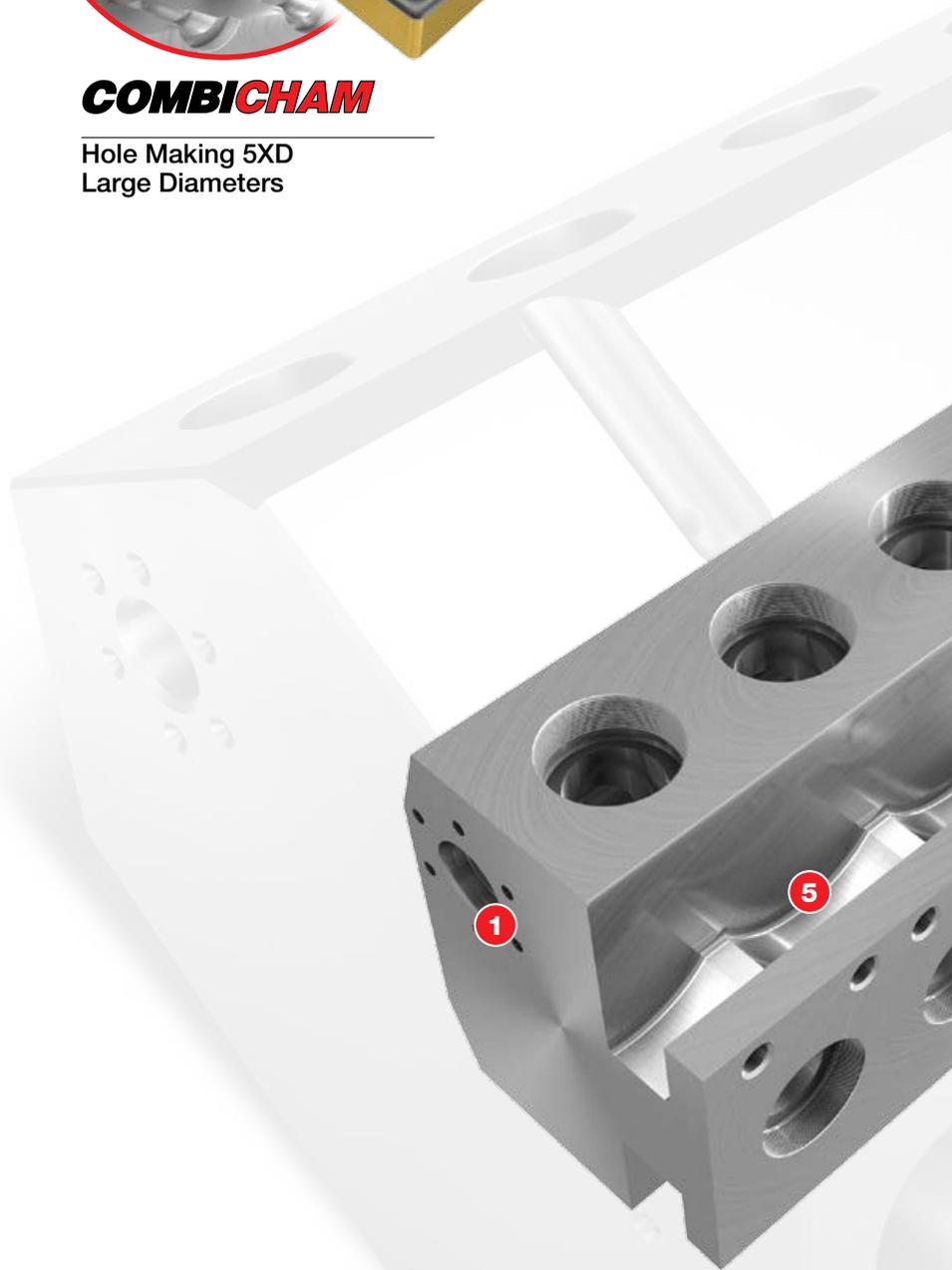
### **ISCARDEEPDRILL**

Deep Drilling



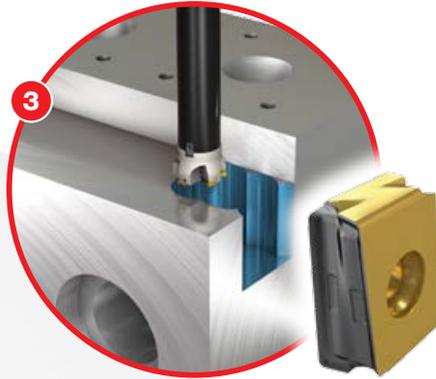
### **COMBICHAM**

Hole Making 5XD  
Large Diameters

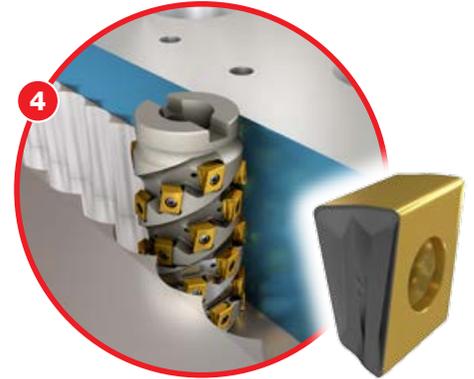


to create cracks in the deep-rock formations through which natural gas, petroleum, and brine will flow more freely. The pumping equipment is the key to the success of the hydraulic fracturing process. Common material used to produce

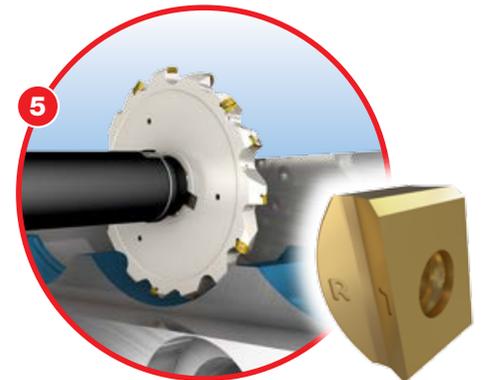
the Frac pump is alloy steel and stainless steel. ISCAR offers a wide range of standard and special drills, deep drills, mills, mill threading and boring tools for the production of Frac Pumps.



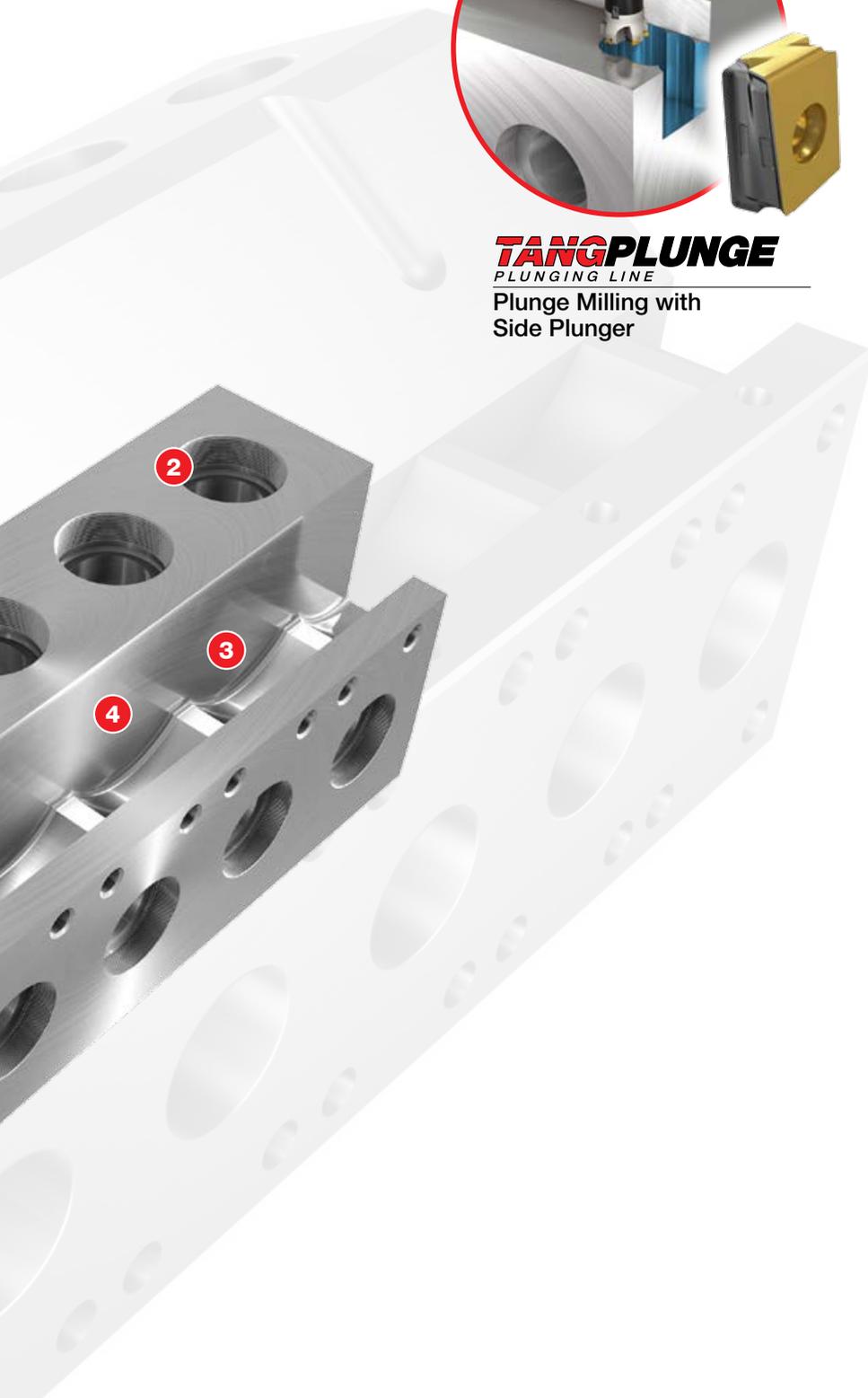
**TANGPLUNGE**  
PLUNGING LINE  
Plunge Milling with  
Side Plunger



**HELITANG**  
T490 LINE  
Shoulder Milling



**TANGSLOT**  
Accurate Slot Milling  
Through Coolant Tool





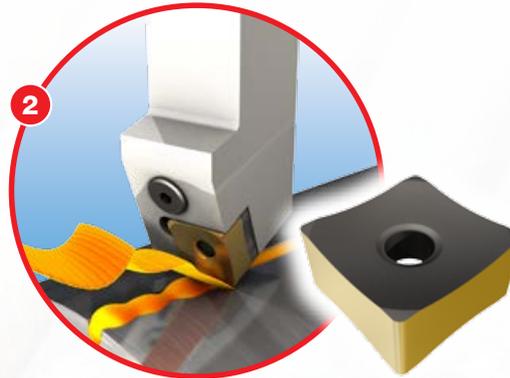
## Seamless Pipes



Oil Country Tubular Goods (OCTG) is a family of rolled products used in the petroleum industry (onshore and offshore), consisting of drill pipe, oil pipe, casing and tubing subjected to loading conditions according to their specific application. Drill pipe is a heavy seamless tube that rotates the drill bit and circulates drilling fluid. Casing lines the borehole and is particularly exposed to axial



Welding Edge Preparation  
Chamfer Milling Cutter



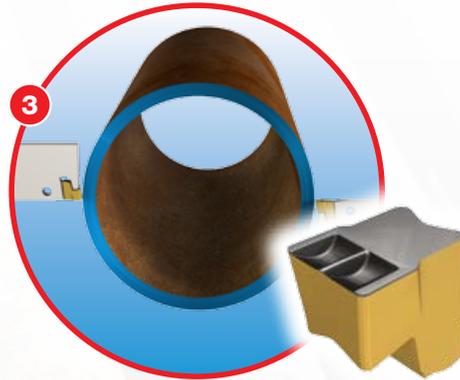
### **ISOTURN**

External Weld Seam Skiving

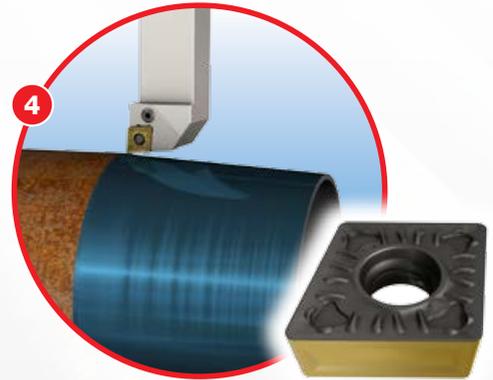


tension and internal pressure by the pumped oil or gas emulsion. Tubing is the pipe through which the oil or gas is transported from the wellbore. Traditionally, OCTG grades were carbon-manganese steels or Mo-containing grades up to 0.4% Mo. In recent years, deep well drilling and reservoirs containing contaminants that cause corrosive attack

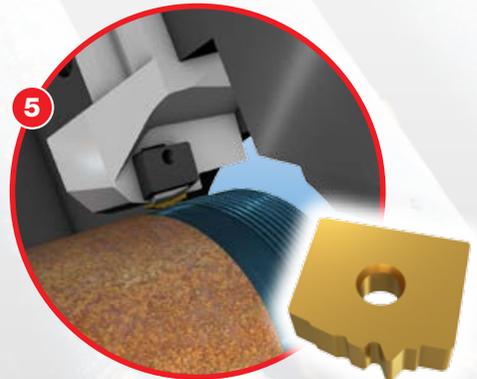
have created a strong demand for higher strength materials resistant to hydrogen embrittlement and SCC (Stress Corrosion Cracking). The manufacturing processes of these parts require dimensional accuracy, good repeatability and fair tool life to reach a reasonable cost-benefit rate.



**TANG-GRIP**  
PARTING LINE  
Tube End Parting



**DOVE IQTURN**  
HEAVY DUTY LINE  
External Rough Turning



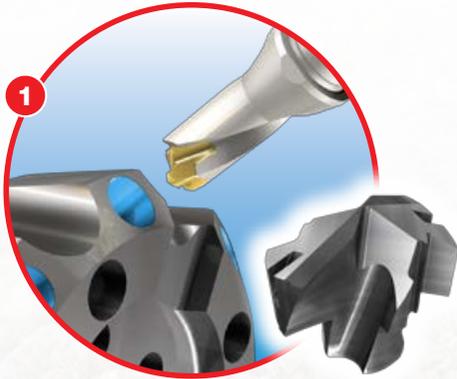
**ISCAR THREAD**  
Oilfield Threading



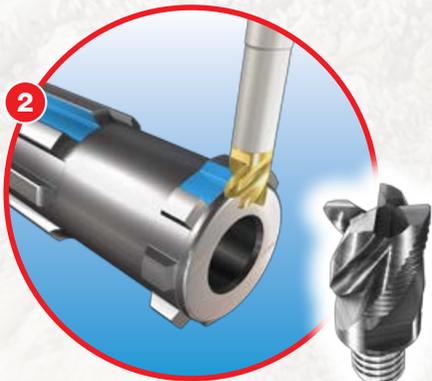
## Rock Bits



Drill bits are tools used for deep drilling in onshore or offshore oil explorations (wellbore) such as crude oil and natural gas. There are two types of drill bits; a fixed cutter and a roller cone (or rock bits). Fixed cutter bits can either



**SUMOCHAM**  
CHAMDRILL LINE  
Carbide Bit Holes

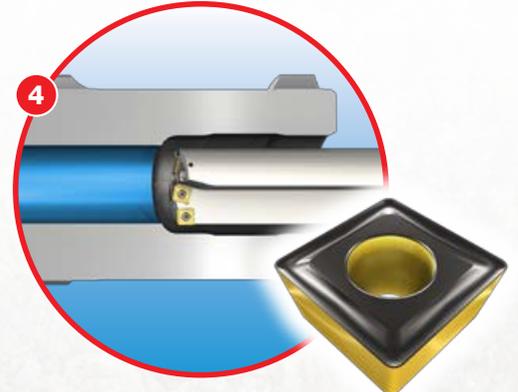
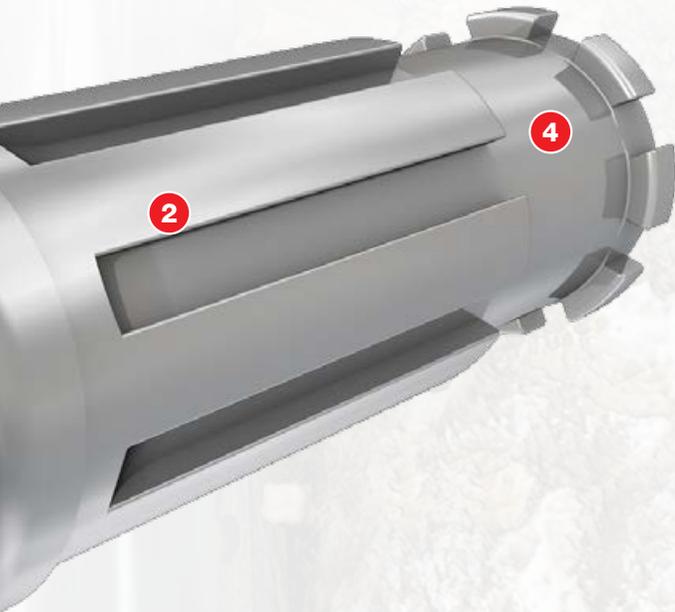


**MULTI-MASTER**  
INDEXABLE SOLID CARBIDE LINE  
Slot Milling



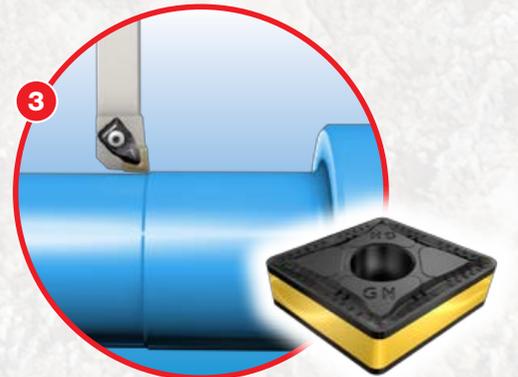
be polycrystalline diamond compact (PDC) grit hot-pressed inserts (GHI) or natural diamond. Roller cone bits can be either tungsten carbide inserts (TCI), for harder formations or lilled tooth (MT) for softer rock. The common material for

roller cone bit heads is alloyed steel. ISCAR offers a wide range of standard and special turning tools, drills, deep drills and mills for the production of roller cone bit heads.



**ISCAR DEEP DRILL**

Deep Hole Drilling



**DOVE IQ TURN**  
 HEAVY DUTY LINE

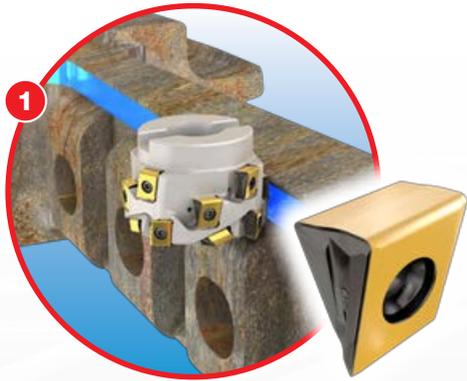
External Rough Turning



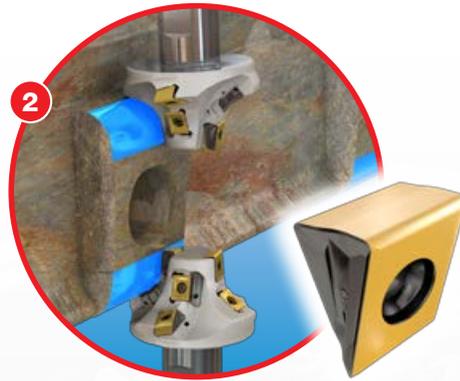
# Switcher Frog



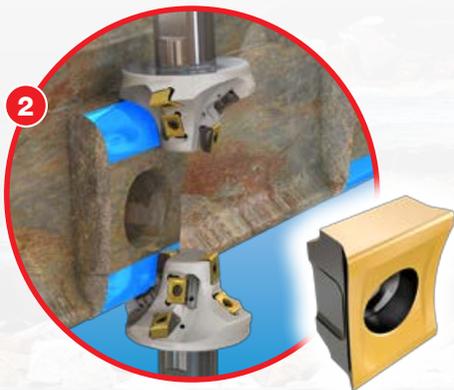
The switcher, also known as the frog, refers to the crossing point of two rails. This can be assembled by several appropriately cut and bent pieces of rail or can be a single casting of alloy



**HELITANG**  
T490 LINE  
Shouldering  
90 Degree Counterering



**HELITANG**  
T490 LINE  
Shouldering Radius Contour



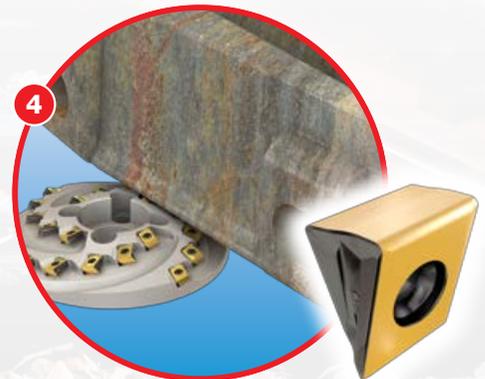
**HELITANG**  
T490 LINE  
Shouldering Radius Counterering



manganese steel. ISCAR offers a wide range of standard and specially designed mills and drills for the production of switchers.



**HELITANG**  
T490 LINE  
Shouldering Conical Profile A



**HELITANG**  
T490 LINE  
Shouldering and Chamfering

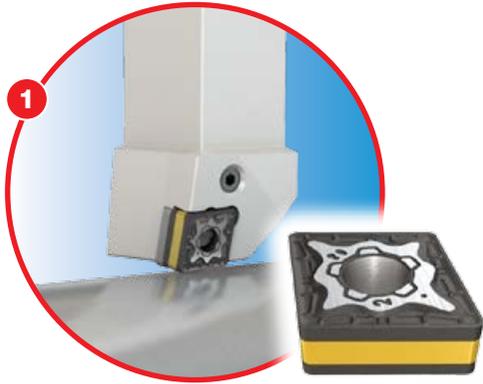




## Axle Shaft

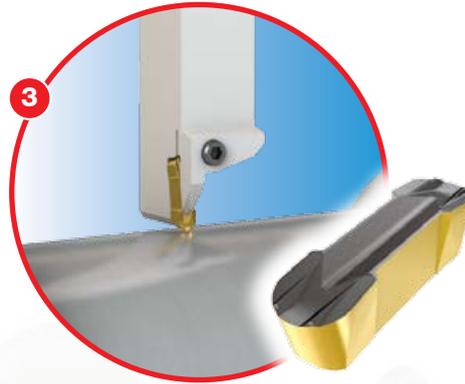


The rail bogie axle shaft is part of a wheelset railroad car axle wheel assembly. Rail axle shafts are made of forged and rolled heat-treated high



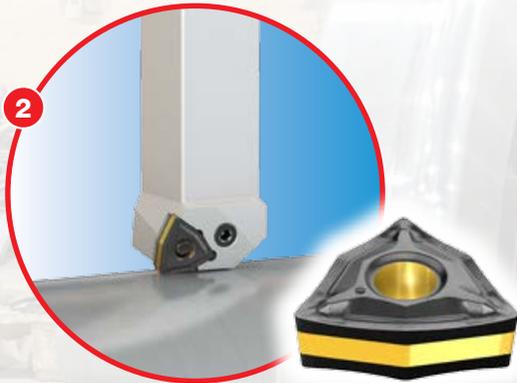
### **ISCTURN**

Rough External Turning



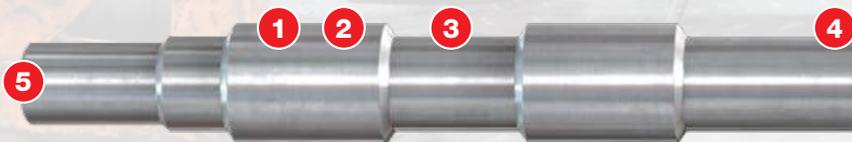
### **GROOVETURN**

External Grooving

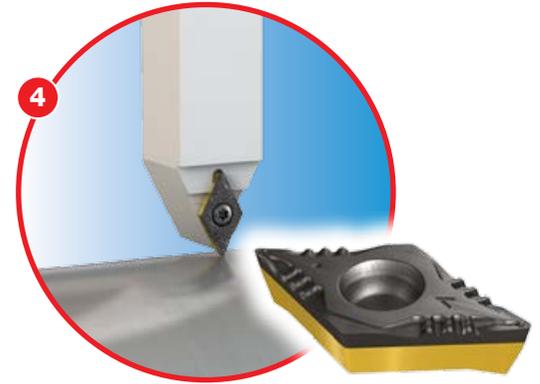


### **ISCTURN**

Semi-Finish External Turning



strength steel. ISCAR offers standard turning, drills and mill threading tools for the production of rail axle shafts.



**ISOTURN**

Semi-Finish Turning



**SUMOCHAM**  
CHAMDRILL LINE

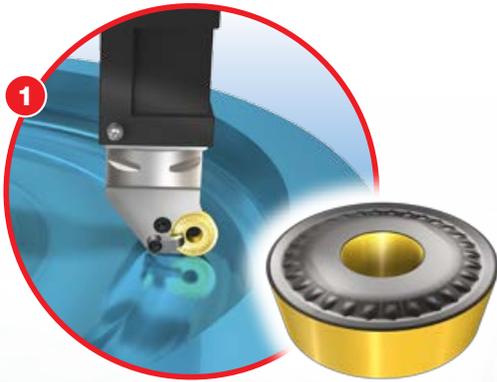
Drilling



## New Wheel

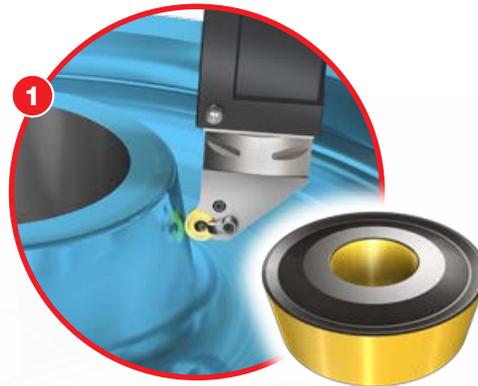


Rail wheels are made from forged and rolled heat-treated high strength steel and can reach from 650mm to 1250mm diameters according to the wheel form and type. New wheels are turned,



### **ISOTURN**

Rough and Finish  
Turning Side A

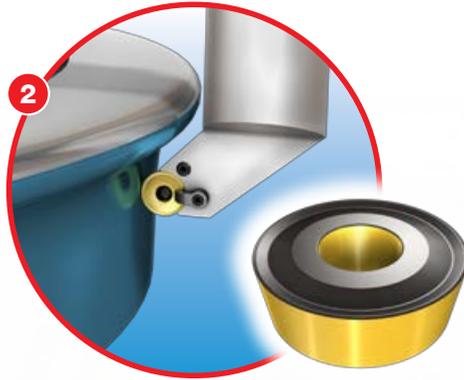


### **ISOTURN**

Rough and Finish  
Turning Side B

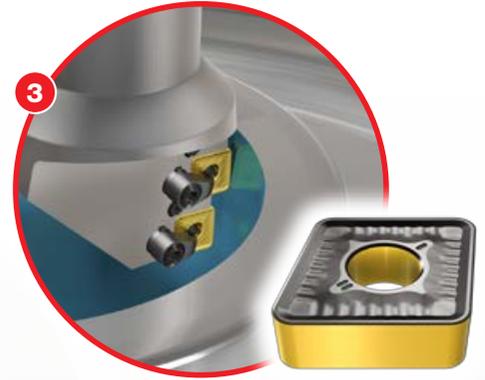


using a lathe, to a specific profile before being pressed onto an axle. ISCAR offers standard and special turning and boring tools for the production of rail wheels.



**ISOTURN**

Side Turning Rims



**ISOTURN**

Boring

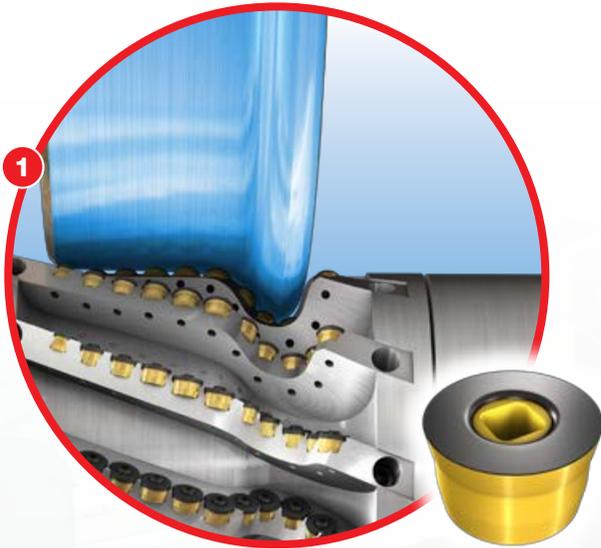




## Under Floor Type Machine



Underfloor, counter-wheel machines are used for locomotive wheels reprofiling. They are capable of simultaneously reprofiling both left and right wheels while providing high profile accuracy



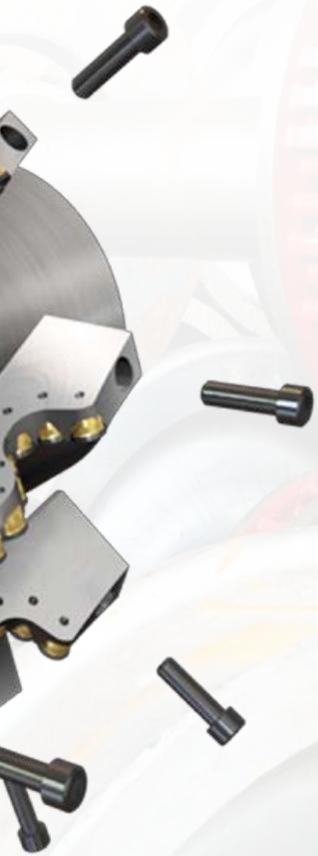
**ISOMILL**

Under Floor Wheel Mill





and preserving the dimensions and profile of the wheels. ISCAR offers specially designed mills with interchangeable cartridges for locomotive wheel reprofiling.





## Portal Type Wheel Lathe



Portal CAM or CNC counter-wheel machines are used for re-turning wheelsets. Capable of simultaneously re-turning both left and right wheels while providing high profile accuracy and preserving the dimensions and profile of

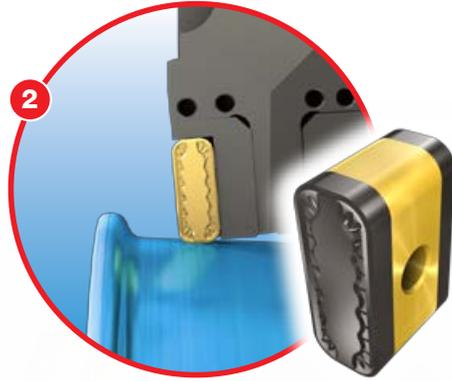


**ISOTURN**

Side Turning Rim Area

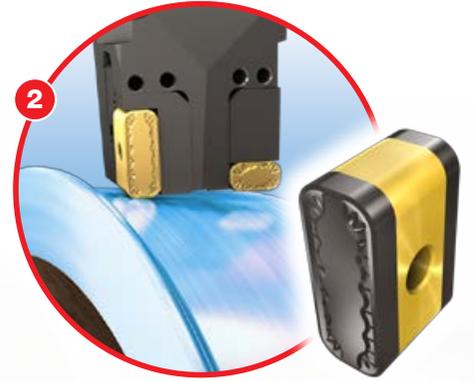


the wheels. ISCAR offers standard tools with interchangeable cartridges and tangential inserts, sizes 19 & 30mm, with a wide range of geometries and carbide grades for the wide spectrum of wheel set forms and sizes for re-turning.



**ISOTURN**

Side Turning Rim Area



**ISOTURN**

Side Turning





## Ball Bearing Outer Ring

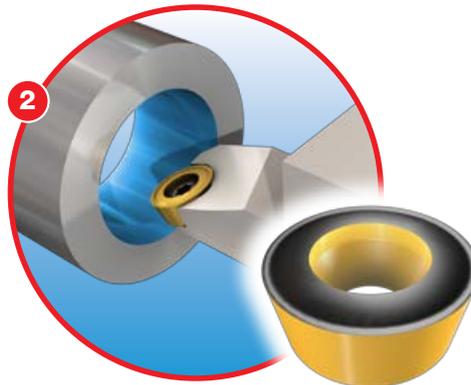


Bearings are necessary for almost any mechanical system and many other machining elements that require rotational movement. Ball bearings are the most popular bearing types in the market. Ball bearings are made from 100cr6 material and vary in size from 2 mm for electronic



### **PENTACUT**

Parting

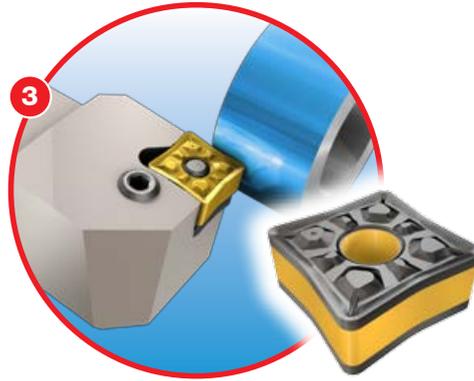


### **ISOTURN**

Inner Diameter Turning

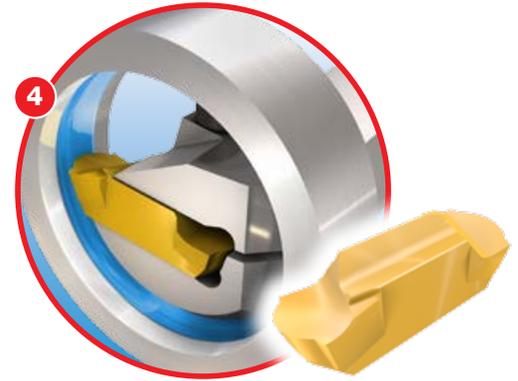


systems, and up to 3000 mm for powers stations. ISCAR's experienced engineers are capable of supporting any ball bearing size with advanced machining solutions that can ensure maximum performance, efficiency and preciseness.



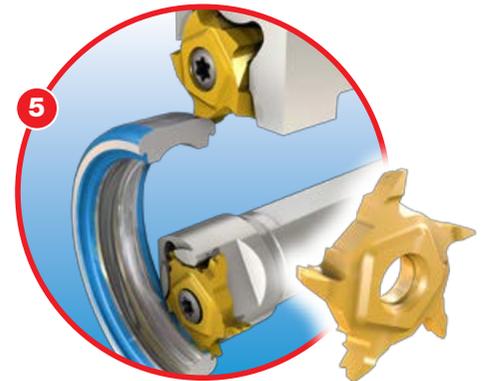
**ISOTURN**

Outer Diameter Turning



**CUTGRIP**

Ball Bearing Raceway



**PENTACUT**

Radius Chamfer and Seal Groove Machining



## Ball Bearing Inner Ring

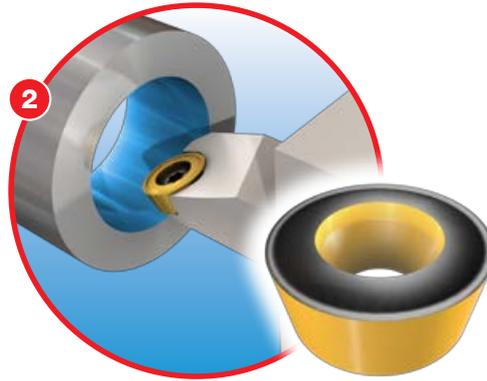


Bearings are necessary for almost any mechanical system and many other machining elements that require rotational movement. Ball bearings are the most popular bearing types in the market and are made from 100cr6 material. They vary in sizes from 2mm for electronic



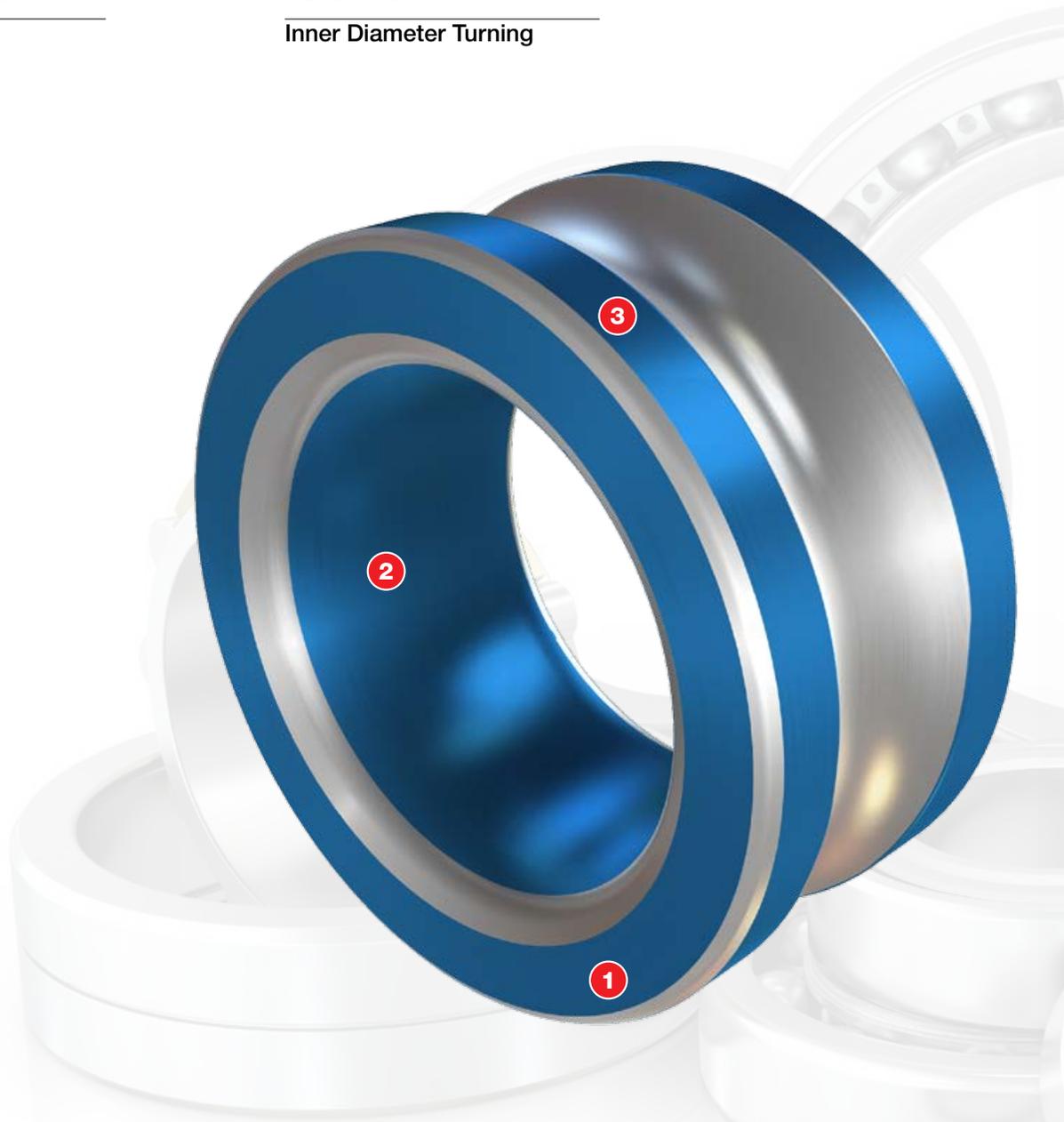
### **PENTACUT**

Parting

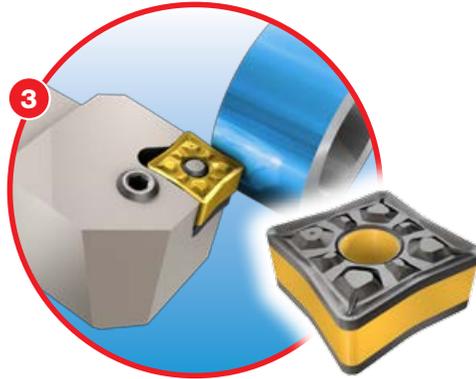


### **ISOTURN**

Inner Diameter Turning

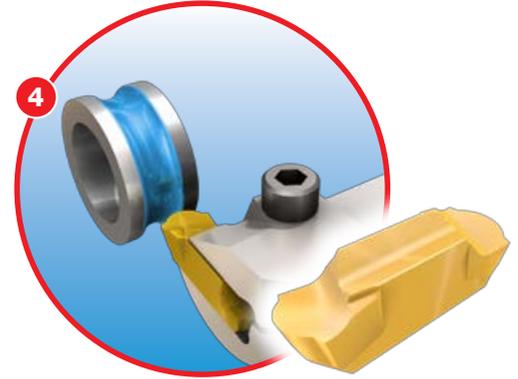


systems and up to 300mm for powers stations. ISCAR's experienced engineers are capable of supporting any ball bearing size with advanced machining solutions that can ensure maximum performance, efficiency and preciseness.



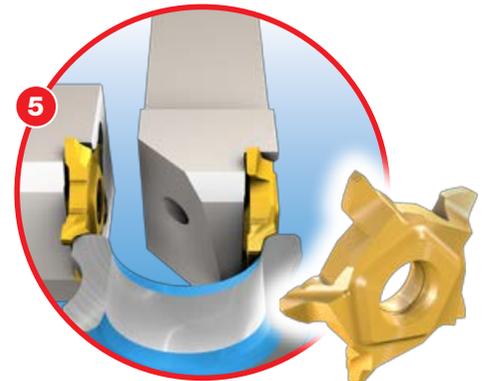
**ISOTURN**

Outer Diameter Turning



**CUTGRIP**

Ball Bearing Raceway



**PENTACUT**

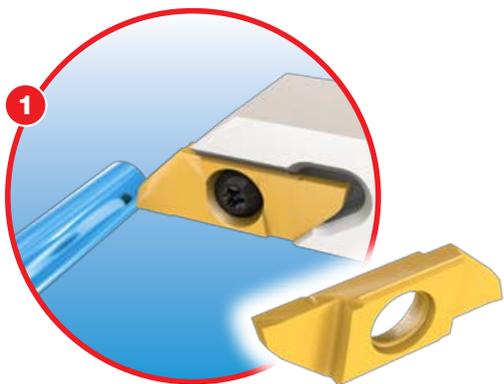
Radius Chamfer  
Internal and External





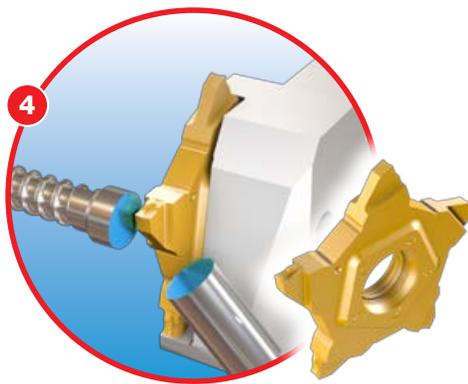
## Dental Screw

Bone screws are used to secure a variety of orthopedic implants, primarily for repairing fractured bones with plates and surgeries to stabilize or correct the spine. Bone screws are machined from titanium or stainless steel,



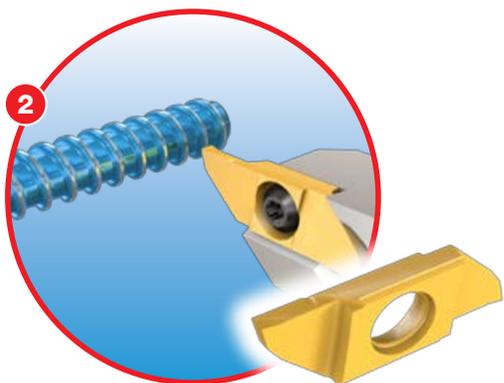
### **SWISSCUT**

Rough Outer Diameter Turning



### **PENTACUT**

Parting



### **SWISSCUT**

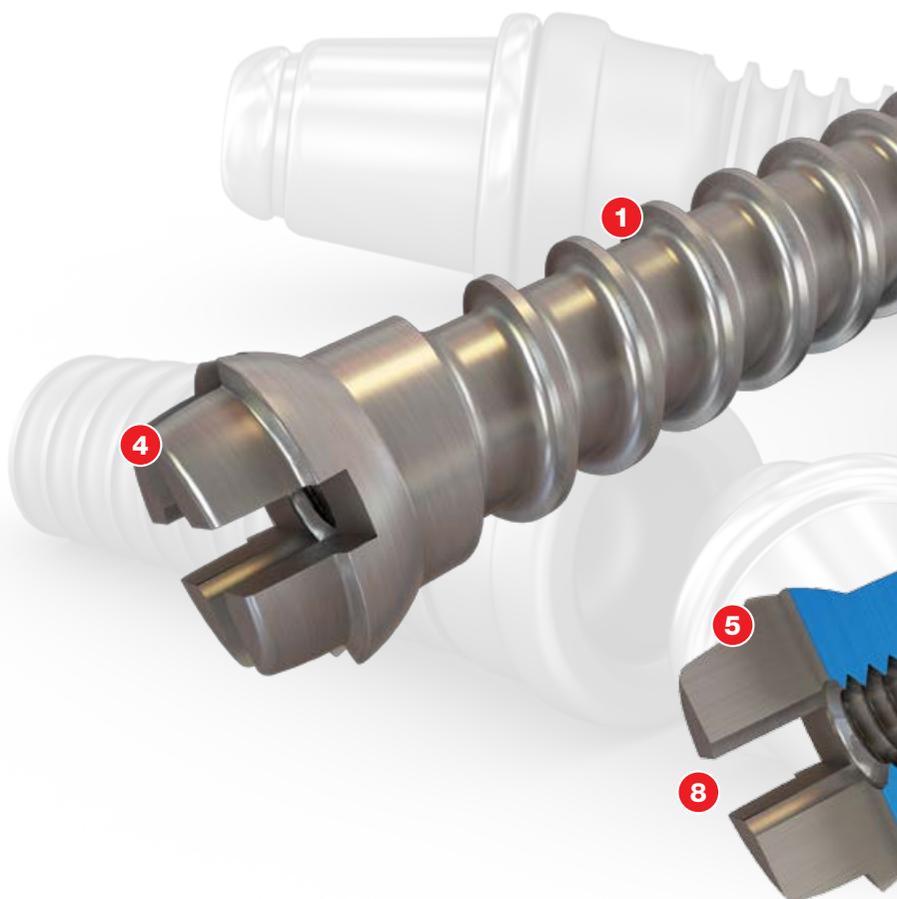
Turn Threading



### **CHATTERFREE**

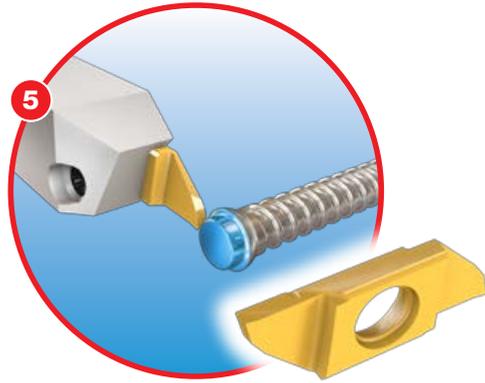
SOLID MILL LINE

Slot Milling



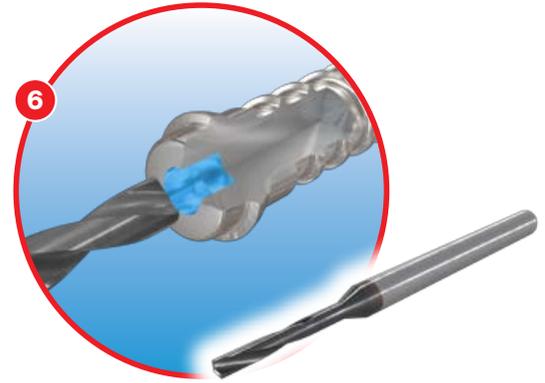


depending on the surgical demand and application. ISCAR offers a wide range of standard and special turning, threading, mills and drills to produce bone screws on Swiss-Type automatic machines.



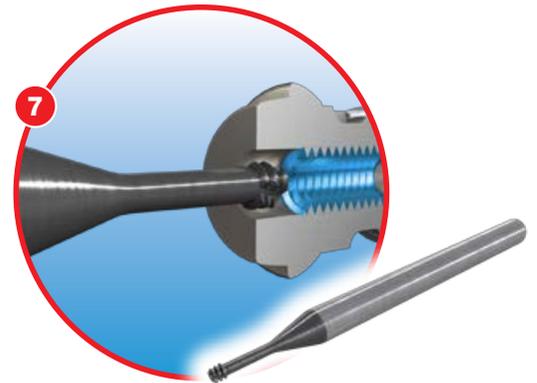
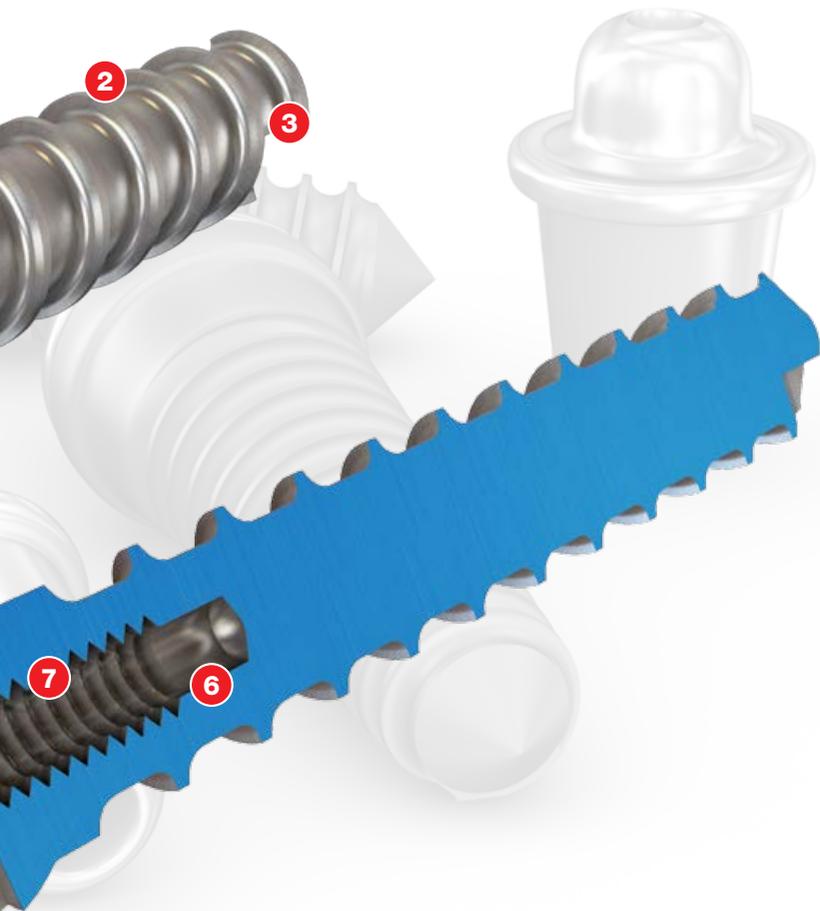
### **SWISSCUT**

Screw Head Turning



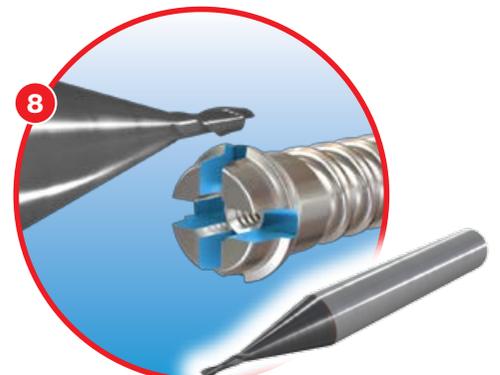
### **SOLIDDRILL**

Drilling



### **SOLIDTHREAD**

Thread Milling



### **SOLIDMILL** PREMIUM LINE

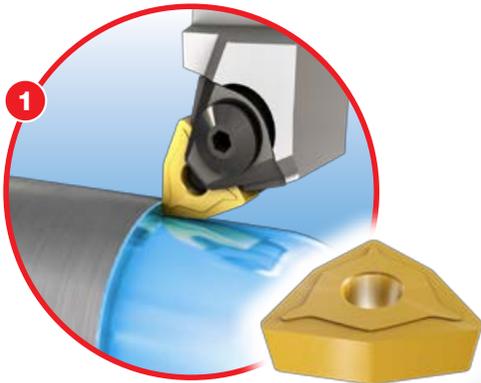
Key Head Milling



# Hip Joint - Head

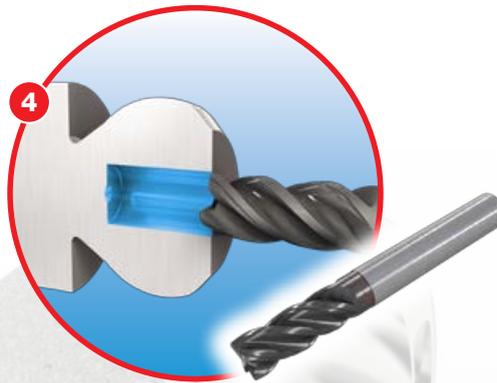


Attached to the top of the femoral stem, a femoral cap must be machined to size and then polished to reduce the wear of the socket liner, ensuring maximum life of the implant. Often machined from cobalt chrome bar stock, the component



**ISOTURN**

Rough Turning



**CHATTERFREE**

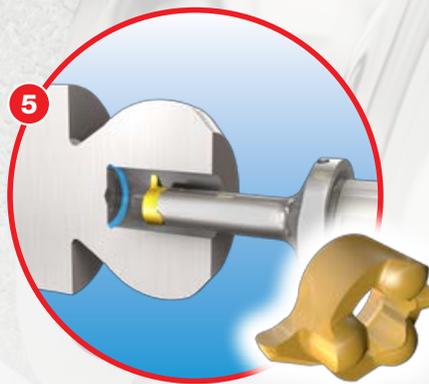
SOLID MILL LINE

Interpolar Inner Diameter  
Semi-Finish Milling



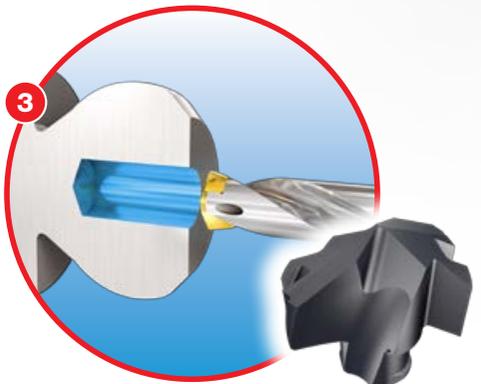
**CUTGRIP**

Semi-Finish Turning



**CHAMGROOVE**

Interpolar Semi-Finish Grooving



**SUMOCHAM**

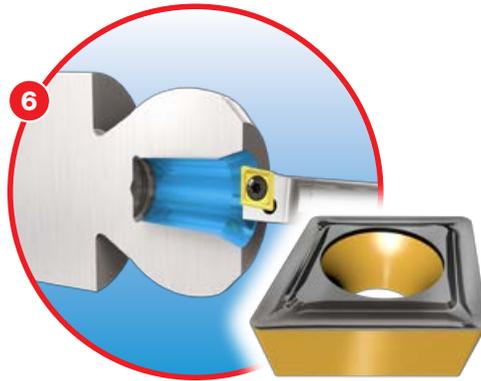
CHAMDRILL LINE

Rough Drilling

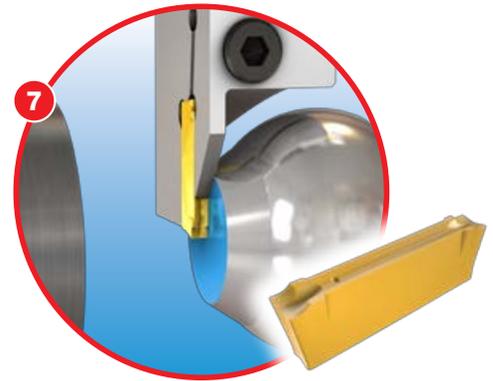




demands high tolerances and surface quality. ISCAR offers a wide range of standard and special turning tools and drills to produce hip joint heads on Swiss-Type machines.



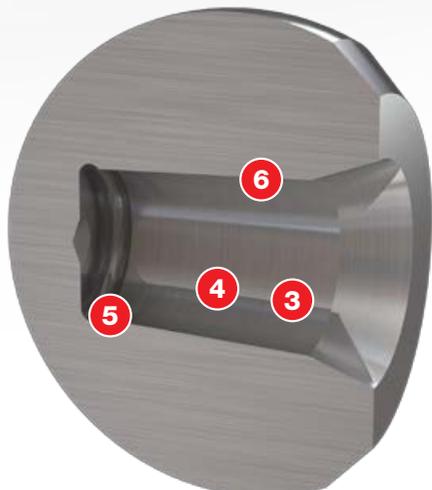
**ISOTURN**  
Semi-Finish Internal Turning



**DO-GRIP**  
500 STRAIGHT LINE  
Parting



**SWISSTURN**  
Rough Turning



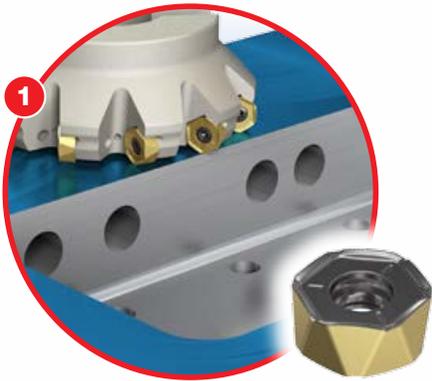
**CUTGRIP**  
Semi-Finish Turning



## Mold Base

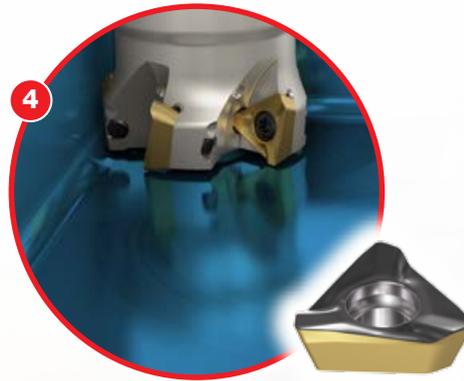


A mold base is the structural steel prismatic part of the mold that holds the cavity and core inserts. ISCAR offers a wide range of standard face mills,



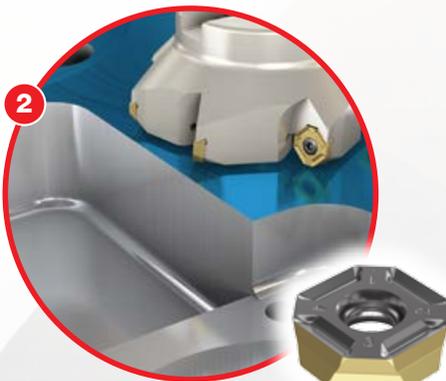
**HELIDO**  
1200 UPFEED LINE

High Feed Face Milling



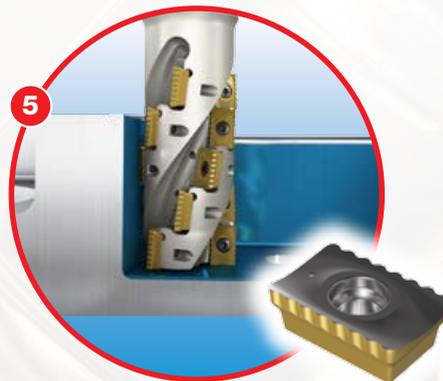
**HELIQMILL**  
390 LINE

Shouldering Corner Radii



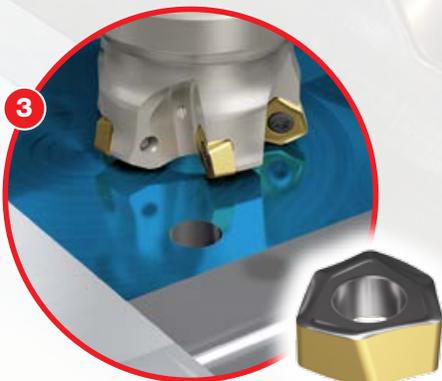
**DOVEIQMILL**  
845 LINE

Face Mill Finishing



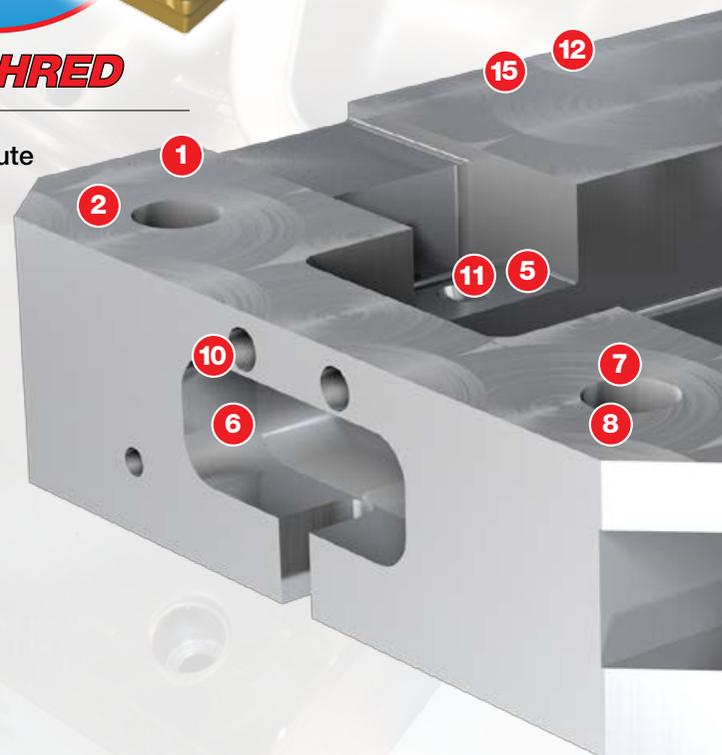
**MILLSHRED**  
P290 LINE

Shouldering  
Extended Flute

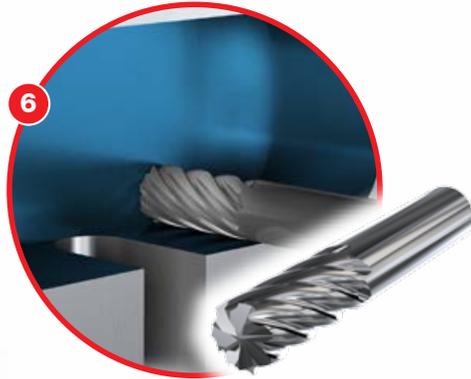


**HELIDO**  
600 UPFEED LINE

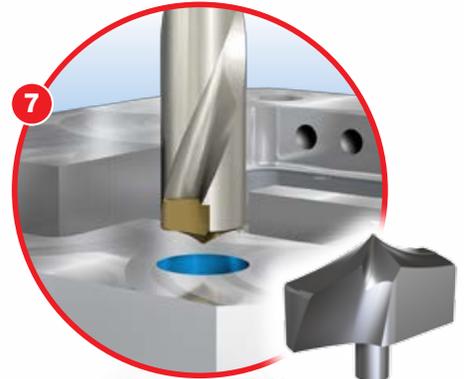
Roughing Cavities



drills, reamers, thread mills and rough and fine boring tools for the production of mold bases.



**CHATTERFREE**  
SOLID MILL LINE  
Pocket Milling



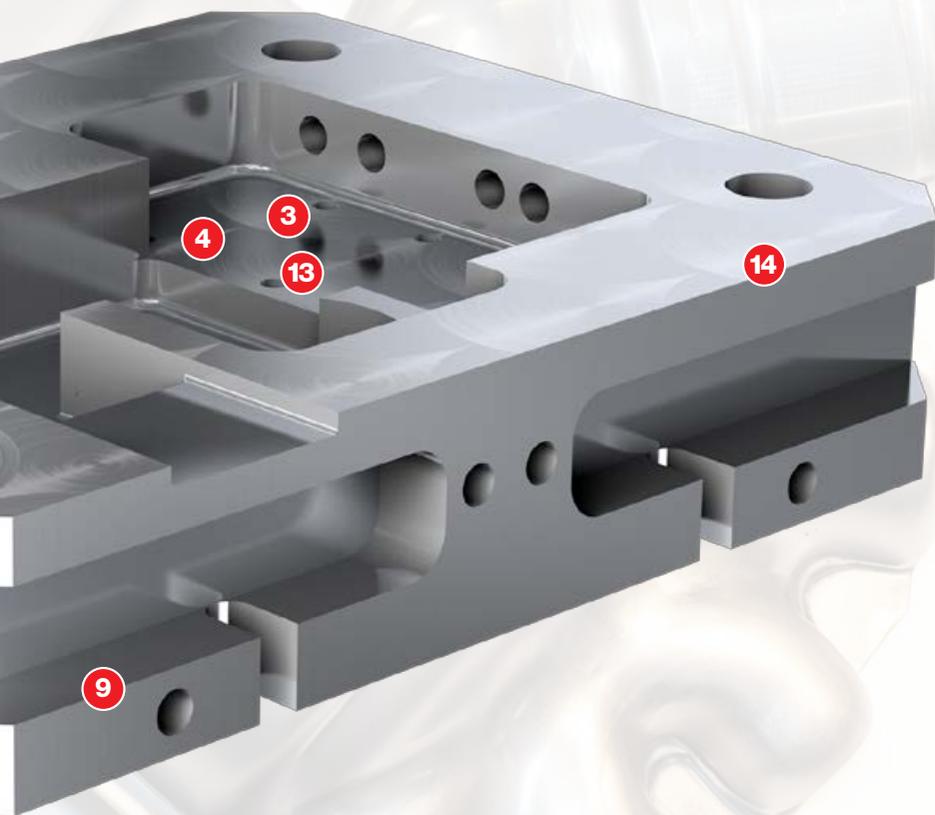
**CHAMIQ DRILL**  
700 LINE  
Drilling



**ITSBORE**  
Boring



**HELISLOT**  
Side Slotting

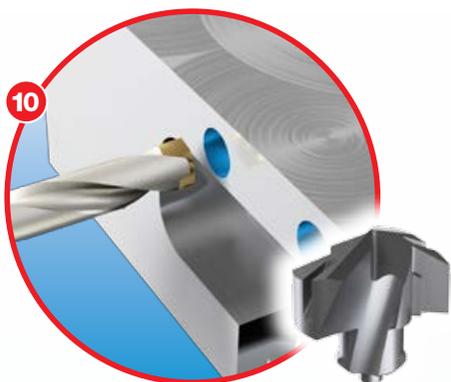




## Mold Base



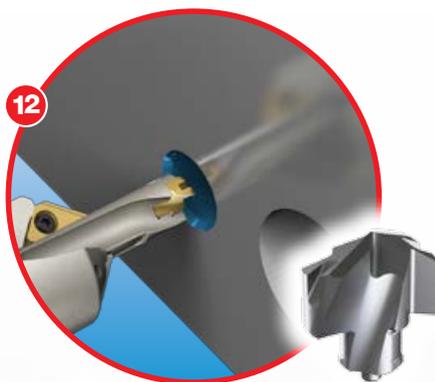
A mold base is the structural steel prismatic part of the mold that holds the cavity and core inserts. ISCAR offers a wide range of standard face mills,



### **SUMOCHAM**

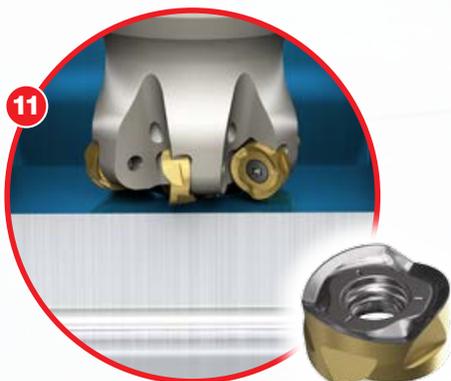
CHAMDRILL LINE

Drilling



### **SUMO<sup>UNI</sup>CHAM**

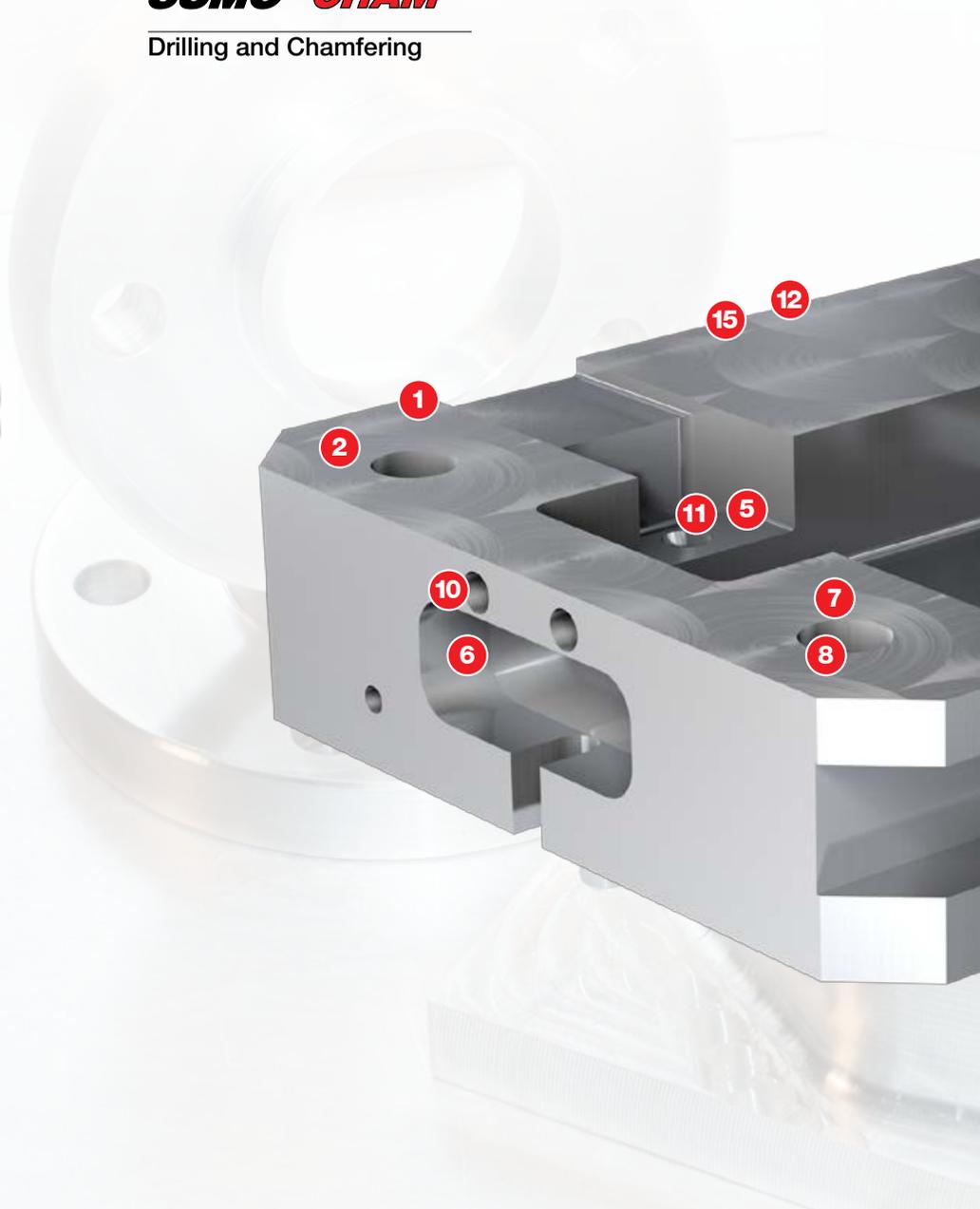
Drilling and Chamfering



### **HELIDO**

ROUND H606 LINE

Profiling

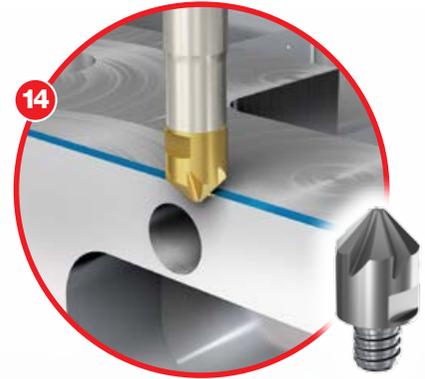


drills, reamers, thread mills and rough and fine boring tools for the production of mold bases.



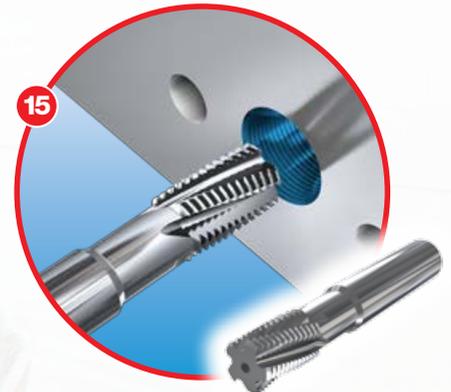
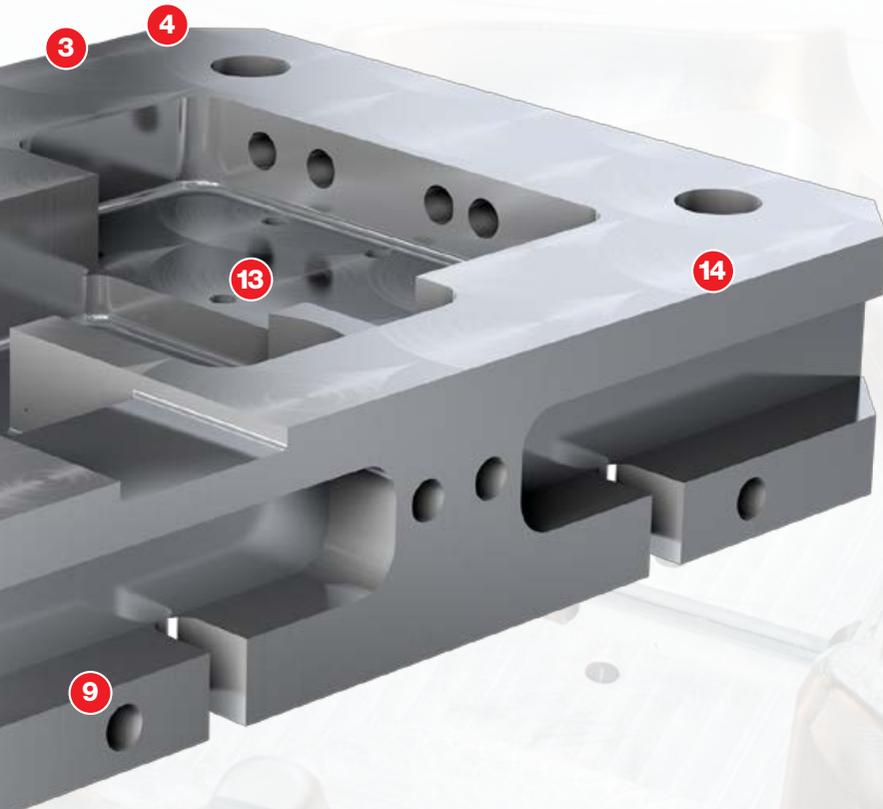
**BAYOT-REAM**

Reaming



**MULTI-MASTER**  
INDEXABLE SOLID CARBIDE LINE

Chamfer Milling



**SOLIDTHREAD**

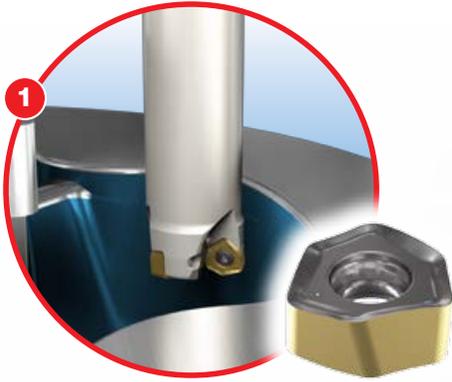
Thread Milling



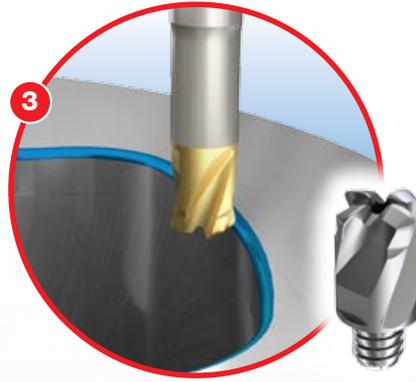
## Extrusion Die



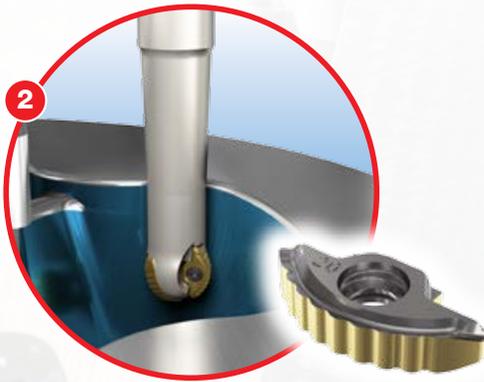
Extrusion is a process used to create objects of a fixed cross-sectional profile. Material is pushed through the die profile of the desired cross-section. Extrusion dies are made of harder tensile materials such as D2 , H13.



**HELIDO**  
600 UPFEED LINE  
Rough Milling



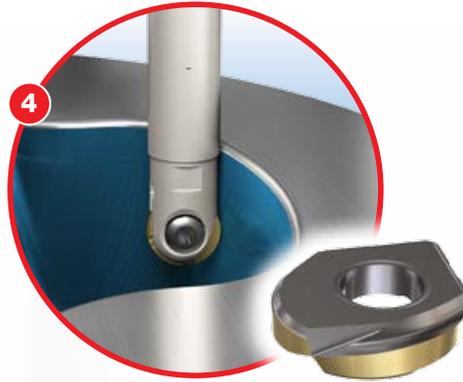
**MULTI-MASTER**  
INDEXABLE SOLID CARBIDE LINE  
Semi-Finish 3D Surface  
Radius Milling



**DROPMILL**  
3 FLUTE BALL NOSE  
Semi-Finish  
3D Surface Milling

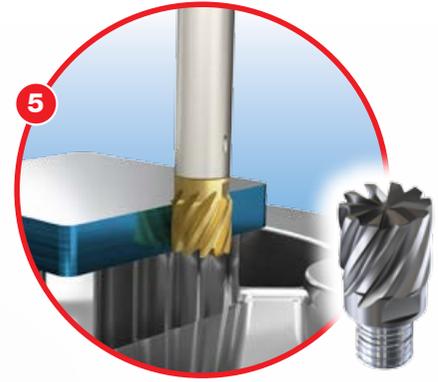


ISCAR offers a wide range of standard face mills, feed mills, ball nose endmills, drills, reamers, thread mills and rough and fine boring tools for the production of extrusion dies.



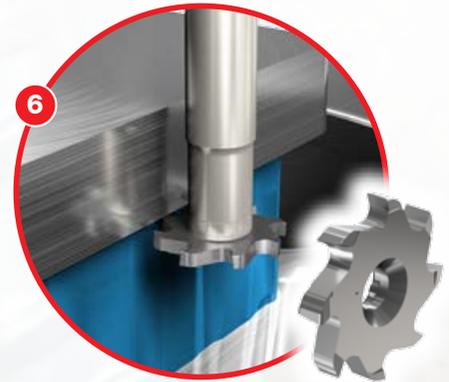
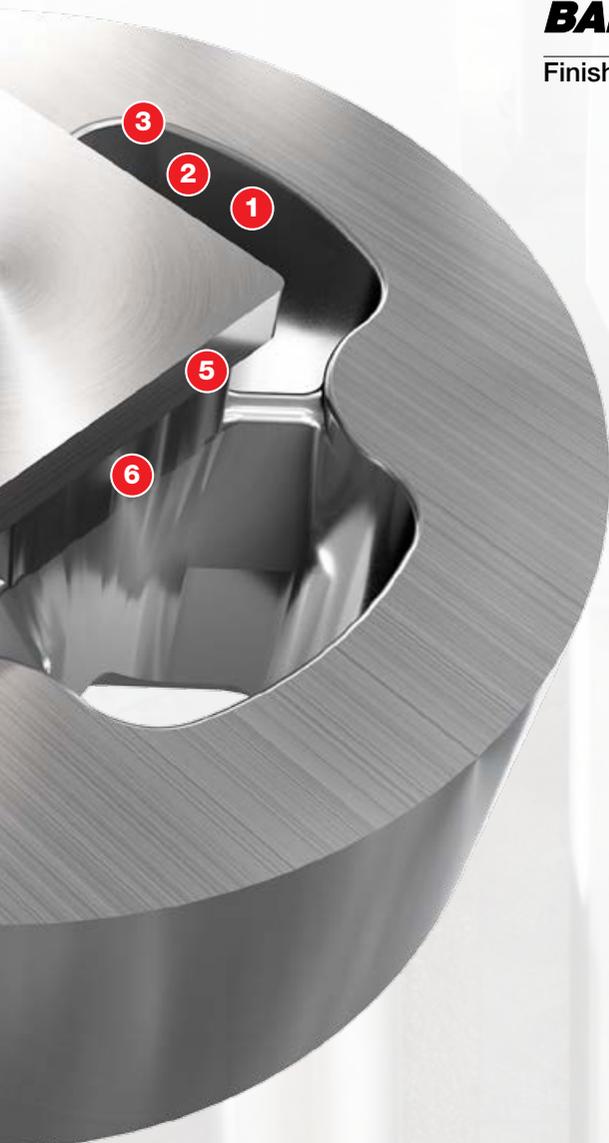
**BALLPLUS**

Finish Milling 3D Surfaces



**MULTI-MASTER**  
INDEXABLE SOLID CARBIDE LINE

Shouldering



**T-SLOT**

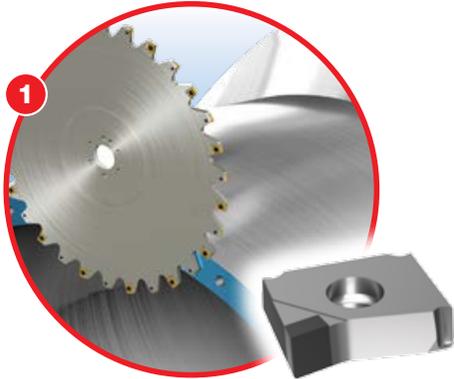
Side Slotting



## Rotor Blade

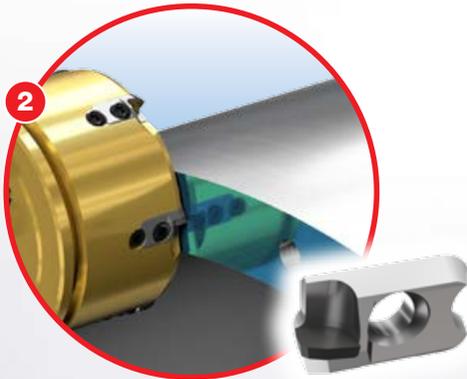


Wind power rotor blades are predominantly produced from carbon fiber composite material due to their huge scale size and lightweight design. ISCAR offers a wide range of standard



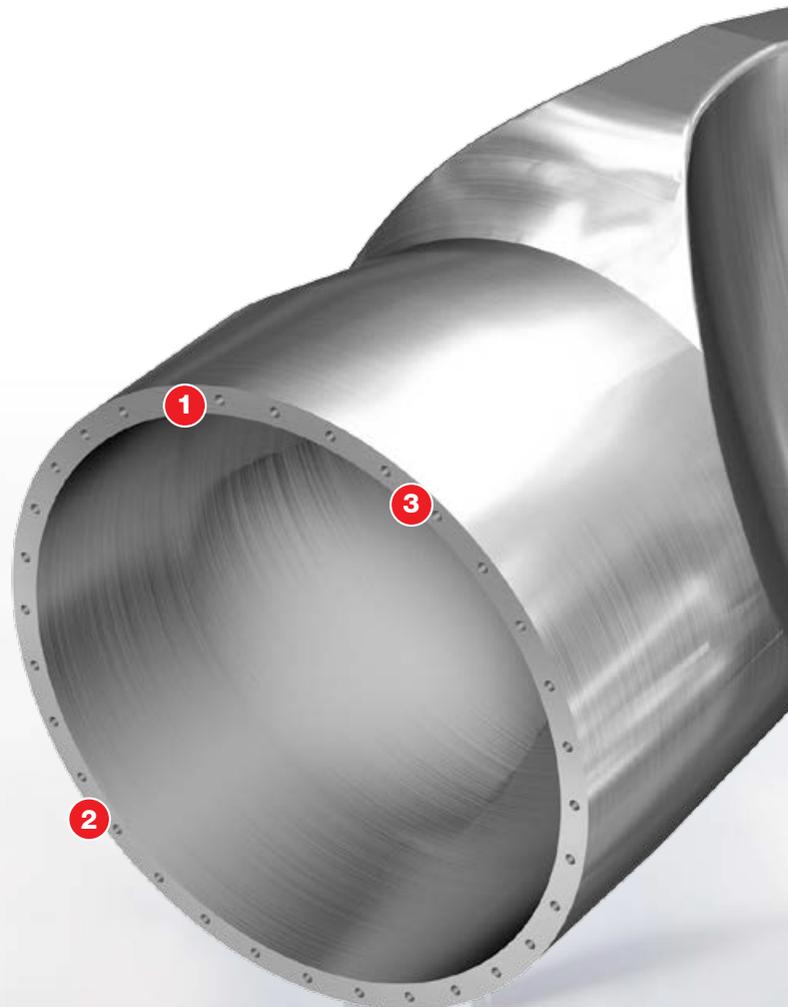
### **TANGSLOT**

Slot Mill Roughing

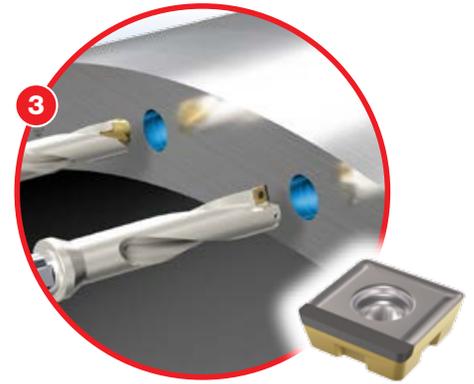
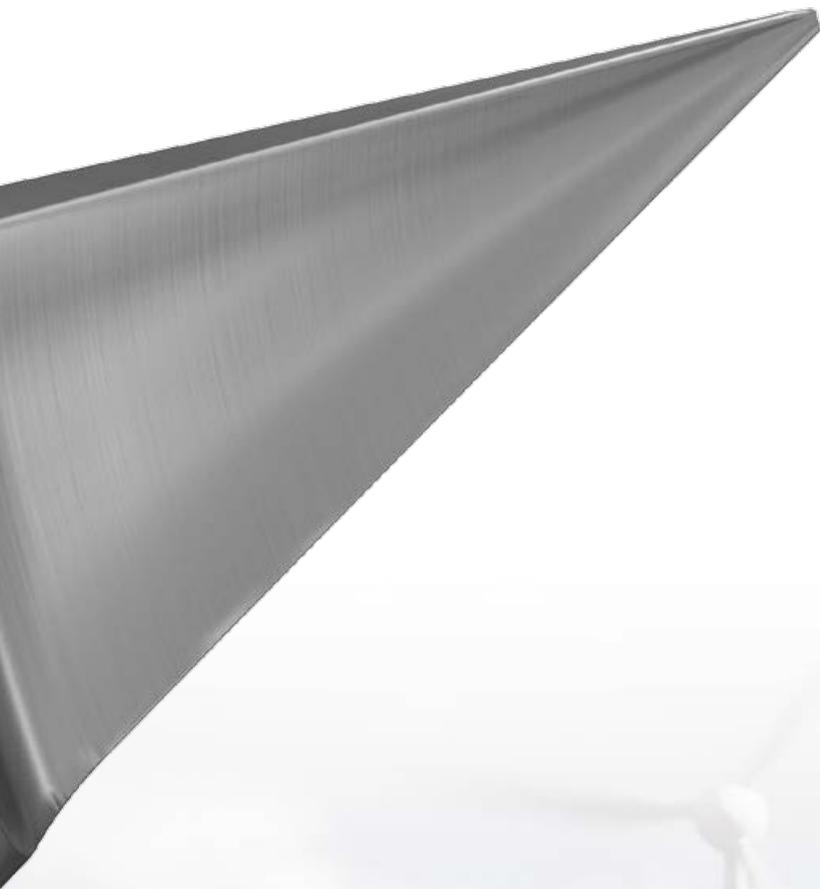


### **ALUFRAISE**

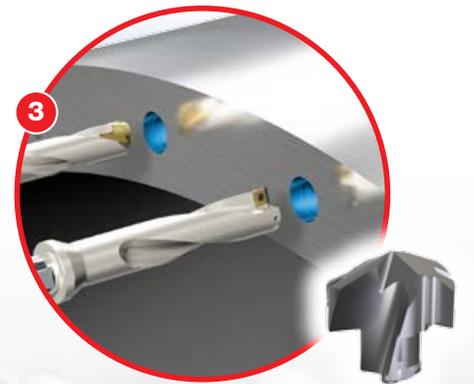
Face Mill Finishing



and specially designed mills, drills, reamers and mill thread tooling for the production of wind power rotor blades.



**DR-TWIST**  
INDEXABLE DRILL LINE  
Drilling



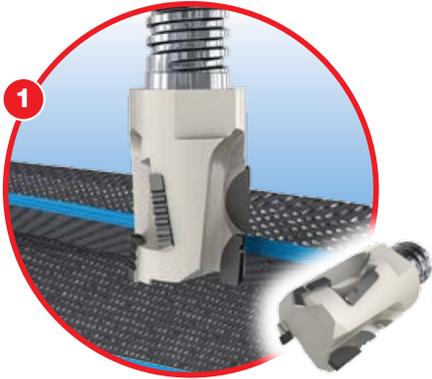
**SUMOCHAM**  
CHAMDRILL LINE  
Drilling



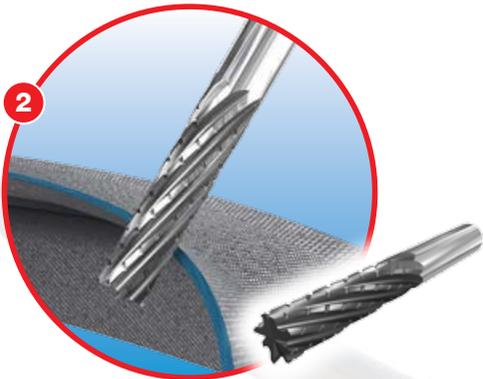
# Aircraft Fueslage



The fuselage is an aircraft's main body section predominantly produced from carbon fiber composite material for newer, lightweight aircraft



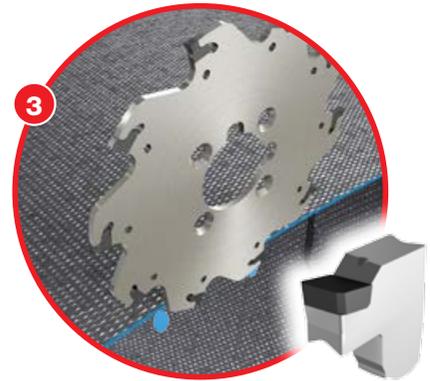
**MULTI-MASTER**  
INDEXABLE SOLID CARBIDE LINE  
Shoulder Milling



**SOLIDMILL**  
SOLID CARBIDE LINE  
Shoulder Milling

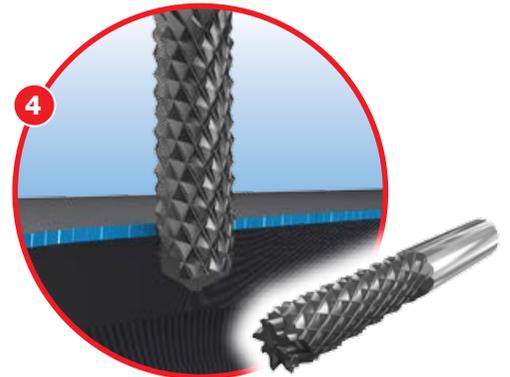


frames. ISCAR offers a wide range of standard and specially designed mills, drills and reamer tooling for the production of aircraft fuselage.



**TANGSLIT**

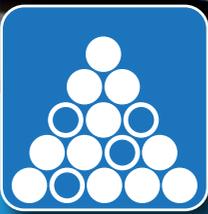
Mill TGSF Slitting Cutters



**SOLIDMILL**

SOLID CARBIDE LINE

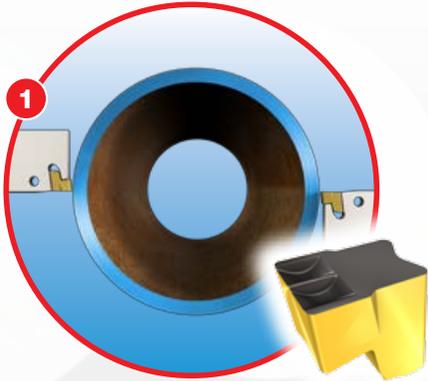
Shoulder Milling



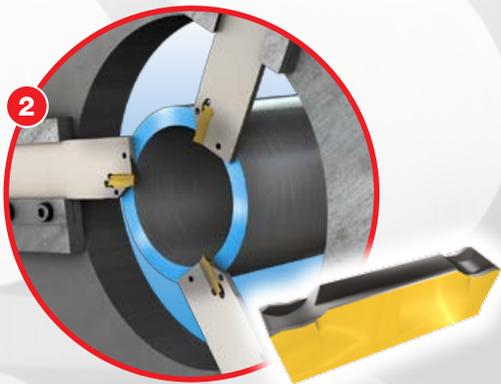
## Raw Material Parting



Seamless pipes are traditionally produced from carbon-manganese steels or Mo-containing high strength, stress corrosion cracking material of up to 0.4% Mo. from 60mm up to 400mm diameters.



**TANG-GRIP**  
PARTING LINE  
Blades Method



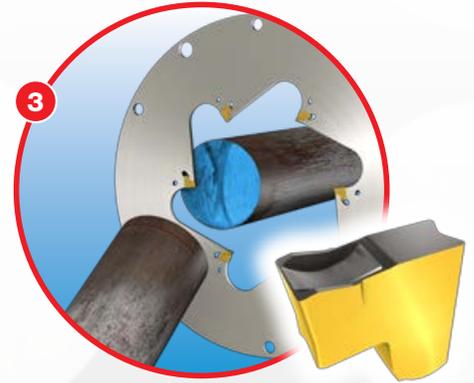
**DO-GRIP**  
TWISTED 2-SIDED  
Radial Rotary Method



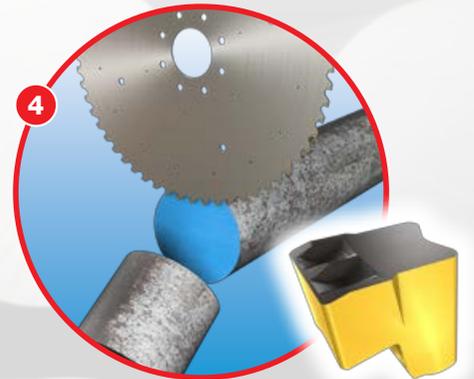
**TANG-GRIP**  
PARTING LINE  
Planetary Movement Method



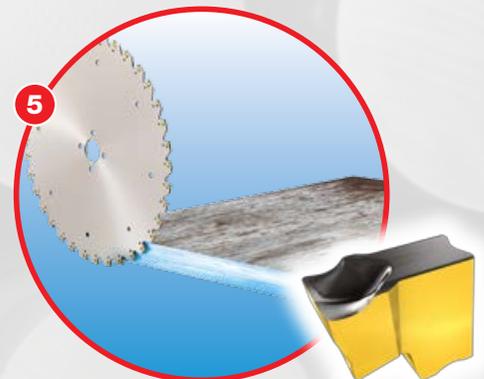
ISCAR offers a wide range of heavy duty economical and productive parting, single and multi-blade sawing solutions.



**TANG-GRIP**  
 PARTING LINE  
 Solid Bar Planetary Movement



**TANG-GRIP**  
 PARTING LINE  
 Solid Bar



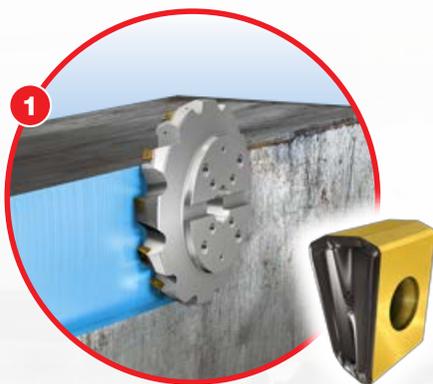
**TANG-GRIP**  
 PARTING LINE  
 Plate Cutting



## Raw Material Heavy Duty Face Milling



Alloy steel forgings and other types of material billets are made in foundries. ISCAR offers a wide range of heavy duty, economical and productive face milling cutters for rough and semi-finishing operations for pre-sold materials.

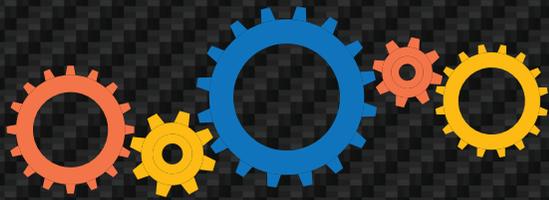


**HELITANG**  
T465 LINE

Heavy Duty Face Milling







ISCAR  
**INDUSTREALIZE**  
IDEAS BECOME REALITY

3339285 G 01/2017 © ISCAR LTD All rights reserved